

Synergistic Cu/CeO₂ carbon nanofiber catalysts for efficient CO₂ electroreduction

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ABSTRACT

The electrochemical reduction of carbon dioxide (CO₂RR) has attracted enormous interest because of the energy crisis and climate change; however, more efficient catalysts are required for practical applications. Herein, we present electrospinning as a facile strategy to synthesize a three-dimensional network of carbon nanofibers embedded with Cu and CeO_x nanoparticles (Cu/CeO_x@CNFs) as a CO₂RR catalyst. The Cu–CeO_x interface produced using this method offers synergistic geometric and electronic effects which optimize the adsorption strength of reaction intermediates for the electroreduction of CO₂ to CO. In a flow cell configuration, a current density of 100 mA cm⁻² and a CO faradaic efficiency of 59.2% can be obtained at -0.60 V vs. RHE.

1. Introduction

With the massive use of fossil fuels, the concentration of carbon dioxide in the atmosphere now exceeds 415 ppm, a level which last occurred 3 million years ago [1]. Electrochemical reduction of carbon dioxide (CO₂) using renewable energy is a promising method of reducing the CO₂ in the atmosphere and developing a carbon-neutral cycle [2]. Due to the thermodynamic stability of CO₂ [3], the redox potential of CO₂/CO₂⁻ to form energetic CO₂⁻ radicals is as negative as -1.9 V (vs. RHE) [4]. As a result, the effective activation of C=O constrains CO₂ electroreduction [5]. It is therefore important to design efficient catalysts for CO₂ electroreduction. However, there are still several bottlenecks that limit catalyst efficiency, including competition between the CO₂ reduction and hydrogen evolution reactions, low current density and poor product selectivity. Among transition metals, Cu-based catalysts have attracted widespread interest because of their outstanding ability to reduce CO₂ not only into two-electron transfer products (e.g., carbon monoxide [6–8] and formic acid [9]) but also into multi-electron transfer products (e.g., methane [10], methanol [11], ethylene [12,13] and ethanol [14]). Many studies have been dedicated to improving the performance of Cu-based catalysts by controlling their size, morphology, structure and composition [15,16].

However, a major challenge for Cu-based catalysts is the weak adsorption of CO₂ on the catalyst surface [17]. Thus, it is crucial to design catalysts which are capable of converting CO₂ into energetic molecules by capturing CO₂ and activating C=O.

Recently, some researchers have reported that synergistic effects can enhance CO₂ electroreduction by promoting CO₂ adsorption and activation. For example, the Au–CeO₂ interface enhances the conversion of CO₂ to CO by increasing the binding strength of *COOH and easing CO₂ activation [18]. In addition, the ideal interface between Ti and Au can maximize the electronic effect, which plays an important role in bonding with both CO and COOH adsorbates [19]. Nonetheless, a facile strategy to produce an efficient catalyst with a Cu–oxide interface is still required to scale up for real-world applications.

Herein, a series of copper/ceria–carbon nanofiber (Cu/CeO_x@CNFs) catalysts were synthesized using the electrospinning method. This method allows the in situ growth of Cu–CeO_x on a carbon nanofiber support, which enables the generation of a large metal–metal oxide interface. The high surface area of the one-dimensional nanofiber structure along with the highly distributed Cu and CeO_x sites are found to enhance the catalytic performance of CO₂RR. Enhanced CO selectivity has been achieved at a low overpotential with a high current density on a sample with an optimized Ce to Cu ratio.

