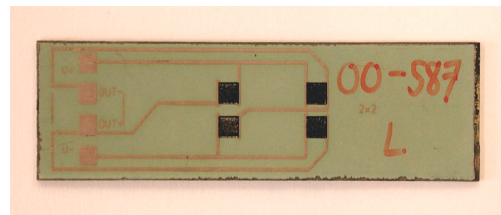
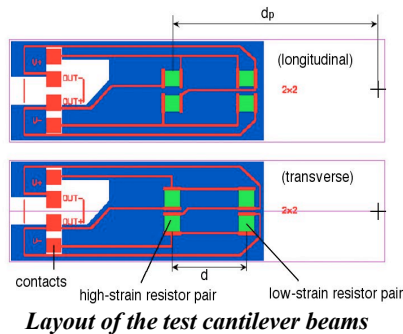


Integration and high-strain response of piezoresistive thick-film resistors on titanium alloy substrates

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In order to enhance piezoresistive response, titanium and titanium alloys have been evaluated as elastic substrates for thick-film force and pressure sensors, and compared to alumina (brittle material) or steel.



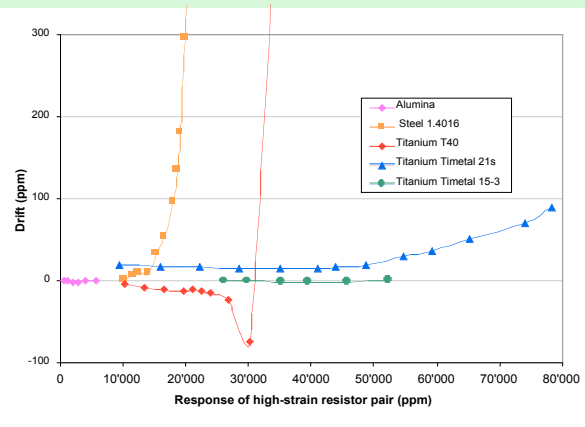
Cantilever beam with four thick-film strain-sensitive resistors configured in a Wheatstone bridge arrangement

Resistors under compression

In order to avoid being limited by mechanical failure of the thick-film layers, the samples were first tested with the measuring resistors under compression.

Titanium alloys allow much higher response compared to alumina (brittle material) and steel (plastic material), owing to a high yield strength and a low elastic modulus, and hence piezoresistive response in excess of 4%.

T40 titanium (grade 2) gives intermediate results.



Strain-limiting factor in tension

In tension, maximum signal / strain may also be limited by brittle fracture of the thick-film measuring bridge.

Titanium alloys are very elastic and allow strains of >5'000 ppm. Failure of the thick-films is observed in the 3'200 to 4500 ppm range, and therefore limits the maximum strain.

Sensors on alumina and steel are limited by the substrate.

