

ARTICLE

Open Access

# Dynamic control of high-voltage actuator arrays by light-pattern projection on photoconductive switches

Vesna Bacheva<sup>1,2</sup>, Amir Firouzeh<sup>3</sup>, Edouard Leroy<sup>3</sup>, Aiste Balciunaite<sup>2</sup>, Diana Davila<sup>2</sup>, Israel Gabay<sup>1</sup>, Federico Paratore<sup>1,2,4</sup>, Moran Bercovici<sup>1</sup>, Herbert Shea<sup>3</sup> and Govind Kaigala<sup>2,5</sup>

## Abstract

The ability to control high-voltage actuator arrays relies, to date, on expensive microelectronic processes or on individual wiring of each actuator to a single off-chip high-voltage switch. Here we present an alternative approach that uses on-chip photoconductive switches together with a light projection system to individually address high-voltage actuators. Each actuator is connected to one or more switches that are nominally OFF unless turned ON using direct light illumination. We selected hydrogenated amorphous silicon (a-Si:H) as our photoconductive material, and we provide a complete characterization of its light to dark conductance, breakdown field, and spectral response. The resulting switches are very robust, and we provide full details of their fabrication processes. We demonstrate that the switches can be integrated into different architectures to support both AC and DC-driven actuators and provide engineering guidelines for their functional design. To demonstrate the versatility of our approach, we demonstrate the use of the photoconductive switches in two distinctly different applications—control of  $\mu\text{m}$ -sized gate electrodes for patterning flow fields in a microfluidic chamber and control of cm-sized electrostatic actuators for creating mechanical deformations for haptic displays.

## Introduction

Architectures for the control of low-voltage arrays are readily available and can be easily implemented in microelectronics. For example, a digital micromirror device (DMD) consists of millions of mirrors addressed with a CMOS-based control supplying 10–20 V to each pixel<sup>1</sup>. The low cost and availability of low-voltage CMOS make it a viable solution not only for industrial-scale manufacturing but also for research and prototype development. However, emerging MEMS technologies such as electrostatic<sup>2</sup> and field-effect actuators<sup>3–5</sup> rely on high voltages, typically between hundreds and thousands

of volts. Although high-voltage CMOS processes do exist, their cost remains prohibitive<sup>6</sup>, forming a bottleneck in the development of prototyping high-voltage actuator arrays. Current solutions for high-voltage control for such arrays rely on individual wiring of each actuator to a single off-chip high-voltage switch, such as a mechanical relay<sup>7</sup>, a high-voltage MOSFET<sup>8</sup>, or a photoconductive semiconductor switch<sup>9</sup>. Although individual wiring can be useful for small arrays, it leads to large and bulky control units that are not scalable to large arrays.

Nearly 20 years ago, Lacour et al.<sup>10,11</sup> already suggested the concept of using photoconductors to control high-voltage actuators and demonstrated a 3×3 electroactive actuator array controlled by a laser pointer that the user manually pointed to a desired actuator. A photoconductor, typically implemented using semiconductors, is a material that, when excited by light with energy higher than its bandgap, increases its charge carrier concentration leading

Correspondence: Moran Bercovici (mberco@technion.ac.il) or Herbert Shea (herbert.shea@epfl.ch) or Govind Kaigala (govind.kaigala@ubc.ca)  
<sup>1</sup>Faculty of Mechanical Engineering, Technion – Israel Institute of Technology, 3200003 Haifa, Israel  
<sup>2</sup>IBM Research Europe – Zurich, Säumerstrasse 4, 8803 Rüschlikon, Switzerland  
Full list of author information is available at the end of the article

© The Author(s) 2023



**Open Access** This article is licensed under a Creative Commons Attribution 4.0 International License, which permits use, sharing, adaptation, distribution and reproduction in any medium or format, as long as you give appropriate credit to the original author(s) and the source, provide a link to the Creative Commons license, and indicate if changes were made. The images or other third party material in this article are included in the article's Creative Commons license, unless indicated otherwise in a credit line to the material. If material is not included in the article's Creative Commons license and your intended use is not permitted by statutory regulation or exceeds the permitted use, you will need to obtain permission directly from the copyright holder. To view a copy of this license, visit <http://creativecommons.org/licenses/by/4.0/>.

to an increase in its conductivity<sup>12</sup>. After removing the light excitation, the charge carrier concentration decays, and the photoconductor becomes insulating again. To the best of our knowledge, despite its merits, Lacour's approach was largely overlooked, and only recently, Hajiesmaili<sup>13</sup> used photoconductive nanoparticles and light-emitting diodes to optically control 6×6 dielectric elastomer actuators. However, this work relies on row-column addressing, thus limiting the number of achievable patterns.

In this work, we expand the concept of on-chip photoactuation for high-voltage control and propose a more generic architecture that is based on a light projection system that runs on low-voltage electronics, which controls an otherwise passive array of photoconductive switches connected to a high-voltage supply. In this way, the low- and high-voltage circuits are entirely decoupled and communicate only through light patterns. We propose different architectures of the switches and provide guidelines for the design and scaling of such arrays. To demonstrate the versatility of our method, we implement photoactuation for applications in two fields: reconfigurable microfluidics and haptics. In the context of microfluidics, we show how the switches can be used to control an array of AC-driven (100–500 V, 25 Hz) gate electrodes embedded in a microfluidic device, allowing flow patterning<sup>14</sup>. For haptic applications, we demonstrate the control of an array of DC-driven (1.7 kV) electrostatic actuators<sup>15,16</sup>, creating desired topographies. While in this work, we focus on these two applications, such switching capabilities may also be useful for other high-voltage devices, such as RF devices<sup>17</sup> and piezo-based devices<sup>18</sup>.

## Results and discussion

### Concept of photoactuation by light-pattern projection

Figure 1b illustrates our concept of controlling individual high-voltage actuators in an array by using a light projection system. The system consists of two electrically separate layers: one layer consists of the actuators connected to a high-voltage power supply, with one or more photoconductors per actuator serving as switches. The second layer is an external light projection system controlled by a computer. In our work, we use an LED matrix, but this could also be expanded to digital micromirror devices (DMD) or LCD screens—all of which are either available commercially off-the-shelf or can be implemented using standard low-voltage electronics. The only communication between the two layers is through the light projection, which selectively turns ON or OFF photoconductive switches and thus controls the high-voltage circuit. Figure 1a illustrates one of the architectures used in this work. Each actuator is in parallel with one photoconductive switch (S2), and the two are in series with another photoconductive switch (S1). To turn ON