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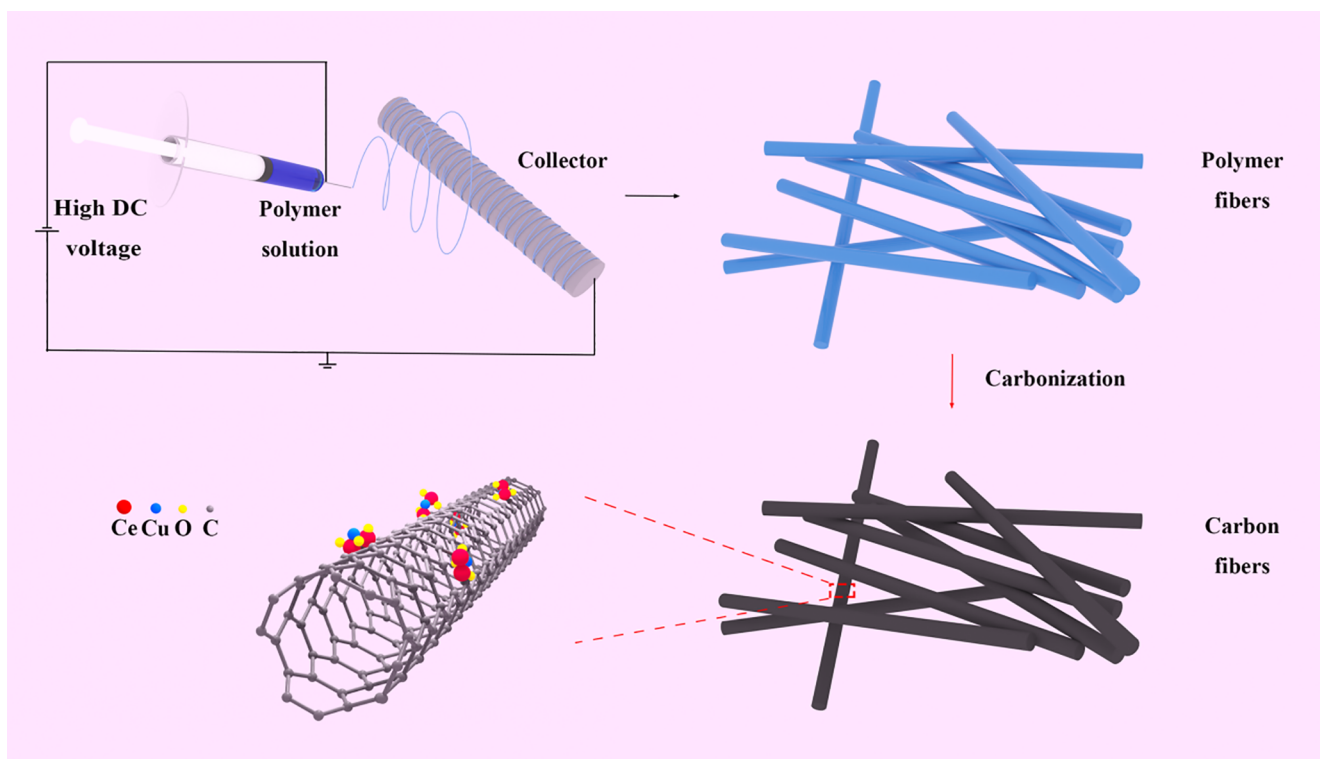


Fig. 1. Schematic of the synthesis of the Cu/CeO_x@CNFs catalysts.

2. Materials and methods

2.1. Materials

Sodium hydroxide (NaOH, 98%), potassium bicarbonate (KHCO₃, 99.7%), copper nitrate trihydrate (Cu(NO₃)₂·3H₂O, 99%), and cerium nitrate hexahydrate (Ce(NO₃)₃·6H₂O, 99.5%) were purchased from Aladdin. Nafion 117 solution (5 wt%) was purchased from Sigma-Aldrich. Polyvinylpyrrolidone (PVP, K90), *N,N*-dimethylformamide (DMF, 99%) and ethanol were purchased from Sinopharm Chemical Reagent Co., Ltd. Carbon paper was purchased from Toray Industries, Inc. Deionized water was produced using a Millipore system.

