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Graphene confers ultra-low friction on nanogear cogs

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31 **Abstract:** Friction-induced energy dissipation impedes the performance of nanomechanical devices.
32 Nevertheless, the application of graphene is known to modulate frictional dissipation by inducing
33 local strain. This work reports on the nanomechanics of graphene conformed on different textured
34 silicon surfaces that mimic the cogs of a nanoscale gear. The variation in the pitch lengths regulates
35 the strain induced in capped graphene revealed by scanning probe techniques, Raman spectroscopy
36 and molecular dynamics simulation. The atomistic visualisation elucidates asymmetric straining of
37 C-C bonds over the corrugated architecture resulting in distinct friction dissipation with respect to the
38 groove axis. For the first time, we reported experimental results for strain-dependent solid lubrication
39 which can be regulated by the corrugation and leads to ultra-low frictional forces. Our results are
40 applicable for graphene covered corrugated structures with movable components such as
41 nanoelectromechanical systems, nanoscale gears, and robotics.

42

43 **Keywords:** Textured surface, Graphene, Strain, Raman Spectroscopy, Frictional Force
44 **Microscopy (FFM)**

45 **Introduction**

46 Engineering nanostructure through laser texturing, ion milling and photolithography has significantly
47 improved the sensing performance of nano and microelectromechanical systems (NEMS and
48 MEMS)^{1,2} devices by tuning wetting characteristics³, nano-channeling⁴, optical⁵, mechanical⁶ and
49 electronic properties⁷. The requirement for nano/micro-machines has surged recently, with focus
50 progressing towards miniaturized devices^{7,8}. In the field of tribology, textured surfaces with micro or
51 nanoscale dimples, grooves, pillars and other geometries are found to be beneficial for optimized
52 adhesion and friction forces⁹. Unlike macroscale textured surfaces^{10,11}, the nano-scaled structured
53 geometry pose tremendous challenges for performance and efficiency when they are in physical
54 contact with one another (e.g. gear operation at the nanoscale)⁸. Interaction forces that are relatively
55 weak at the macro-scale (such as van der Waals and capillary forces) become dominant at the
56 nanoscale. Therefore, nanostructured devices are often susceptible to conditions of extreme pressure,
57 friction, and adhesion¹². The nanoscale contacts exert enormous pressure at the interface even at low
58 values of the applied normal force, subsequently leading to friction-induced wear¹³. Thus, a novel
59 strategy is needed to regulate these forces at the nanoscale.

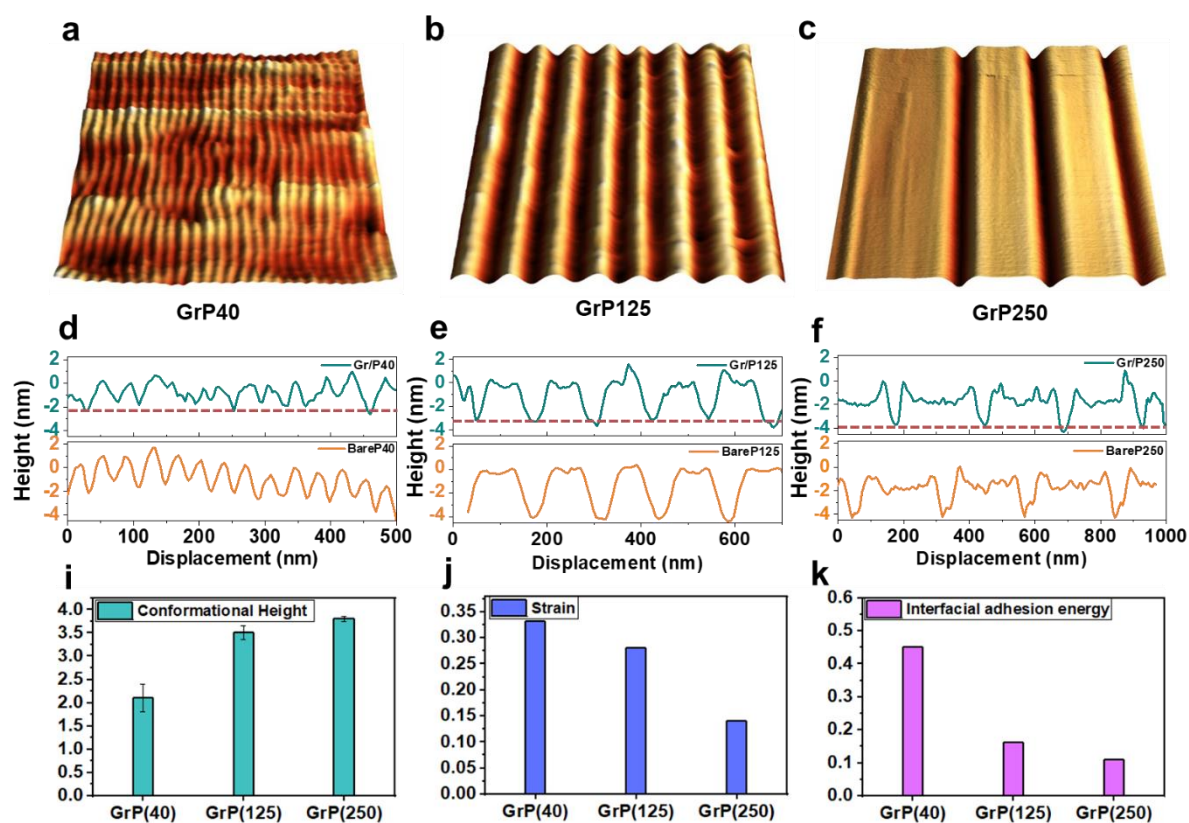
60 Several approaches have been adapted to tune the friction force by introducing liquid-state lubricants
61 such as organic oils^{10,14}, ionic liquids^{15,16}, and tribological buffer layers such as polymer brushes¹⁷.
62 Nevertheless, the ecologically harmful effect of liquid-state lubricants¹⁸ and their inefficiency in