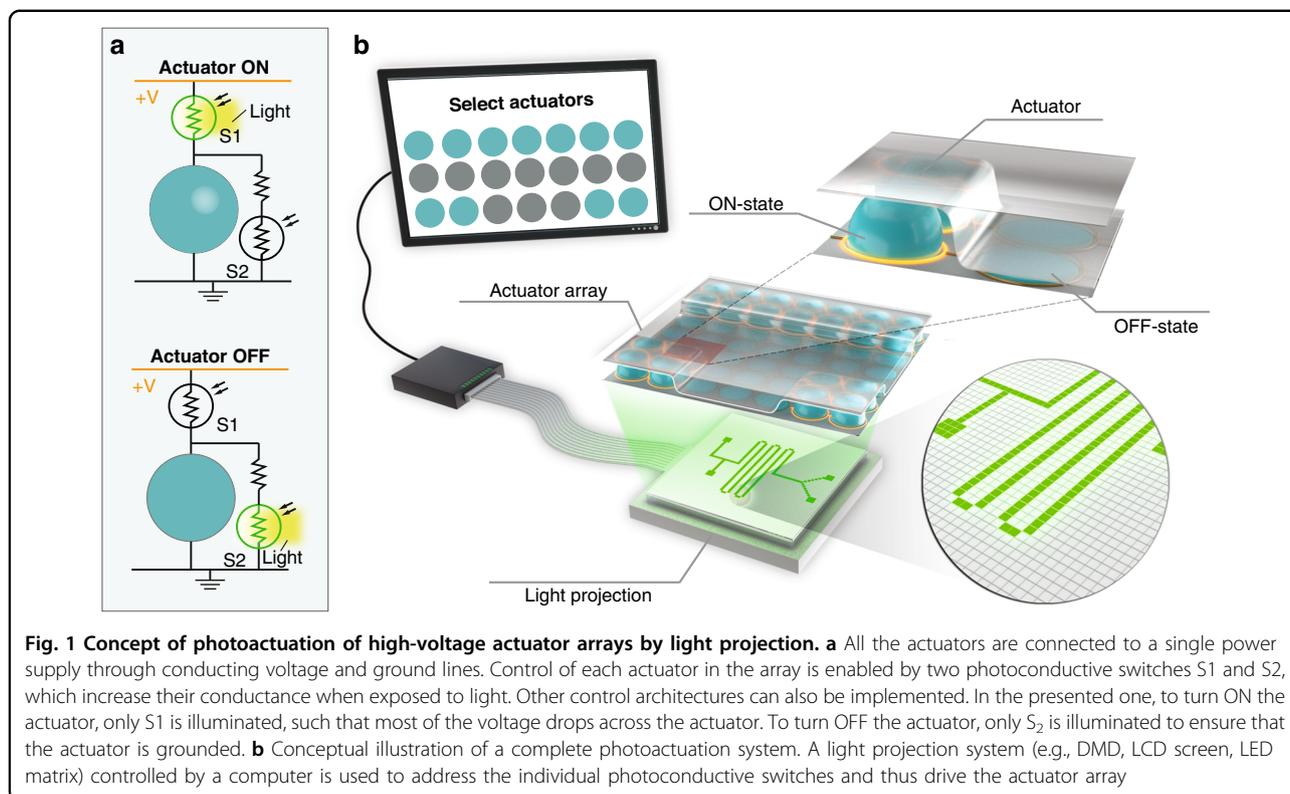
the actuator, S2 remains 'closed' by not being illuminated, and S1 is illuminated, resulting in an increase in its conductivity, such that most of the voltage drops across the actuator. To turn OFF the actuator, light is projected only on S2 to ensure that the actuator is grounded and thus inactive.

### Design and characterization of photoconductive switches

Central to the operation of photoconductive switches is their ability to withstand high voltages and to maintain low dark conductance during their OFF-state (without illumination) and high light conductance during their ON-state (with illumination). Hydrogenated amorphous silicon (a-Si:H), which is widely used in solar cells and flat-panel displays, is an ideal candidate for photoconductive switches because it is known to have an electrical breakdown field of up to 16 kV/mm and a ratio of light to dark conductance of four orders of magnitude<sup>19</sup>. In addition, amorphous silicon can be easily deposited on various substrates (e.g., flexible<sup>11</sup>, solid<sup>20</sup>), allowing integration with different types of actuators. In this work, we focus on the characterization of photoconductive switches based on a-Si:H, as it served as the material of choice for our devices. However, we also conducted tests using zinc oxide (ZnO) as a photoconductive switch, which proved to be a viable candidate for this purpose. We report the ZnO results in Supplementary Fig. S1.

Our switches are composed of metal pads (0.5 × 0.5 mm) spaced by a fixed gap and covered with a-Si:H, as shown in Fig. 2a. To evaluate their electrical characteristics, we applied a fixed voltage across the switch and monitored the electric current in the dark and upon illumination. Figure 2b presents a typical current response of a switch with a 100-μm gap and a 1-μm thick a-Si:H layer, showing a sharp increase of the current by more than 1000-fold upon illumination with white light. While a-Si:H absorbs light in the entire visible spectrum, it is known to have the highest photoconductivity in the red region (630–700 nm wavelength) due to its energy band structure<sup>21</sup>. We observe this behavior in Fig. 2c, which presents an experimentally obtained ratio of light/dark conductance as a function of the light wavelength, showing the highest ratio—more than four orders of magnitude increase—for red light. In Supplementary Fig. S1, we show similar measurements for zinc oxide (ZnO), which absorbs mostly in the UV region and less in the visible part of the spectrum. This photoconductor could be useful for applications where visible light may need to be reserved for other uses (e.g., imaging) and UV light could be used for triggering the switches.

An ideal switch should have zero dark conductance; however, due to thermally excited electrons, there is always a small current flowing even when the switch is not