2.2. Synthesis of Cu/CeO_x@CNFs

Firstly, 1.5 g of Cu(NO₃)₂·3H₂O and Ce(NO₃)₃·6H₂O were added to 30 mL *N,N*-dimethylformamide (DMF) at molar ratios of 1:0.5, 1:1.5, or 1:2, and magnetically stirred at room temperature for two hours to obtain a homogeneous solution. Then 3.8 g polyvinylpyrrolidone (PVP) was added to the solution, and magnetically stirred for 10 h until the PVP was completely dissolved. The precursor solution was then removed into a syringe with a steel needle linked to a high-voltage power supply. We utilized high DC voltage at 30 kV to push the precursor solution spray into the nanofibers and a nickel net acted as a collector to receive polymer fiber from the parallel needles. Finally, the nanofibers were carbonized at 800 °C for 2 h at a heating rate of 5 °C·min⁻¹ under N₂ atmosphere. We thus prepared a novel 3D carbon nanofiber network embedded with Cu and CeO₂ nanoparticles, and the different Cu/CeO_x@CNFs samples will be referred to as Cu/CeO_x@CNFs-*n* (where *n* represents the molar ratio of Ce/Cu, *n* = 0.5, 1.5, 2).

2.3. Preparation of gas diffusion layer

Catalyst inks were prepared by thoroughly mixing catalyst powder (4 mg) in ethanol (975 μL) with Nafion solution (25 μL). Working electrodes were prepared by drop-casting 0.65 mg cm⁻² of the catalyst

inks onto 1.0 cm⁻² carbon paper, followed by drying at 70 °C.

2.4. Characterization

Scanning electron microscopy (SEM) images were obtained using a ZEISS system (SUPRA55010102) to investigate the morphology of the synthesized nanofibers. Synchrotron radiation X-ray diffraction (XRD) was carried out at the Shanghai Synchrotron Radiation Facility (SSRF) at 18 kV with a light source with $\lambda = 0.6887 \text{ \AA}$ to determine the character of samples (Beamline BL14B1; detailed information about Beamline BL14B1 can be found in ref. [20]). Transmission electron microscopy (TEM, Tecnai G2 F30) and energy dispersive X-ray analysis (EDX) were performed on a FEI Tecnai F30. X-ray photoelectron spectroscopy (XPS, ESCALAB 250Xi, ThermoFisher) was used to analyze the composition and valency of the elements. Electron paramagnetic resonance studies (EPR, A200-9.5/12010602, Bruker) were performed to demonstrate the existence of oxygen vacancies.

2.5. Electrochemical measurements

The electrochemical tests were operated in a flow-cell reactor (Fig. S1) [21]. A piece of Ni film and a Ag/AgCl (3 M KCl) electrode were applied as the counter electrode and reference electrode, respectively. An anion exchange membrane (FAA-3-50) was used to separate the working electrode and counter electrode. The geometric surface area of both electrodes was 0.5 cm². Each compartment of the cell was filled with 1 M KOH aqueous solution. During the electrolysis process, CO₂ was constantly injected into the cell at a flow rate of 145 sccm and the cathodic electrolyte was injected at a flow rate of 0.4 mL min⁻¹.

The gas-phase products were detected by gas chromatography (GC, SRI instrument 8610C) with a thermal conductivity detector (TCD) and a flame ionization detector (FID). The liquid-phase products were collected and detected by high-performance liquid chromatography (HPLC, Thermo Scientific, Dionex UltiMate 3000 Standard System).