63 confined conditions related to viscosity modifications hinder their tribological performance¹⁴. A
64 potential alternative is presented by using solid-state lubricants¹⁹, in the form of nanoparticles or
65 lamellar solids such as graphite, transition metal dichalcogenide (TMD) e.g. molybdenum
66 disulfide)^{20,21} and recently reported the emerging class of MXenes (2D transition metal carbides,
67 nitrides, and carbonitrides)²². TMDs and MXenes have demonstrated impressive mechanical
68 performance and potential for possible tribological applications^{23,24,25}. One of the most promising
69 solutions to protect surfaces at the nanoscale level relies on epitaxially grown graphene and its
70 residue-free transfer technique²⁶. Graphene has the lowest bending rigidity^{27,28} coupled to high in-
71 plane intrinsic strength²⁹ and is inert in humid and corrosive atmospheres³⁰. However, the substrate
72 on which graphene is deposited plays a pivotal role in modulating the mechanical, physical and
73 electronic properties of the graphene film^{31,32}. In particular, strain induced by interaction with a
74 substrate is one of the most intriguing parameters to adapt and tune graphene characteristics^{33,34}. The
75 role of substrate shape and its interfacial adhesion with graphene is theoretically studied by Wagner
76 *et al.*³⁵ and observed the “snap-through” event of graphene under different textured confinements.
77 They presented the transformation of graphene membrane from flat to conforming states relate to its
78 bending rigidity which is useful to regulate the strain. The induced strain or strain gradient fields^{36–38}
79 has a correlation with tribological characteristics of graphene and other 2D materials (MoS₂) for
80 strain-induced lubrication²¹. In another approach, modulation of frictional characteristics in graphene
81 through functionalization (such as fluorination) is reported and hypothesized the role of flexural
82 stiffness attributed to the higher frequency of flexural phonons for enhancing frictional signals^{39,40}.
83 Nevertheless, the results are limited in the consideration of any elastic system and adhesion force
84 towards the tip apex. In the absence of functionalization, the increase in bending stiffness in 2D
85 material with adding atomic layer causes decreases in friction dissipation, as thicker graphene is lesser
86 susceptible to deform out-of-plane and ceased to adhere with tip⁴¹. Similarly, our previous work⁴²
87 demonstrated lowering of friction force for covalently bonded interface for Gr/Ni (111) than weak
88 van der Waals (vdW) Gr/Silica interface due to lesser availability of graphene towards tip apex.
89 Recently, the contact quality between suspended graphene and tip apex is altered through symmetrical
90 in-plane straining in graphene by depositing over circular-shaped textured structure in pressurized
91 conditions to achieve a super lubricating state⁴³. Nevertheless, the frictional response of asymmetric
92 strained graphene over the textured surface is a rarely addressed topic, which may play a crucial role
93 in the durability of NEMS devices. Nevertheless, the frictional response of asymmetric strained
94 graphene over the textured surface is a rarely addressed topic, which may play a crucial role in the
95 durability of NEMS devices.

96 In the present study, we investigate the interplay between texture-induced strained graphene and its
97 ability to lubricate. To do this, we employ nano-textured silicon surfaces as substrates that mimic the
98 cogs of a nanogear and use friction force microscopy (FFM) measurements in ambient conditions to
99 elucidate the effect of graphene deposition on the local friction properties. The different aspect ratios
100 (depth/pitch) of the grooves modulate the conformation/suspension of graphene, resulting in it being
101 strained. Raman spectroscopy shows the substrate-induced compressive strain in graphene over a flat
102 surface, which systematically released as pitch length decreases. Molecular dynamics simulations
103 corroborate the Raman measurements and elucidate the atomic-scale resolution of graphene
104 corrugation. Simulation results identify an asymmetric strain distribution through lattice expansion
105 and contraction of the C-C bond at different orientations. This work demonstrates, for the first time,
106 the regulation of the frictional dissipation in nanoscale architecture through strain engineering of
107 graphene.

108 **Results and discussion**

109 Atomic force microscopy (AFM) images in **Figure 1(a, b, c)** show the typical morphology of
110 graphene-covered textured surfaces referred to as GrP40, GrP125 and GrP250. The preparation and
111 characterisation of the textured surface is described in previous work^{44,45} and in Supplementary
112 **Information S1**. Each textured region comprises long parallel grooves approximately 40 nm wide; the
113 grooves' spacing referred to pitch length (P) varies from 40 ± 4 , 125 ± 8 and 250 ± 14 nm. A chemical
114 vapour deposition-grown single layer of graphene has been deposited over the textured surfaces by
115 the wet transfer method⁴⁶. The topographic profiles of bare and covered surfaces, presented in **Figure**
116 **1 (d, e, and f)**, illustrate the physical corrugation of graphene on the substrate. The measured depth
117 of the grooves is between 2.4-3nm on bare P40 and is reduced by 10-15% after graphene deposition
118 measured from bottom of trough. On the other hand, groove depths of bare P125 and P250 are ~ 4nm
119 and are reduced by 7-10% in GrP125 and 3-5% GrP250, respectively, revealing higher conformation
120 depth of graphene at GrP250. For GrP40 corrugation, suspension of graphene does not reach the stage
121 of complete "snap-through"; and, a partial conformal contact is achieved³⁵. Thus, graphene can be
122 considered as a membrane clamped between two grooves that induce different strains (see
123 Supplementary **Figure S1**).