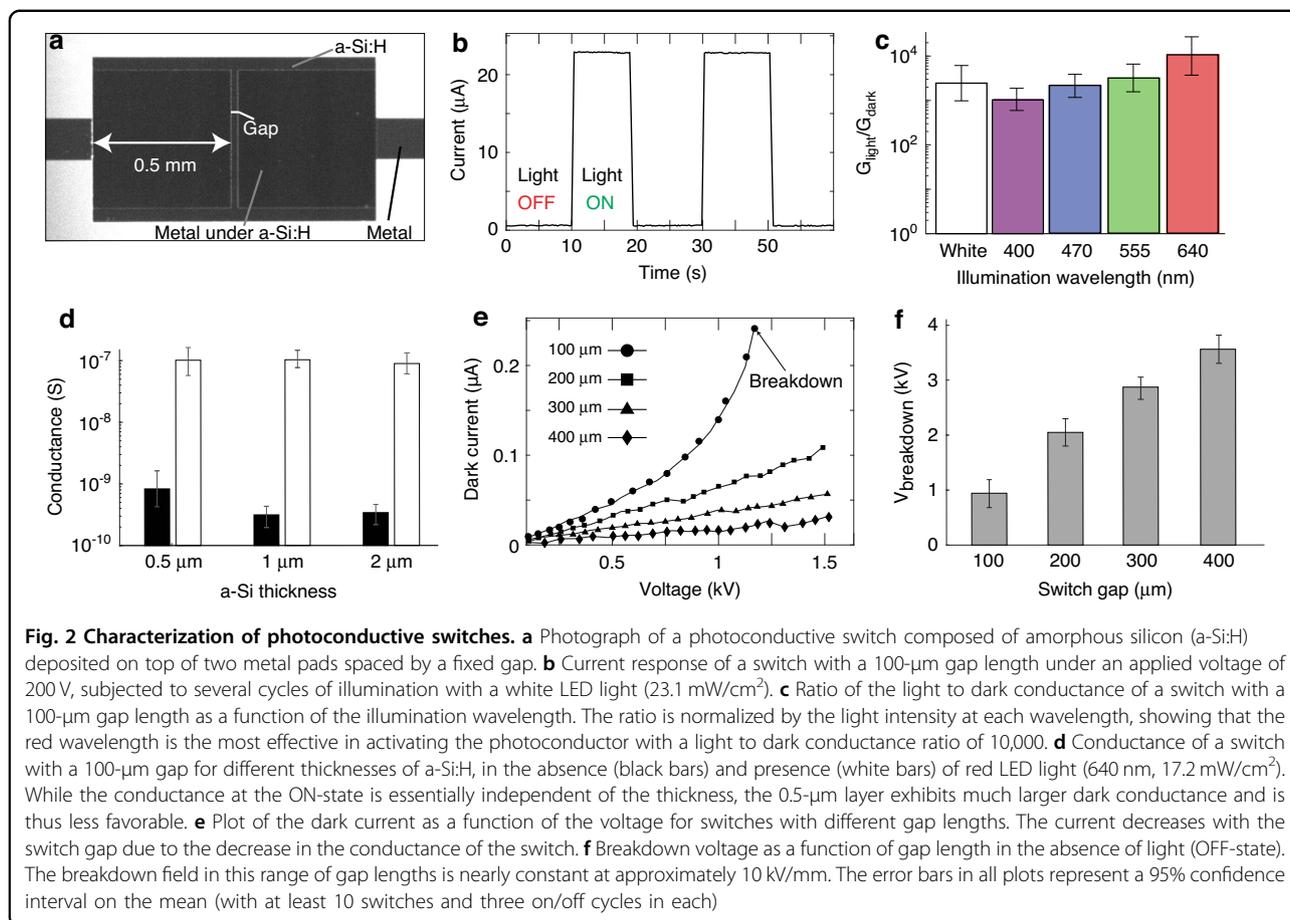
illuminated. Figure 2d shows the dark and light conductance as a function of the photoconductor thickness for a fixed 100- $\mu\text{m}$  gap length. All three layers, ranging between 0.5 and 2  $\mu\text{m}$  in thickness, exhibit similar light conductance, but the dark conductance is highest for the 0.5- $\mu\text{m}$  layer, most likely due to the presence of pinholes (which were visible on an optical microscope). Since the dark conductance of the 1- $\mu\text{m}$  layer is slightly lower than that of the 2- $\mu\text{m}$  layer, we decided to fix the thickness layer to this value for the remainder of the work. In addition, we characterized the dark current as a function of the applied voltage (up to 1.5 kV) for different gap lengths, as shown in Fig. 2e. As expected, the current increases with the voltage and decreases with the length of the gap. For example, for 1 kV, the dark current is 50 nA for a 200- $\mu\text{m}$  gap and 10 nA for a 400- $\mu\text{m}$  gap.

The gap length can be tuned to accommodate the desired application and required voltages. Clearly, the switch should be operated below its breakdown voltage, i.e., the maximal voltage that the switch can withstand in its OFF state without short-circuiting. Figure 2f presents the breakdown voltage for different gap lengths. As expected, the breakdown voltage increases with gap length with a nearly constant breakdown field (breakdown voltage normalized by the gap length) of approximately 10 kV/mm. These values are in agreement with the reported breakdown fields of amorphous silicon<sup>10</sup>.

### Photoactuated microfluidic device

As a first proof of concept, we demonstrate the control of an array of AC-driven gate electrodes (100–500 V, 25 Hz) that control the flow field in a microfluidic device, shown in Fig. 3a. The electrodes are deposited on the bottom of a microfluidic chamber and are separated from the liquid by a thin dielectric layer. Applying an AC voltage difference between the electrode and the liquid results in capacitive charging of the solid–liquid interface, known as an electric double layer (EDL). The interaction of the EDL with an electric field parallel to the floor of the chamber gives rise to fluid motion known as electroosmotic flow (EOF)<sup>22</sup>. This flow patterning approach is called alternate-current field-effect electroosmosis (ac-FEEO) and is presented in detail in Paratore et al.<sup>14</sup>. This approach holds the potential for creating arbitrary and dynamically configurable flow fields for microfluidics and lab-on-a-chip applications<sup>23</sup>. However, to date, achievable flow patterns using this method were limited by the number of electrodes that could be individually controlled.

Figure 3 shows our implementation of a 3 $\times$ 3 array of individually addressable gate electrodes using photoconductive switches. Each electrode is connected to the AC power line via a single photoconductive switch that is located on the outer edges of the device. Each switch is controlled by a dedicated LED. As illustrated in Fig. 3b, the gate electrode (modeled as a capacitor composed of