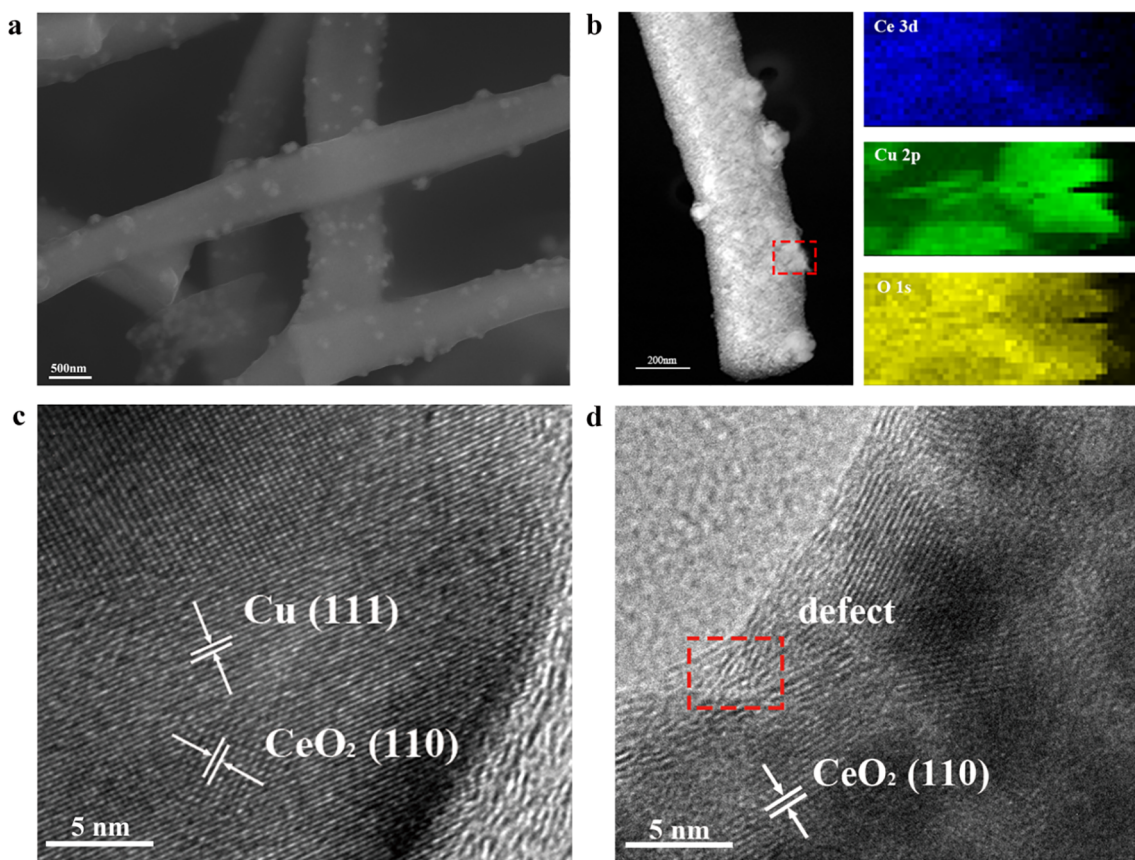


Fig. 2. (a) SEM image of Cu/CeO_x@CNFs-2; (b) HAADF-STEM image and EDX elemental maps of Cu/CeO_x@CNFs-2; (c) and (d) HRTEM images of Cu/CeO_x@CNFs-2.

3. Results and discussion

3.1. Synthesis and characterization of Cu/CeO_x-CNFs catalysts

The synthesis of Cu/CeO_x@CNFs is summarised schematically in Fig. 1. Firstly, a precursor solution with a given ratio of Cu²⁺ and Ce³⁺ was prepared by dissolving Cu(NO₃)₂·3H₂O and Ce(NO₃)₃·6H₂O in *N,N*-dimethylformamide (DMF). The ratio of Cu²⁺ and Ce³⁺ was controlled in order to optimize the surface content and interface sites of Cu and CeO_x. The precursor was then drawn into polymer fibers using a high voltage power source and Cu²⁺ and Ce³⁺ ions were dispersed on the polymer fibers. Finally, the polymer fibers were carbonized under nitrogen to form Cu/CeO_x nanoparticles embedded in the carbon nanofibers.