124

125 **Figure1: Morphology of graphene covered textured surfaces.** AFM topography of graphene
 126 covered textured surface of pitch (a) 40 ± 4 nm, (b) 125 ± 5 nm and (c) 250 ± 8 nm. (d)-(f)
 127 Topographical line profiles of bare and graphene covered textured surfaces across the grooves for
 128 covered (dark cyan) and bare surface (orange) colour. The interfacial interaction between graphene
 129 and textured surfaces of different pitch lengths through (i) conformational height, (j) strain (%) and
 130 (k) interfacial adhesion energy.

131 The conformation of graphene over the patterned surface unravel the mechanics of graphene as an
 132 act of balancing between interfacial adhesion and elastic energy stored in the graphene sheet(i.e.,
 133 bending and stretching)^{47,48}. The conformation induced average transverse strain (ϵ) and interfacial
 134 adhesion energy ($\text{meV}\text{\AA}^{-2}$) between graphene and textured surfaces, calculated from the height
 135 profiles, are reported in **Figure 1(i, j, k)** (see Supplementary Information **S2** for details). The
 136 systematic variations in the strain values indicating the contribution from the textured surfaces for
 137 their tendency to reduce compressive strain which is induced at the flat surface. The observation that
 138 the interaction (interfacial adhesion energy) between graphene and P40 is higher **derives directly from**
 139 **the need of compensating a larger stretching energy (due to a corresponding larger compressive**
 140 **strain).**

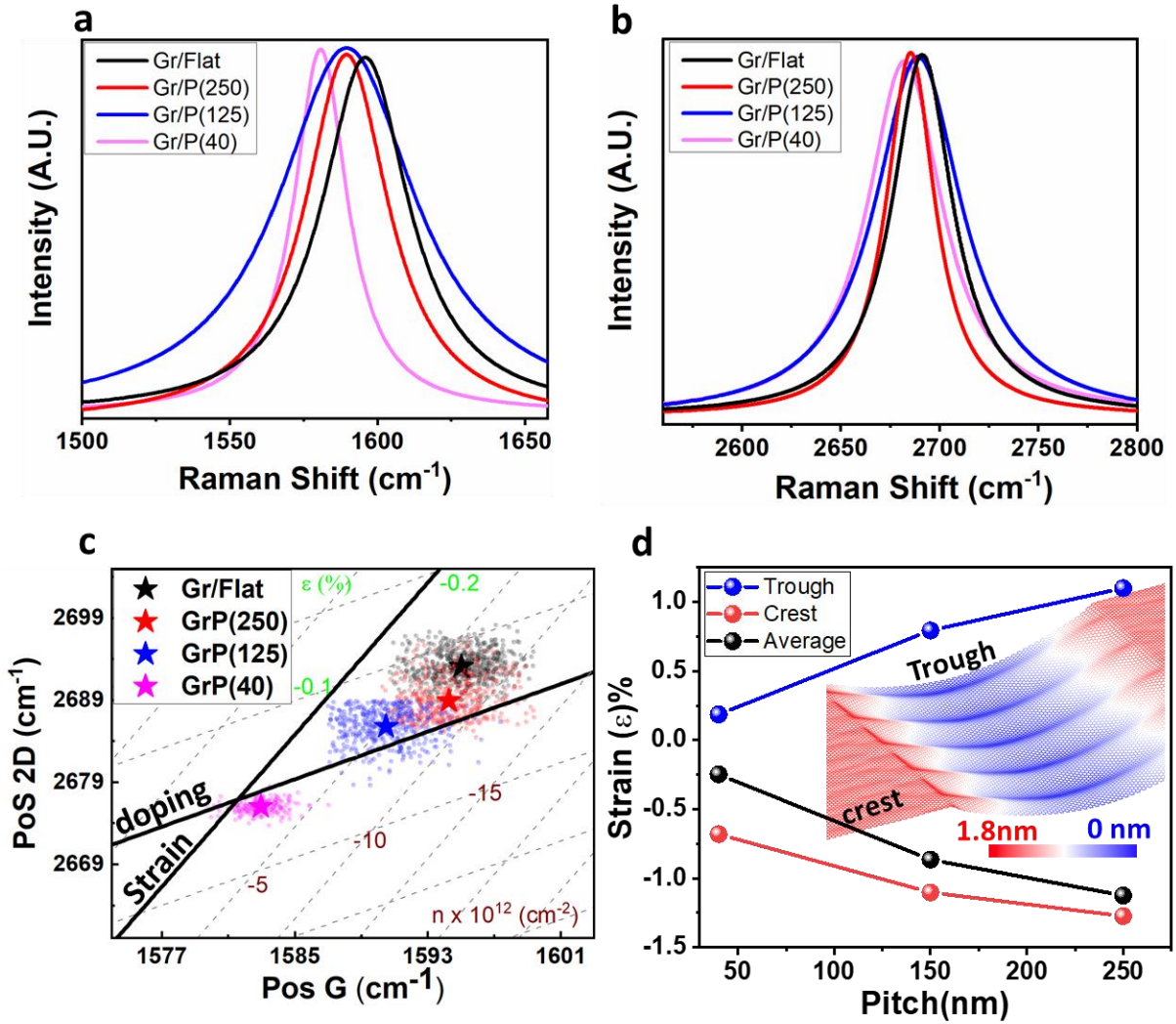
141 The substrate-induced stretching/compression of single-layer graphene and the doping for each
 142 textured surface have been quantified by comparing Raman spectroscopy on the flat region (Gr/Flat)