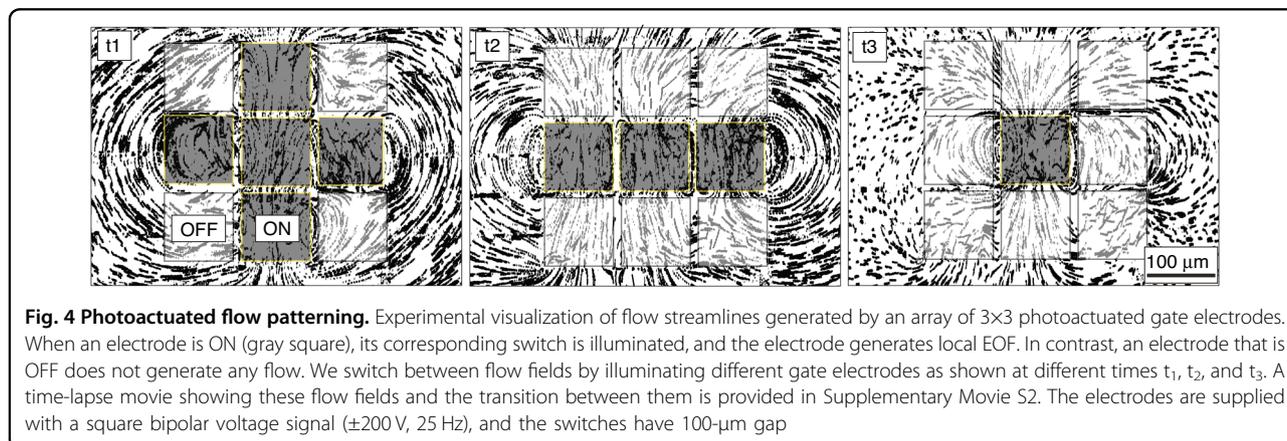
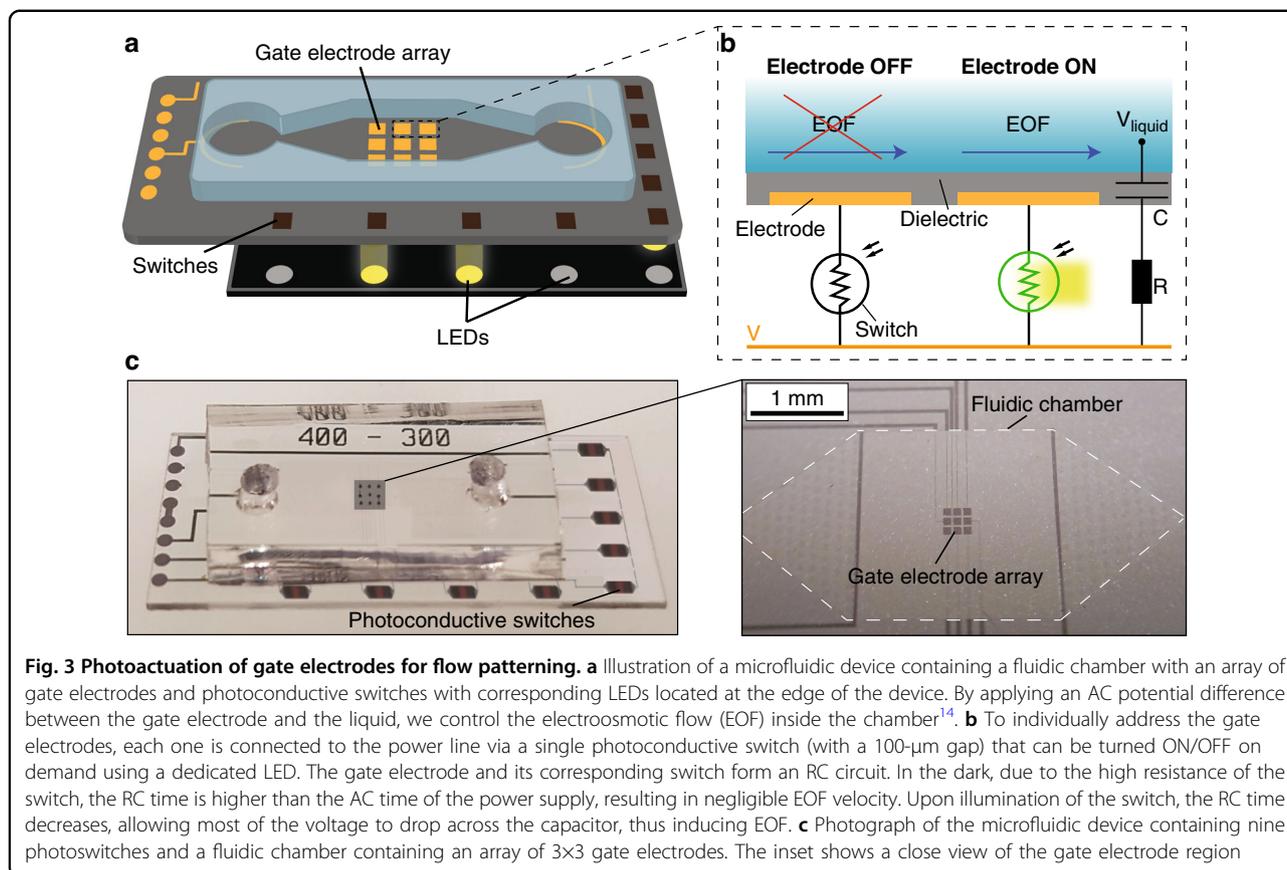
the EDL and the dielectric), together with the switch (modeled as a variable resistor), form an RC circuit. The generated EOF velocity is proportional to the voltage drop across the capacitor. Using a 100- $\mu\text{m}$  switch gap, the RC time during the OFF state of the switch (low conductance state) is higher than the operating AC time, resulting in a low voltage drop across the capacitor and thus negligible EOF velocity. In contrast, during the ON state, the conductivity of the switch is sufficiently high such that the RC time is much shorter than the operating AC time, allowing most of the voltage to drop across the capacitor and induce EOF. In Supplementary Fig. S2, we provide experimental measurements of the RC circuit that are consistent with the observable behavior of the system.

Supplementary Movie S1 presents flow patterns obtained by each of the gate electrodes sequentially, showing that all of them operate as expected and create dipole flows<sup>14,24,25</sup>. Supplementary Movie S2 presents flow patterns obtained from several gate electrodes activated simultaneously and shows dynamic switching from one flow field to another. Figure 4 shows several snapshots from that video. In Supplementary Fig. S3 and Supplementary Movie S3, we show another architecture wherein the same gate electrode can be connected to

several power supplies using multiple switches. By illuminating the desired switch while keeping the others dark, it is possible to select the operating conditions for the gate electrodes, e.g., determine the EOF velocity.

### Photoactuated electrostatic actuators

As a second proof of concept, we demonstrate the control of a DC-driven array of  $5 \times 5$  high-voltage hydraulically amplified taxels (HAXEL), initially developed by Leroy et al.<sup>15</sup>. These electrostatic actuators are attractive for haptic application as they are capable of creating displacements of few millimeters while maintaining forces of 250 mN. They require voltages on the order of 1–2 kV. As shown in Fig. 5a, HAXEL actuators consist of two thin metallic electrodes with PET backing separated by a dielectric liquid and a dielectric layer. The top electrode has a hole at its center and is covered by an elastic membrane. When a voltage is applied between the electrodes, the electrostatic forces cause them to zip together, forcing the liquid into the central stretchable region and forming a raised bump. Removing the voltage returns the actuator to its initial position. This geometry, in which each element is independent of its neighbors, is well suited for actuators arrays that could be useful for