From the SEM image of the Cu/CeO_x@CNFs-2 sample (Fig. 2), we can see that the average diameter of the carbon fiber is about 400 nm and that the Cu–CeO_x nanoparticles are randomly distributed on the carbon fibers (SEM images of other Cu/CeO_x@CNFs-*n* samples are shown in Fig. S2). In addition, the carbon nanofibers stack on each other to form a 3D network with abundant pores, which enhances the electronic conductivity and gas diffusion efficiency. N₂ adsorption-desorption isotherms were used to characterize the specific surface area and pore structure of the fabricated samples. The N₂ adsorption-desorption curve of Cu/CeO_x@CNFs-2 (Fig. S3) shows an isotherm with type-IV properties, suggesting that Cu/CeO_x@CNFs-2 has a mesoporous structure [22]. A high specific surface area of 169.95 m² g⁻¹ was obtained for Cu/CeO_x@CNFs-2, which is much larger than the specific surface area of 30.57 m² g⁻¹ obtained for Cu@CNFs. This is because the addition of Ce tends to promote the formation of well-dispersed carbon fibers, compared to the carbon agglomerates produced when only Cu is added. Additionally, the pore size distribution for Cu/CeO_x@CNFs-2 is around 4.28 nm, much larger than the size of CO₂

molecules, and thus would facilitate gas transmission.

The detailed morphology and crystal structure of Cu/CeO_x@CNFs-2 catalyst were studied by TEM (Fig. 2 and Fig. S4). The energy dispersive X-ray (EDX) element maps of Cu/CeO_x@CNFs-2 (Fig. 2b) show that Cu and Ce species are highly mixed, demonstrating the homogeneous distribution of Cu and Ce. In the high-resolution TEM (HRTEM, Fig. 2c) image, the lattice fringes of 0.312 nm and 0.208 nm can be assigned to the (1 1 0) plane of CeO₂ and (1 1 1) plane of Cu, respectively, indicating that Cu did not replace Ce in CeO₂. Therefore, it is more likely that Cu and CeO₂ form small crystals (several nanometers) in close contact, which generate abundant interfaces between them. In addition, the HRTEM image of the disordered interface (square in Fig. 2d) indicates the existence of defects, which have been shown to be suitable as adsorption and activation sites for CO₂RR [23].

To clarify the bulk crystal structure of the catalysts, synchrotron radiation XRD was carried out and the resulting patterns are shown in Fig. 3. Because synchrotron radiation has high intensity, high collimation and a wide range of wavelengths, it can provide a more accurate analysis of the phase structure of the catalyst. For all the samples, the peak at 12.65° can be assigned to the (1 1 0) plane of CeO₂ while the peaks at 19.004° and 21.978° are ascribed to the (1 1 1) and (2 0 0) planes of Cu, respectively. No peak shift was observed on varying the Ce content, which again confirms our TEM results that Cu did not form mixed oxides with CeO₂ but rather produced separated crystalline species. Interestingly, most of the Cu in the catalysts is in the metallic state while Ce is in an oxide state, indicating that the high temperature and inert environment is sufficient to decompose the Cu²⁺ precursor into metallic Cu but cannot do the same for Ce³⁺. In addition, low intensity peaks characteristic of Cu₂O (Fig. 3) are found for the sample with the highest Cu:Ce ratio (1:0.5 for Cu/CeO_x@CNFs-0.5), but not for the other samples, probably due to the low content and low crystallinity of Cu₂O in these cases.