143 and graphene-covered textured surfaces (GrP40 to GrP250). The Raman modes of G peak position
144 (PosG) and 2D peak position (Pos2D) are associated with strain, since a change in lattice constant
145 leads to a variation in the phonon modes. Furthermore, these modes are useful for detecting carrier
146 concentration (n) due to alteration in bond length and non-adiabatic electron-phonon coupling⁵⁰. The
147 relation between strain and doping of graphene with PosG and Pos2D is described in Supplementary
148 Information **S3**. It is well recognised that physically deposited graphene on a flat Si substrate results
149 in a p-type doped system under compressive strain⁵¹. The textured regions reduce the compressive
150 strain in graphene with smaller P values. This phenomenon is observed through gradual phonon
151 softening of G and 2D Raman modes of graphene deposited over Gr/Flat, GrP250, GrP125 and
152 GrP40; see **Figure 2a, b**. Nevertheless, we did not observe the splitting of either G and 2D modes,
153 which indicates that the magnitude of the induced strain is not appreciably high ($<0.35\%$)⁵².

154 The correlation plot in **Figure 2c** shows the distribution of Pos2D as a function of PosG with the
155 mean value of the distribution represented by stars. The strain axis and doping axis are drawn at the
156 slope ($\partial\text{Pos2D}/\partial\text{PosG}$) range 2.25-2.8 and 0.75, respectively^{53,54}. The intersection of both axes is
157 assumed to be a point of minimal strain and doping in suspended graphene with the coordinates taken
158 from the work of Lee *et al.*⁵⁴. Thus, the distribution of all Raman data deviated from the intersection
159 coordinates is used to predict strain and doping values. The correlation plot illustrates a relative
160 change in the average compressive strain (ϵ) for Gr/flat of $\approx -0.09\%$, which is transformed on
161 corrugated surfaces as follows: P= 250 nm ($\epsilon \approx -0.07\%$), P = 125 nm ($\epsilon = -0.061\%$), P = 40 nm ($\epsilon =$
162 0.02%). This validates the argument of releasing compressive strain in graphene in the textured
163 regions relative to the flat surface. It is worth noting that the Raman laser spot diameter using a 100X
164 (objective lens) is approximately 700 nm. Therefore, the measured strain and the carrier concentration
165 values are averaged over several crests, troughs, and flat regions in each spectrum. Nevertheless, the
166 distinct clusters of points in the correlation plots indicate the well-defined modulation of Raman
167 modes, and its associated strain and doping dictated by the substrate corrugation, Supplementary
168 **Figure S2**. One can get a higher spatial resolution up to 25- 40 nm and enhanced Raman scattering
169 signals through tip-enhanced Raman spectroscopy (TERS) for monitoring the contribution from the
170 individual groove of the graphene covered textured surface⁵⁵. This technique would be useful to
171 investigate the change in the graphene lattice over the grooves and its associated electronic structure
172 to be considered in near future.

173 Unlike flat or multi-axial strained surfaces (e.g. suspended graphene over a circular trench),
174 corrugated surfaces can induce anisotropy in strained graphene owing to the asymmetric stretching
175 of carbon atoms oriented along parallel and perpendicular directions relative to the groove axis as

176 found by Lee and coworkers⁵⁶. The atomic-scale features of the graphene conformation over the
177 textured silicon surfaces have been investigated using molecular dynamics (MD) and density
178 functional theory (DFT) calculations of the graphene/Si at different pitch lengths, see supplementary
179 **S4** for DFT and MD set-up. The crest region of GrP250 shows higher compressive strain induced
180 through contact with the Si substrate, while the neighbouring trough exhibits curvature-induced
181 tensile strain, which decreases with pitch length down to GrP40. The magnitude of the net
182 compression over a crest is proportional to the area of the graphene in direct contact with the Si
183 substrate, and is therefore higher than the tension across the trough. This leads to a decreasing average
184 value of compression, as shown in **Figure 2(d)**, which is in excellent agreement with our Raman
185 spectroscopic measurements. A similar trend was observed by Zhang *et al.*⁴⁹ on biaxially strained
186 graphene covered self-assembled texturized silicon nanospheres with different diameters. In that
187 arrangement, the authors reported a transformation of compressive strain into tensile strain in
188 graphene deposited over smaller spherical particles due to the increasing real contact area at the apex.
189 Hinnefeld *et al.*⁵³ found a similar trend for graphene suspended on silicon pillars with a separation
190 distance of 600 nm indicating an increase in charge carrier concentration and decreased compressive
191 strain. Here, by reducing the textured spacing by one order of magnitude (i.e. ≈ 40 nm), we find that
192 the deposited graphene portrays characteristics of both strain and doping of a partially suspended sheet.
193 The net height variation is illustrated in the inset **Figure 2(d)**, see scale bar). Notably, there is a
194 generation of ripples in the suspended region due to the release of the net compressive strain. This
195 phenomenon was further analyzed by FFM.