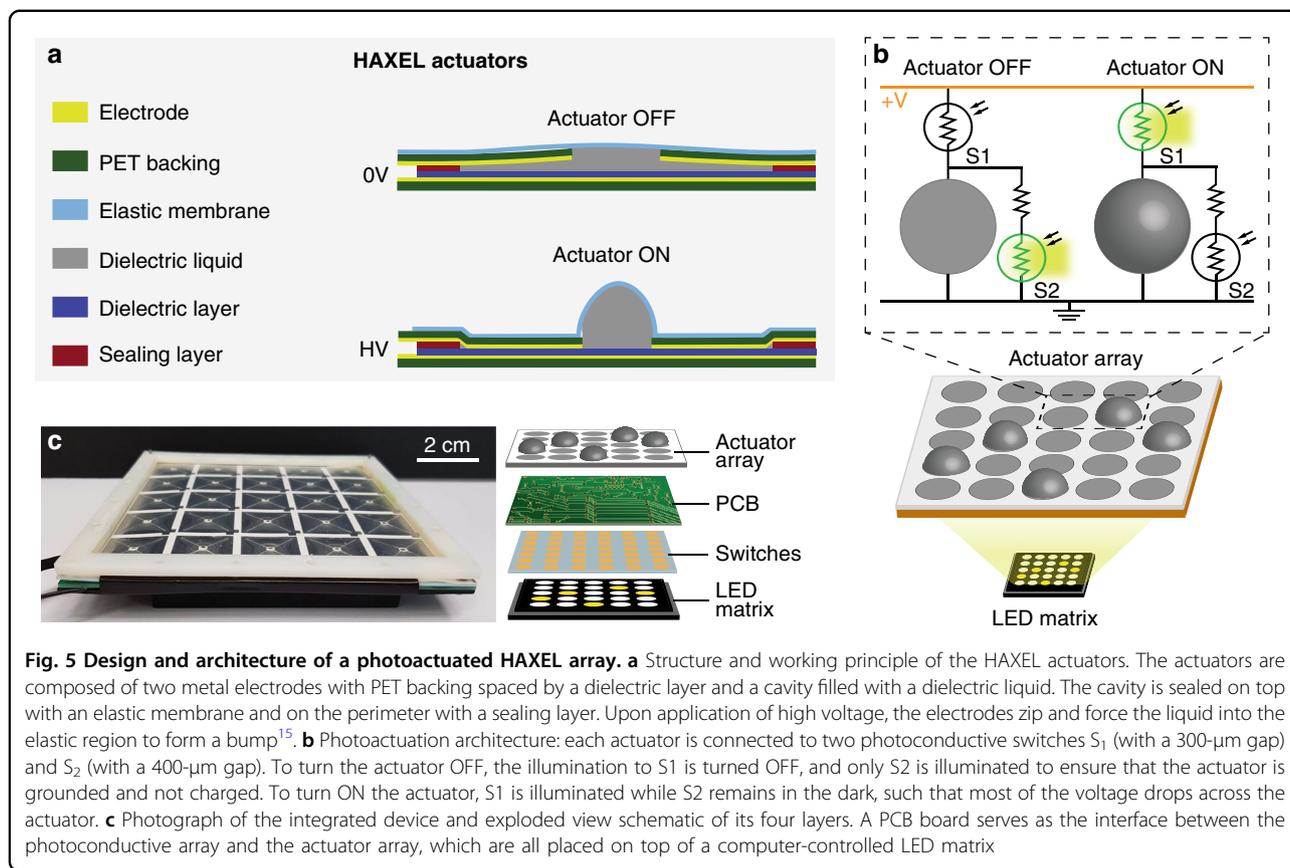


haptics<sup>26</sup>, reconfigurable microfluidics<sup>23</sup>, and adaptive optics<sup>27</sup>, but it requires individual control of each actuator in the array.

Figure 5b presents the implementation of the photoactuation method for controlling a HAXEL array. In contrast with the photoactuation of gate electrodes where a single switch per electrode was used, in this case, each actuator is controlled by two switches,  $S_1$  and  $S_2$ . To turn OFF the actuator, only  $S_2$  is illuminated, thus connecting the actuator to the ground. To turn ON the actuator, only

$S_1$  is illuminated, thus increasing the voltage drop across the actuator. The switch  $S_1$  must be able to withstand the operating voltage of 2 kV; therefore, we selected a gap of 300  $\mu\text{m}$ , which has a breakdown voltage of  $\sim 3$  kV. The light conductance of switch  $S_2$  should be significantly higher than the actuator's conductance, but its dark conductance should be significantly lower. Based on the empirical test, the gap that matches this criterion is 400  $\mu\text{m}$ .

Because the fabrication of the HAXEL actuators is currently not compatible with cleanroom processes used



**Fig. 5 Design and architecture of a photoactuated HAXEL array.** **a** Structure and working principle of the HAXEL actuators. The actuators are composed of two metal electrodes with PET backing spaced by a dielectric layer and a cavity filled with a dielectric liquid. The cavity is sealed on top with an elastic membrane and on the perimeter with a sealing layer. Upon application of high voltage, the electrodes zip and force the liquid into the elastic region to form a bump<sup>15</sup>. **b** Photoactuation architecture: each actuator is connected to two photoconductive switches  $S_1$  (with a 300- $\mu\text{m}$  gap) and  $S_2$  (with a 400- $\mu\text{m}$  gap). To turn the actuator OFF, the illumination to  $S_1$  is turned OFF, and only  $S_2$  is illuminated to ensure that the actuator is grounded and not charged. To turn ON the actuator,  $S_1$  is illuminated while  $S_2$  remains in the dark, such that most of the voltage drops across the actuator. **c** Photograph of the integrated device and exploded view schematic of its four layers. A PCB board serves as the interface between the photoconductive array and the actuator array, which are all placed on top of a computer-controlled LED matrix

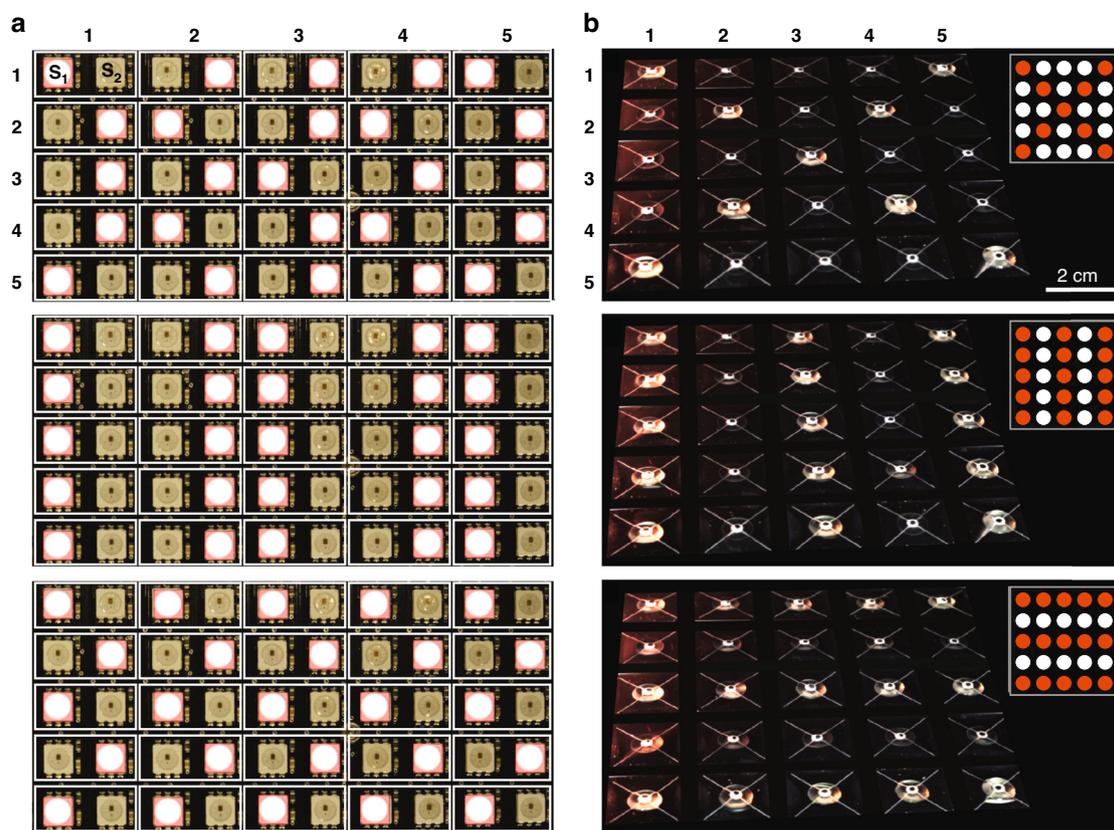
for the fabrication of the switches, we fabricated the HAXELs on separate substrates. Figure 5c presents our method for simple integration of the two layers using a PCB that contains a set of pogo-pins on both sides—one interfacing with the actuators and one with the switches. The actuator and switch stack are placed around 2 mm above a computer-controlled LED matrix. In Supplementary Figs. S4 and S5, we provide additional details on the design of the actuator and switch array. Figure 6 presents an experimental demonstration of 5x5 photoactuated actuators supplied with 1.7 kV DC voltage. The illumination matrix is composed of 5x5 pairs of LEDs, where the left and right LEDs in each pair correspond to the  $S_1$  and  $S_2$  switches, respectively. Supplementary Movie S4 shows the actuator array changing topography in time in response to changes in the illumination pattern. Figure 6a presents images of the LED matrix at three points in time, each with a different actuation pattern. Figure 6b shows the actuator topography for those three cases, with the insets schematically showing the light pattern corresponding to the  $S_1$  switches.