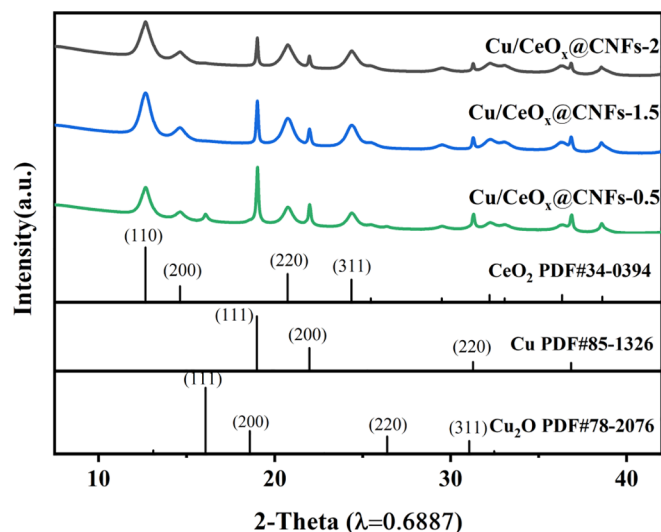


Fig. 3. Synchrotron radiation XRD patterns of Cu/CeO_x@CNFs-0.5, Cu/CeO_x@CNFs-1.5, and Cu/CeO_x@CNFs-2.

3.2. Catalytic activity of Cu/CeO_x@CNFs for electrochemical reduction of CO₂

The CO₂RR performance was measured in a flow-cell and 1.0 M KOH was used as the electrolyte in order to suppress H₂ evolution [21]. An anion exchange membrane was used to separate the catholyte and anolyte chambers. Gas-phase products were detected by GC and liquid-phase products were analyzed by HPLC. The product distribution in the current range 50–300 mA cm⁻² is shown in Fig. 4 for the various Cu/CeO_x@CNFs-n samples and the Cu@CNFs reference sample. Fig. 4 a–d shows that all samples are able to generate a number of products, including H₂ from H₂O reduction, and CO, CH₄, C₂H₄, ethanol and *n*-propanol etc. from CO₂RR. Fig. S5 shows the gases produced using different samples. The wide range of CO₂RR products is a characteristic of Cu-based catalysts, indicating that the Cu surface is exposed to the electrolyte and CO₂. With an increase in Ce concentration, the hydrogen evolution reaction (HER) is suppressed, from an average of ~27% for Cu@CNFs to less than 20% for Cu/CeO_x@CNFs-2. The lower H₂ FE is compensated by the increased CO₂RR selectivity, particularly the CO FE. For example, the FE of CO increased from 34.1% for Cu@CNFs to 59.2% for Cu/CeO_x@CNFs-2 at 100 mA cm⁻². On the other hand, the CeO_x@CNFs reference catalyst exhibits the highest H₂ FE, reaching about 80%, while the FE of CO is below 1%, which indicates that the CeO_x@CNFs catalyst is not active for CO₂RR. In addition, compared with samples containing Cu–CeO_x, Cu@CNFs shows higher formate FE at low overpotentials and higher hydrocarbon selectivity at higher overpotentials. These results clearly indicate that a combination of Cu and CeO_x is the key to enhanced CO selectivity, with a better performance than either material alone. Recently, many researchers have presented CO₂RR as a promising alternative route for producing syngas (a mixture of CO and H₂) for methanol synthesis (CO/H₂ ratio of 0.5), syngas fermentation (CO/H₂ ratio of 1 to 3.33), and Fischer-Tropsch synthesis (CO/H₂ ratio of 1.67) [24,25]. Here we show that by optimizing the Cu/CeO_x ratio, the CO/H₂ ratios can be tuned in a broad range (from ~ 0 to > 4), demonstrating the high potential of this catalytic system in existing industrial applications.