196

197 **Figure2: Raman spectrum of graphene covered textured region.** Raman spectrum of (a) PosG
 198 (cm^{-1}) and (b) Pos2D (cm^{-1}) for graphene covered flat surface and different textured regions. (c)
 199 Correlation plot of PosG vs Pos2D phonon modes for deconvoluted strain and doping in graphene
 200 from flat to the textured regions. The data distribution is from 50-70 Raman spectra and the mean
 201 values are represented by star-shaped points. The strain (ϵ) and doping (n) axis classify the
 202 distribution of Raman data. (d) The bond strain distribution at the crest, trough and averaged over the
 203 entire surface (black colour data) for different pitch lengths measured from MD simulations. Inset
 204 shows the net height (Z-scale) variation at crest and trough regions for GrP40 under the influence of
 205 net tensile and compressive strain.

206

207 As Raman analysis suggests that the Gr/Flat and GrP(40) configurations provide the most pronounced
 208 differences in strain values, these extreme surfaces were chosen for FFM⁵⁷ measurements. Due to the
 209 intrinsic anisotropy in the texture-induced strain in graphene, FFM measurements were performed in
 210 orthogonal (**Figure 3a-c**) and parallel (**Figure 3d-f**) directions relative to the groove axis of GrP(40)

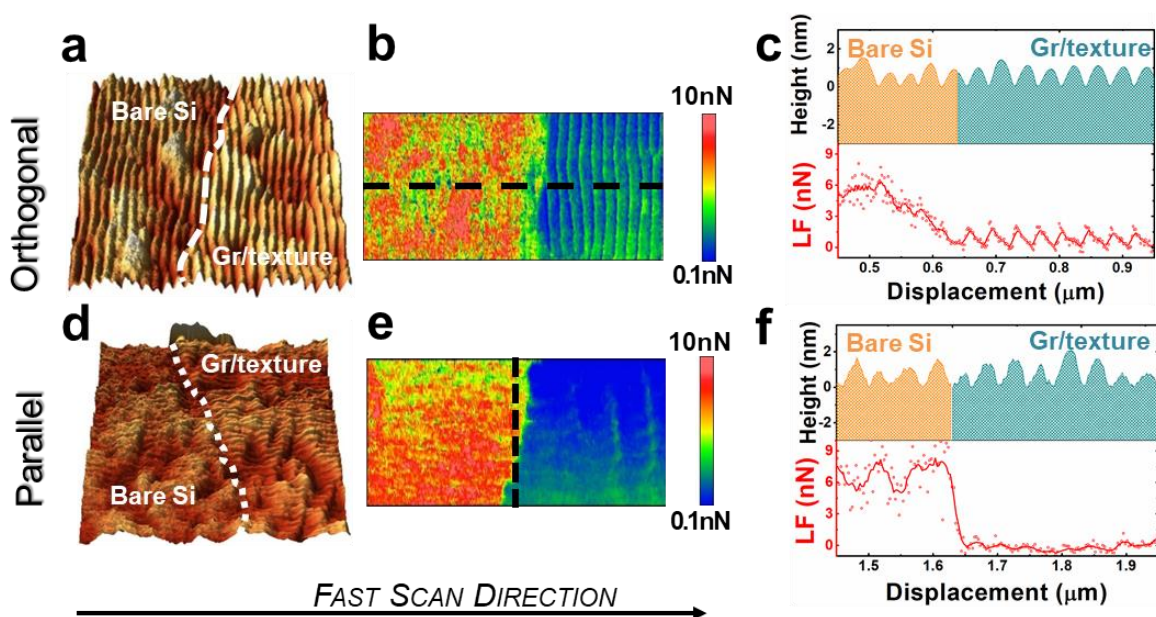
211 (details about procedure and calibration are reported in Supplementary Information S5). The FFM
212 images on the GrP40 sample comprises bare textured silicon regions and nearby graphene covered
213 areas in a single acquisition. In this way, bare and covered textured surfaces are compared under
214 similar contact conditions, so that the local environment and possible geometrical effects or tip shape
215 contributions can be disentangled (see **Figure S5** for estimation of tip curvature radius). There is a
216 significant contrast in the lateral force values between bare and covered graphene for both orientations
217 (**Figure 3b, e**), which evidences the excellent lubrication performance of single-layer graphene over
218 the periodic surface. The presence of graphene reduces the average friction force up to 10 times
219 compared to the bare surface under similar applied load conditions ranging from 10-30 nN, with no
220 edge failure noticeable. These results are in agreement with previous nanotribological
221 characterizations of graphene on flat silicon substrates⁵⁸⁻⁶⁰ and lower than crystal and polycrystalline
222 CVD MoS₂²⁵ and comparable to hBN/silica⁶¹. The lateral force profile in **Figure 3c** shows a markedly
223 distinguishable undulated friction force response between graphene-covered and bare silicon,
224 orthogonal to the groove axis. Here, the lateral force is significant with stochastic variation over the
225 bare silicon but is reduced and periodically modulated in the graphene capped region.