For haptic applications, a discrete array of mechanical actuators creating an array of reconfigurable ‘bumps’ is ideal. However, other applications, such as reconfigurable microfluidics and adaptive optics, would benefit more

from continuously deformed surfaces. Figure 7 shows how the same array could be adapted to provide a smooth reconfigurable topography by stretching an elastic sheet on top of the HAXEL array. To visualize the deformation, we placed a ball on the membrane and demonstrated the ability to control its trajectory by light-actuating the HAXEL array. The initial state of the system is such that all actuators are ON, except for the one where the ball is positioned. As illustrated in Fig. 7a, to move the ball from one spot to another, the actuator at the origin of the ball is turned ON, while the actuator at its desired destination is turned OFF. Supplementary Movie S5 shows the motion of the ball in real time, and Fig. 7b, c presents five time points from the video.

### Conclusions

We presented a method to control individual high-voltage actuators in an array using microfabricated photoconductive switches and a light projection system. In our approach, the high-voltage circuitry is electrically decoupled from the logic circuitry, allowing to use standard low-voltage electronics for controlling the array. We provided characterization of switches based on hydrogenated amorphous silicon, allowing us to tailor the switch design to particular electrical requirements set by

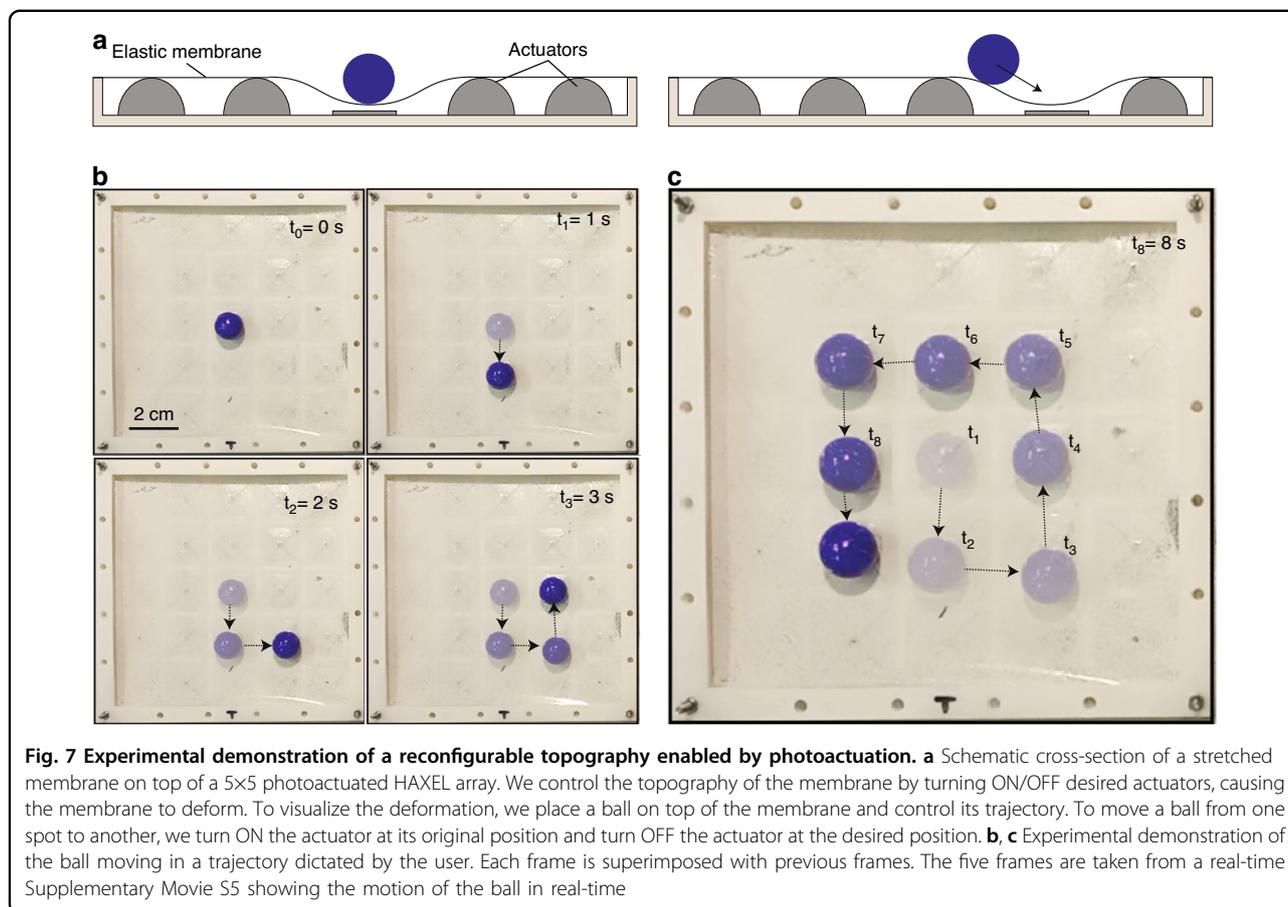


**Fig. 6 Experimental demonstration of a photoactuated HAXEL array.** **a** Images of the LED matrix showing three different light patterns. The matrix is composed of 5×5 pairs of LEDs, with the left one in each pair corresponding to the S<sub>1</sub> switch and the right to the S<sub>2</sub> switch of the actuator at location (i,j), where i and j indicate the line and row of the actuator. **b** Actuator motion resulting from each of the illumination patterns. The inset shows a schematic of the subset of LEDs corresponding to S<sub>1</sub> switches. A time-lapse video showing these deformation patterns and the transition between them is provided in Supplementary Movie S4. For better visualization, we digitally masked the regions between the actuators with a black grid

the actuator. We fabricated robust photoconductive switches with a breakdown field of approximately 10 kV/mm and a ratio of light to dark conductance of more than 10,000 and showed their utility in two very different applications—controlling AC-driven gate electrodes for generating EOF and controlling DC-driven HAXEL actuators for creating spatial topographies. We also showed that the photoconductive switches could be arranged in different architectures to support these applications, e.g., a single-switch architecture for AC-based actuation and a two-switch architecture for DC-based actuation.

In this work, we used relatively small array sizes as a proof of concept; however, we see no fundamental limitation in scaling up the approach to much larger arrays. The microfabrication of the photoconductive switches is very robust, and once the deposition process was optimized, we consistently observed a very high fabrication yield. With the current design, the footprint of the switch is approximately 1 mm<sup>2</sup>, which can readily

serve for applications such as Braille display where the required dot diameter is 1.5 mm, and the distance between dots is around 2.4 mm<sup>28</sup>. Such arrays could be controlled either by an LED matrix, as we have done in this work, or with off-the-shelf illumination units such as projectors. Flat-panel screens might also work for this application and be even more compact, provided that they provide sufficient light intensity for activating the photoconductors. For microfluidic applications, further reduction in the size of the photoconductive switches would be required. The aspects to consider and optimize are the area required for good ohmic contact of the metal pads with the photoconductive material and the minimum gap length that can be sustained without breakdown. Much optimization can be done with amorphous silicon, but it is likely that other photoconductive materials, such as silicon carbide<sup>29</sup> and gallium nitride<sup>30</sup>, could provide superior performance in terms of breakdown resistance and thus allow further miniaturization.



## Materials and methods

### Fabrication of the photoconductive switches

To create the photoconductive switches, we first fabricated the metal layer consisting of conducting lines with gaps where a photoconductive switch is to be created and of contact pads. The metal layer consisted of 5 nm Ti/ 30 nm Ni/ 5 nm Ti. It was deposited on a 0.5-mm-thick, 4' wafer double-polished borosilicate wafer (Plan Optik AG, Germany) by photolithographic patterning followed by e-beam evaporation (BAK501 LL, Evatec, Switzerland) and a lift-off process. We then deposited amorphous silicon on the entire wafer. To that end, we optimized a plasma-enhanced chemical vapor deposition process, resulting in a highly uniform layer with <4% non-uniformity as measured by an ellipsometer (FilmTek SE, Bruker, USA) and a deposition rate of 39.06 nm/min. We performed the deposition using a 100 PECVD System (Oxford Plasma-Pro, England) with the following process conditions: power of 50 W, temperature of 350 °C, pressure of 1800 mTorr, mixture of SiH<sub>4</sub>/He (2%/98%) at a flow rate of 500 sccm and Ar at a flow rate of 400 sccm. Finally, to define the footprint of the switches, we removed the amorphous silicon everywhere except for well-defined regions around the gaps in the conducting lines. We used

reactive ion etching (Oxford RIE, England) using the following process conditions: power of 60 W, pressure of 50 mTorr, SF<sub>6</sub> flow rate of 100 sccm and Ar flow rate of 100 sccm, resulting in etch rate of 166 nm/min.

### Fabrication of the microfluidic device

For the microfluidic device, we first fabricated the metal layer consisting of gate electrodes, conducting line of the switches and pads used to interface the device with power supplies. For that, we deposited 5 nm Ti/ 30 nm Pt/ 5 nm Ti on a 0.5-mm-thick, 4' wafer double-polished borosilicate wafer (Plan Optik AG, Germany) by photolithographic patterning followed by e-beam evaporation (BAK501 LL, Evatec, Switzerland) and a lift-off process. We then deposited and structured the amorphous silicon as described in the previous section. After that, we deposited over the entire wafer a dielectric layer composed of 500 nm SiON and 100 nm of SiO<sub>2</sub> by plasma-enhanced chemical vapor deposition (100 PECVD System, Oxford PlasmaPro, England). Using photolithographic patterning, we created exposed regions of the dielectric at specific locations for electric connection (driving, ground, and pads), and we used buffered hydrofluoric acid (BHF) etching to remove the dielectric at those locations. Finally, we constructed the

microfluidic chamber walls using a 15- $\mu\text{m}$  thick layer of SU8, and we sealed the device with a 2-mm-thin PDMS slab containing openings for the reservoirs.

#### Fabrication of the actuators

For the HAXEL array, we first defined the layout of top and bottom electrodes on aluminized PET (30 nm of Aluminum on 12  $\mu\text{m}$  and 50  $\mu\text{m}$  PET for the top and bottom layer, respectively) by photolithographic patterning. We then cut the aluminized PET using laser micro-machining (Trotec Speedy 300, Austria). On top of the bottom electrodes, we applied a solid dielectric layer by blade-casting (Zehntner ZAA 2300 film applicator, Switzerland) with Methyl Ethyl Ketone (MEK) as solvent. The dielectric layer is 35- $\mu\text{m}$  thick and is composed of 70% Barium Titanate ( $\text{BaTiO}_3$ ) particles ( $\sim 3 \mu\text{m}$ ) and 30% PVDF-HFP (by weight). On top of the top electrode, we bonded a silicone membrane using a combination of plasma activation (Diener ATTO-ZEPTO Plasma System, Germany) and silanization with (3-Aminopropyl) triethoxysilane (APTES). We bonded together the top and bottom electrodes using an adhesive layer and used a laser cutter to create an opening of the cavities formed between the two layers. Finally, we filled each cavity with FR3 dielectric oil (vegetable oil).

#### Experimental setups

##### Characterization of the switches

We used a four-color (violet, cyan, green, and red) LED (Mira, Lumencor, USA) as a light source and measured the light intensity for each color using an optical power meter (PMKIT, Newport, USA). The use of ‘white light’ refers to light obtained by turning on the four colors simultaneously. We used a high-voltage power supply (Keithley 2410, Tektronix, USA) and a custom MATLAB code (R2019b, Mathworks) to apply the voltage and record the dark and light currents.

##### Photoactuated microfluidic device

We used 1- $\mu\text{m}$ -diameter pink carboxyl polystyrene particles (Spherotech Inc., USA) mixed in a buffer composed of 10 mM acetic acid and 1 mM NaOH (Sigma-Aldrich, Switzerland) as tracer particles to visualize the flow. For visualization of the particles, we used an upright fluorescence microscope (AZ100, Nikon, Germany) equipped with a solid-state light source (Mira, Lumencor, USA), a 5 $\times$  objective (AZ-Plan Fluor, Nikon, Germany), and a mCherry filter cube (562/40 excitation, 641/75 nm emission, and 593 nm dichroic mirror, Nikon, Germany). We imaged using a CCD camera (Clara, Andor-Oxford Instrument, UK) with an exposure time of 100 ms. The gate electrodes and the driving electrode were actuated with two power supplies (Keithley 2410, Tektronix, USA), producing square-wave signals ( $-200, 200 \text{ V}$ ) at a

frequency of 25 Hz. We used an in-house MATLAB code (R2019b, Mathworks) that sets the alternating voltages of the power supplies ( $-200, 200 \text{ V}$ ) and a pulse generator (Stanford Research Systems, DG535) that sends a square-wave signal to the power supplies and triggers the switching of the alternating voltages. The photoconductive switches had a 100- $\mu\text{m}$  gap and were illuminated with dedicated LEDs (RND 135-00129, RND Electronics, China) controlled by manual switches (RND 210-00189, RND Electronics, China).

##### Photoactuated HAXEL actuators

We used two power supplies (Keithley 2410, Tektronix, USA) connected in series to provide a DC voltage of 1.7 kV. The photoconductive switch  $S_1$  had a 300- $\mu\text{m}$  gap, and  $S_2$  had a 400- $\mu\text{m}$  gap. We used a red LED matrix (80-LED RGB Matrix VM207, Velleman, Belgium) controlled by an Arduino Uno (SMD R3, Arduino, Italy) and a custom Python code running on a computer as a light projection system.

##### Acknowledgements

We thank S. Shmulevich for useful discussion and continuous support; U. Drechsler for continuous help and support on the microfabrication; the Micro and Nano Fabrication and Printing Unit at Technion where zinc oxide deposition was performed, and particularly G. Ankonina for his help in developing the deposition process; H. Wolf for recording the actuator deformations in Supplementary Movie S4 with his photography equipment; V.B., and G.V.K. acknowledge R. Allenspach, H. Riel, and W. Riess for their continuous support. We gratefully acknowledge funding from the Israel Science Foundation grant no. 2263/20 and the Swiss National Science Foundation grant no. 200021\_200641.