226 While scanning parallel to the groove axis at the capped region, friction force modulation as a function
227 of tip displacement is almost zero, though stochastic lateral force is sustained at the bare surface. This
228 is clearly illustrated in the lateral force map in **Figure 3e** and in the profile drawn orthogonal to the
229 groove axis (**Figure 3f**) to provide a valid comparison with **Figure 3c**. The detailed analysis between
230 crest and trough for the scanned orthogonal and parallel reveals a remarkable difference (Gr/LF_{Trough}
231 $_{parallel} - Gr/LF_{crest parallel}$) $\approx 0.2nN$ and ($Gr/LF_{Trough orthogonal} - Gr/LF_{crest orthogonal}$) $\approx 1.5nN$; a more than
232 seven-fold increase. The ratio of the friction force at trough/crest measured during the scan in parallel
233 and orthogonal directions at fixed load conditions is ≈ 2 and 5, respectively. Thus, the trough region
234 of an orthogonally-scanned textured surface contributes to the highest lateral force, but this effect is
235 suppressed along the parallel-scanned region. On the other hand, the frictional response over the bare
236 Si textured surface scanned in orthogonal and parallel directions is isotropic, as expected for this
237 design of texturing⁶². This indicates that the anisotropic strain distribution in the graphene monolayer
238 plays a pivotal role in regulating the friction force induced from the textured surface.

239 The texture induced straining in graphene, undulating friction dissipation and anisotropic sliding
240 resistance over the groove axis could be useful in regulating the motion of nanoscale objects, in
241 engineering designer diffusion gradients for adsorbed molecules or even as a smart substrate to effect
242 the proliferation of biological cells for tissue engineering applications. Such a high degree of friction
243 force regulation is not possible over flat surfaces coated in graphene, which shows similar friction

244 force (isotropic) in different scanning directions, see Supplementary Information (**Figure S6**). While,
 245 frictional anisotropy is also reported through different arrangements of carbon atoms in graphene^{63,64},
 246 here we demonstrate friction force regulation through the graphene-covered textured substrate as a
 247 versatile post-treatment for surfaces in nanomechanical devices.

248



249

250 **Figure 3. Effect of scan direction on friction force for GrP(40).** First row shows (a) topography
 251 image (1.0 x 1.0 micron) and (b) lateral force map (1.0 x 0.3 micron) measured at applied normal
 252 load ≈ 30 nN on GrP40 for grooves axis aligned orthogonal to the fast scan direction. The white dashed
 253 line in topography profiles represents the interface between the bare and graphene covered region. (c)
 254 Top, height profile (orange colour corresponds to bare silicon, dark cyan colour to graphene covered
 255 region) and, bottom, corresponding lateral force profile extracted from black dashed line in (b).
 256 Second-row shows (d) topography image (1.0 x 1.0 micron) and (e) lateral force map (1.0 x 0.3
 257 micron) measured on GrP40 for groove axis aligned parallel to the fast scan direction at applied
 258 normal load ≈ 25 nN. (f) Top, height profile and bottom, corresponding lateral force profile extracted
 259 from black dashed line in (e).

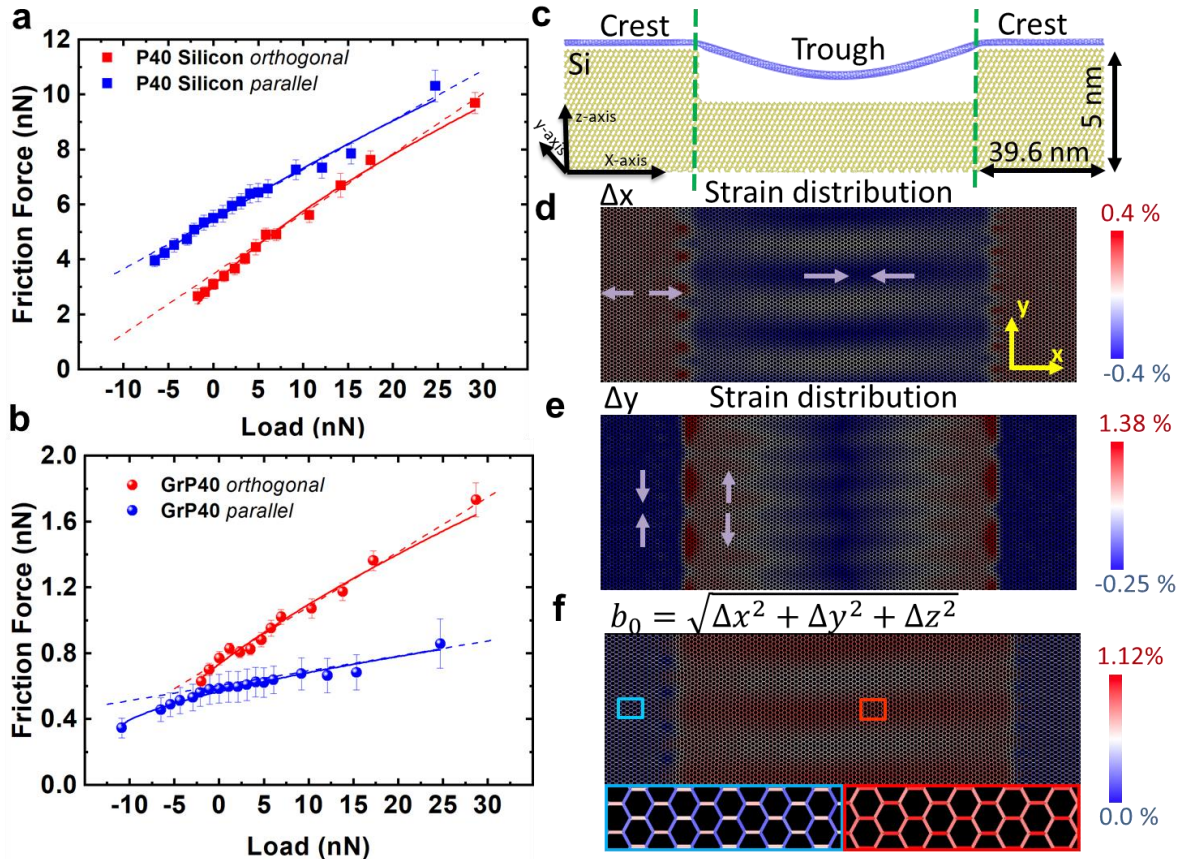
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261 The load dependence friction curves for P(40) and GrP(40) are reported in **Figure 4** for orthogonal-
 262 and parallel-scanned directions (see details in Supplementary Information S6, **Figure S7-S9**). The
 263 friction force values for the bare textured region are increased by a factor of 10 as compared to
 264 graphene-covered regions for all applied loads range (-10 to 30 nN), consistent with the lateral force