##### Author details

<sup>1</sup>Faculty of Mechanical Engineering, Technion – Israel Institute of Technology, 3200003 Haifa, Israel. <sup>2</sup>IBM Research Europe - Zurich, Säumerstrasse 4, 8803 Rüschlikon, Switzerland. <sup>3</sup>Soft Transducers Laboratory (LMTS), Ecole Polytechnique Fédérale de Lausanne (EPFL), 2000 Neuchâtel, Switzerland. <sup>4</sup>Present address: Laboratory of Soft Materials and Interfaces, ETH Zürich, 8093 Zürich, Switzerland. <sup>5</sup>Present address: School of Biomedical Engineering, Vancouver Prostate Centre, Life Sciences Institute, University of British Columbia, Vancouver, Canada

##### Conflict of interest

The authors declare no competing interests.

**Supplementary information** The online version contains supplementary material available at <https://doi.org/10.1038/s41378-023-00528-w>.

Received: 4 October 2022 Revised: 15 February 2023 Accepted: 22 February 2023

Published online: 16 May 2023

##### References

- Douglas, M. DMD reliability: a MEMS success story. In *Proc. SPIE Vol. 4980: Reliability, Testing, and Characterization of MEMS/MOEMS II*, 1–11 (SPIE, 2003).
- Morkvenaitė-Vilkonciene, I. et al. Development of electrostatic microactuators: 5-year progress in modeling, design, and applications. *Micromachines* **13**, 1256 (2022).
- Schasfoort, R. B., Schlautmann, S., Hendrikse, J. & van den Berg, A. Field-effect flow control for microfabricated fluidic networks. *Science* **286**, 942–945 (1999).

4. Wouden, E. J. et al. Field-effect control of electro-osmotic flow in microfluidic networks. *Colloids Surf. Physicochem. Eng. Asp.* **267**, 110–116 (2005).
5. Horiuchi, K. & Dutta, P. Electrokinetic flow control in microfluidic chips using a field-effect transistor. *Lab. Chip* **6**, 714–723 (2006).
6. Santos, P. M., Casimiro, A. P., Lança, M. & Castro Simas, M. I. High-voltage solutions in CMOS technology. *Microelectron. J.* **33**, 609–617 (2002).
7. Xu, C. et al. Piezoelectrically actuated fast mechanical switch for MVDC protection. *IEEE Trans. Power Deliv.* **36**, 2955–2964 (2021).
8. Alves, L. F. S., Lefranc, P., Jeannin, P.-O. & Sarrazin, B. Review on SiC-MOSFET devices and associated gate drivers. In *Proc. 2018 IEEE International Conference on Industrial Technology (ICIT)*, 824–829 (2018).
9. Mauch, D., Sullivan, W., Bullick, A., Neuber, A. & Dickens, J. High power lateral silicon carbide photoconductive semiconductor switches and investigation of degradation mechanisms. *IEEE Trans. Plasma Sci.* **43**, 2021–2031 (2015).
10. Lacour, S. P., Wagner, S., Prahlad, H. & Pelrine, R. High voltage photoconductive switches of amorphous silicon for electroactive polymer actuators. *J. Non-Cryst. Solids* **338–340**, 736–739 (2004).
11. Lacour, S. P., Pelrine, R., Wagner, S. & Prahlad, H. Photoconductive high-voltage switches of thin film amorphous silicon for EAP actuators. In *Proc. SPIE Vol. 5051: Smart Structures and Materials 2003: Electroactive Polymer Actuators and Devices (EAPAD)*, 412–418 (SPIE, 2003).
12. Kasap, S. O. *Photoconductivity and Photoconductive Materials*, 1–88 (John Wiley & Sons, 2022).
13. Hajiesmaili, E. *Shape-Morphing Dielectric Elastomer Devices*. PhD thesis, Harvard Univ. (2022).
14. Paratore, F., Bacheva, V., Kaigala, G. V. & Bercovici, M. Dynamic microscale flow patterning using electrical modulation of zeta potential. *Proc. Natl Acad. Sci. USA* **116**, 10258–10263 (2019).
15. Leroy, E., Hinchet, R. & Shea, H. Multimode hydraulically amplified electrostatic actuators for wearable haptics. *Adv. Mater.* **32**, 2002564 (2020).
16. Bacheva, V. et al. Photoconductive switching of a high-voltage actuator array. In *Proc. 2022 IEEE 35th International Conference on Micro Electro Mechanical Systems Conference (MEMS)*, 220–222 (2022).
17. Pallay, M., Miles, R. N. & Towfighian, S. Towards a high bias voltage MEMS filter using electrostatic levitation. *Mech. Syst. Signal Process.* **150**, 107250 (2021).
18. Hoffman, K. L. & Wood, R. J. Towards a multi-segment ambulatory microrobot. In *Proc. 2010 IEEE International Conference on Robotics and Automation*, 1196–1202 (2010).
19. Street, R. A. *Technology and Applications of Amorphous Silicon*, Vol. 37 (Springer, 2000).
20. Koch, C., Ito, M. & Schubert, M. Low-temperature deposition of amorphous silicon solar cells. *Sol. Energy Mater. Sol. Cells* **68**, 227–236 (2001).
21. Ristova, M., Kuo, Y. & Lee, H. H. Study of hydrogenated amorphous silicon thin films as a potential sensor for He–Ne laser light detection. *Appl. Surf. Sci.* **218**, 44–53 (2003).
22. Reuss, F. F. On a new effect of galvanic electricity. *Mem. Soc. Imp. Nat. Moscou* **2**, 327–337 (1809).
23. Paratore, F., Bacheva, V., Bercovici, M. & Kaigala, G. V. Reconfigurable microfluidics. *Nat. Rev. Chem.* **6**, 70–80 (2022).
24. Boyko, E., Rubin, S., Gat, A. D. & Bercovici, M. Flow patterning in Hele-Shaw configurations using non-uniform electro-osmotic slip. *Phys. Fluids* **27**, 102001 (2015).
25. Paratore, F., Boyko, E., Kaigala, G. V. & Bercovici, M. Electroosmotic flow dipole: experimental observation and flow field patterning. *Phys. Rev. Lett.* **122**, 224502 (2019).
26. Giri, G. S., Maddahi, Y. & Zareinia, K. An application-based review of haptics technology. *Robotics* **10**, 29 (2021).
27. Hui, J. R., Wu, X. & Warde, C. Addressing large arrays of electrostatic actuators for adaptive optics applications. In *Proc. SPIE Vol. 5553: Advanced Wavefront Control: Methods, Devices, and Applications II*, 17–27 (SPIE, 2004).
28. National Library Service for the Blind and Print Disabled/Library of Congress. *Contract Specifications* (2019). <https://www.loc.gov/nls/about/organization/standards-guidelines/contract-specifications/>.
29. Kelkar, K. S., Islam, N. E., Fessler, C. M. & Nunnally, W. C. Design and characterization of silicon carbide photoconductive switches for high field applications. *J. Appl. Phys.* **100**, 124905 (2006).
30. Leach, J. H., Metzger, R., Preble, E. A. & Evans, K. R. High voltage bulk GaN-based photoconductive switches for pulsed power applications. In *Proc. SPIE Vol. 8625: Gallium Nitride Materials and Devices VIII*, 294–300 (SPIE, 2013).