265 profile. The shear strength ($S = \text{friction force/area}$) of the interface is measured by fitting the data
266 through the Derjaguin-Muller-Toporov (DMT) model (continuous line in **Figure 4 (a, b)**) following
267 $2/3$ power law within continuum mechanical modelling of the contact region⁶⁵⁻⁶⁷ and the coefficient
268 of friction (COF) is measured by a linear fit of the curves (dashed lines). The use of DMT
269 approximation is justified due to low adhesion force at the interfacial contact. Nevertheless, these
270 contact conditions could alter depending on the magnitude of local adhesion force, where different
271 contact conditions (e.g. Johnson-Kendall-Roberts (JKR)) can be implemented as reported by Deng et
272 al.⁵⁹ and Lang and coworkers⁶⁸. The results are shown in **Figure 5**, revealing a factor of three change
273 in the S (MPa) for GrP40 between parallel and orthogonal directions to the groove axis ($38/12 \approx 3.16$).
274 In contrast, S measured for bare P40 for scanned parallel and orthogonal directions found comparable
275 ($345/322 \approx 1.07$). Also, S measured for sliding parallel to the groove on GrP40 ($S \approx 12$ MPa) is lower
276 by $\approx 50\%$ than Gr/Flat (for $S \approx 25$ MPa), which is in good agreement with the literature^{59,69}.

277 The COF values are corroborated with S revealing minimal values of 0.009 ± 0.001 and 0.011 ± 0.002
278 at different locations respectively. The COF values for the Gr/Flat surface was found to be
279 intermediate between the orthogonal and parallel scanned axis. Our results are in good agreement
280 with the investigation presented by Zhang and coworkers⁴³ on tuning the COF by regulating strain in
281 the suspended graphene. The reported COF of the suspended graphene (a region of low strain) is
282 almost double compared to that of strained (0.3%) graphene. The presented textured surfaces
283 demonstrate that crests and troughs serve as distinct strained regions that can regulate the friction
284 force. The FFM values for Gr/Flat represent a compressive strain system, as demonstrated in the
285 Raman correlation plot. Here, sliding of tip under finite normal force leads to elastic buckle formation
286 as a "puckering" effect which leads to the higher friction force values⁴¹.

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288

289

290 **Figure 4: Friction Force as a function of load applied to groove axis and strain distribution:**
 291 Experimental data of load dependent friction force curves on GrP40 sample with the grooves axis
 292 oriented parallel (blue) and perpendicular (red) to the fast scan direction; (a) on bare silicon textured
 293 surface (b) on adjacent graphene covered region. Square and circular shaped data represent the
 294 experimental values, continuous lines are the fitting curve from DMT model and dashed line is the
 295 linear fit. (c) MD simulation of a graphene sheet sags into the P40 textured Si surface. The vertical
 296 drawn dashed green lines represent the trough region of suspended graphene between two crests. (d)
 297 Strain distribution based on bond strain variation along the x-axis (Δx), (e) y-axis (Δy) and (f)
 298 total bond length (b_0). The Inset region (marked by the coloured rectangle in panel (f)) shows the variation
 299 in C-C bond length in the crest and trough regions. The asymmetry in b_0 between different regions
 300 and along different axes is readily apparent, as shown in the zoom-in image.

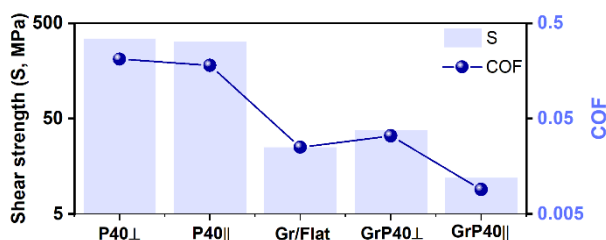
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302 The anisotropic values of the friction force for the graphene covered textured surface can be explained
 303 through anisotropic stretching/compression of C-C bonds in orthogonal directions over an individual
 304 groove. It has been validated through MD simulation for graphene over P40 architecture, as shown

305 in **Figure 4 (c)**. The carbon-silicon interaction has been implemented using a Lennard Jones 6-12
 306 potential with ϵ (Si-C) = 8.909 meV and σ (Si-C) = 0.3326 nm to model physisorption of the graphene
 307 monolayer on a silicon substrate^{70,71}. The strain distribution in graphene over the crest and trough
 308 (between green dashed lines in panel (c)) in orthogonal (x), parallel (y) and out-of-plane to the silicon
 309 surface has been calculated through percentage changes in Δx , Δy and bond length $b_0 =$
 310 $\sqrt{\Delta x^2 + \Delta y^2 + \Delta z^2}$ with respect to Gr/Flat (see Supplementary Information **S4** for details)
 311 respectively, and is shown in **Figure 4 (d, e, f)**. Along the x-axis, the carbon atoms of graphene at a
 312 crest are continually stretched until the crest-trough interface is reached (red colour). The localised
 313 stretching of C-C bonds at the interface leads to a net compressive strain distribution at the trough of
 314 equal magnitude, see scale bar at **Figure 4 (d)**. Along the y-axis, the crest region weakly compresses
 315 the C-C bond in contrast to the Δx strain distribution, but a significant tensile strain dominates from
 316 interface to the trough region. Thus, there is a net tensile strain resulting from the combined effect of
 317 substrate adhesion and adjacent suspended graphene, see **Figure 4 (e)**.

318 The integral bond length (b_0) distribution at the crest illustrates asymmetric bond alteration along the
 319 orthogonal (stretching) and parallel (compressive) directions relative to the groove axis. This
 320 asymmetry is also sustained at the trough, but a higher magnitude observed (see **Figure 4(f)**) and its
 321 inset marked by rectangles). Thus, the friction force is lowest whilst sliding perpendicular to the
 322 stretched axis of graphene. Also, this distinction in the bond length distribution results in anisotropy
 323 in friction forces orthogonal and parallel to the groove axis. It clearly shows the remarkable
 324 anisotropic tribological (friction force, COF, S) performance of graphene over the same textured
 325 surface, which is not possible for a traditional Gr/Flat system. Thus, graphene covered textured
 326 systems could bring an era of tuned friction force in nanoscale, which has been a non-trivial task in
 327 the last decades. Moreover, such regulated friction could enhance the performance of nanomachines.

328



329

330 **Figure 5: Shear strength (MPa) and COF values of nanogear.** The modulation in the shear
 331 strength (S, MPa) and COF values at different scanning directions. Graphene on a flat surface lies
 332 intermediate values between scanning parallel (\parallel) and perpendicular (\perp) to the groove axis.

333 **Conclusion**

334 In summary, the deposition of graphene over textured silicon surfaces can offer a wide range of
335 opportunities due to the interplay between adhesion force energy, bending, stretching, and strained
336 orientation. By controlling the groove separation distance in the substrate, a tuneable strain in a single
337 layer of graphene can be achieved, presented through the analytical modelling, MD simulation and
338 Raman spectroscopic measurements. The graphene deposited over a flat Si surface undergoes
339 compressive strain, which is released over the textured surfaces. The overlaid graphene also drops
340 the friction force values at the extent of extreme lubricity and channelizes the friction dissipation
341 while sliding, complementary to the textured geometry. The strain distribution in graphene over the
342 textured architecture regulates the friction force; consequently, COF and S values. Thus, single-layer
343 graphene deposited onto an anisotropic nanotextured system could acquire diverse nanomechanical
344 properties. It is demonstrated in reference to the FFM that depends on the sliding direction with
345 respect to grooves orientation. The presented work will pave the pathway to nanoscale devices for
346 efficient functioning and controlled motion of nanoscale objects, particularly in nanomechanical
347 devices and nanorobotics.

348 **Materials and Methods Section**

349 Deposition of graphene over textured surface: [Commercially available single-layer CVD graphene](#)
350 [from ACS Material \(Pasadena, CA-USA\) and Graphenea Inc. \(Spain\)](#) were deposited on
351 [nanostructured surfaces through the standard method of polymer assisted wet transfer followed by](#)
352 [removal of polymer residue in an acetone bath \(40°C for 30 min\). Later, samples were dried in the](#)
353 [oven at 40°C for 20 min and sequentially heated in a vacuum at 300°C for 2 hrs. The validation of](#)
354 [distribution of single graphene layer is carried out by Raman spectroscopy through an intensity ratio](#)
355 [of 2D/G > 1.3. AFM assisted mechanical cleaning have been conducted by a sacrificial cantilever](#)
356 [prior to the friction measurements.](#)

357 Raman measurements: Raman Spectroscopy is carried out by using a Renishaw inVia confocal
358 Raman microscope. The laser line used for the investigation was $\lambda = 532$ nm (Source: Solid-state,
359 model RL53250) and 1800 groove mm^{-1} grating. All the measurements were performed at 10% laser
360 power (controlled through ND filters) with 5 second exposure at 100X magnification. This set-up can
361 provide the spectral resolution up to 0.3 cm^{-1} and the penetration depth up to 0.7-0.93 μm for Si
362 wafer⁷², which is sufficient for our investigation. The Raman modes of G and 2D peaks are fitted with
363 Lorentzian curve to evaluate the peak positions (cm^{-1}) and peak intensity.

364 Atomic force microscopy and Friction Force Microscopy: Two different Atomic Force Microscope
365 (AFM) were utilized during the experiments. The Bruker Dimension Icon with Peak Force Tapping
366 ModeTM option and the NT-MDT NTEGRA AURA system. All the measurements were carried out in

367 air, under ambient conditions. Commercially available rectangular shaped silicon cantilevers
368 (MikroMaschHQ: CSC37/NoAl) with nominal normal elastic constants between 0.2 and 0.8 N m⁻¹
369 were used for Friction Force Microscopy (FFM) measurements. The detailed calibration procedure
370 for the measurements is mentioned in supplementary S5.

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382

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