In addition, due to the use of a flow cell for the electrochemical measurements, we can achieve much higher current densities at much lower potential than other Cu–Ce catalysts tested in a H-cell (Table S2). Specifically, for the Cu/CeO_x@CNFs-2 catalyst, the FE of CO remained above 50% from 50 mA cm⁻² to 200 mA cm⁻², corresponding to –0.50 V (vs. RHE) to –0.65 V (vs. RHE). To the best of our knowledge, this catalyst exhibited higher CO selectivity and current density at the

lowest overpotential compared with other Cu–Ce catalysts for CO₂RR (Table S2). The electrochemically active surface area (ECSA) was calculated using the double-layer capacitance measured in 0.1 M KClO₄ solution (Fig. S6). As revealed in Fig. 4f, the ESCA of Cu/CeO_x@CNFs-2 (13.22 mF cm⁻²) is much higher than that of Cu–CNFs (8.35 mF cm⁻²). The large ECSA of the catalyst is attributed to the special fiber morphology induced by the increasing Ce concentration, from which we can conjecture that more active sites are exposed on the surface where CO₂ can absorb and react.

3.3. Synergistic effect of Cu–CeO_x on CO₂RR

To illustrate the influence of the surface state of the Cu/CeO_x@CNFs catalysts on their catalytic performance, XPS analysis was carried out. Fig. 5a shows the Cu 2p XPS spectra of different catalysts. The XPS peak centers at 932.5 eV and 934.6 eV are assigned to the Cu 2p_{3/2} peak, and those at 952.5 eV and 953.7 eV may be ascribed to the Cu 2p_{1/2} peak [26]. Furthermore, the peak at 932.5 eV corresponds to Cu⁰ or Cu⁺, and the peak at 934.6 eV is assigned to Cu²⁺. The results given in Table S1 and Fig. 5a show that a substantial amount of Cu²⁺ appears on the surface of the catalysts, particularly for catalysts with a higher Ce:Cu ratio. This indicates that during the carbonization process, a high ratio of CeO_x stabilizes the oxidized Cu species, avoiding the complete reduction due to the mobility of the oxygen from CeO_x [27]. Meanwhile, the Ce 3d XPS spectra are fitted into eight peaks corresponding to Ce 3d_{5/2} (v₀, 882.74 eV; v, 885.28 eV, v', 889.0 eV; v'', 898.6 eV) and Ce 3d_{3/2} (u₀, 901.1 eV; u, 903.7 eV; u', 907.7 eV; u'', 916.7 eV) [23,28,29]. In particular, v' and u are assigned to Ce³⁺, while the others are assigned to Ce⁴⁺ species. Therefore, Fig. 4b indicates a mixture of Ce³⁺ and Ce⁴⁺ present on the surface of all the catalysts. As the presence of Ce³⁺ requires oxygen vacancies to maintain the electroneutrality of the lattice, we expect that the Cu/CeO_x@CNFs-2 catalyst with the highest Ce³⁺ to Ce⁴⁺ ratio (Table S1) would have the highest density of defects on the surface [23,30].

To further examine the structural defects in the Cu/CeO_x@CNFs catalysts, EPR and Raman spectroscopy were performed (Fig. 6). The EPR signal (*g* = 2.003), shown in Fig. 6a, originates from the unpaired electrons at the oxygen vacancy site [31,32], indicating that defects exist in the sample. In Fig. 6b, a high intensity peak at ~ 450 cm⁻¹ can be observed, corresponding to the F_{2g} vibration mode of CeO₂ [33,34]. Compared with the CeO_x-CNFs, a red shift appeared when the samples contained Cu, indicating that Cu affected the lattice structure of surface CeO_x. The broad peak at ~600 cm⁻¹ can be ascribed to the presence of oxygen vacancies [32]. The peak intensities of this band for the Cu/CeO_x@CNFs-n catalysts are higher than for the control sample without Cu (CeO_x@CNFs), demonstrating that Cu can promote the formation of defects. Furthermore, Cu species in the Cu/CeO_x@CNFs-n catalysts can be fully reduced to metallic Cu during CO₂RR, which can then enhance the reduction of Ce⁴⁺ to Ce³⁺, leading to an increased ratio of defects [10].

Based on the above results, we conclude that the high CO₂RR activity and CO selectivity can be attributed to the synergetic effects of Cu and CeO_x. We now discuss how the synergetic effects influence the catalytic performance. It is generally accepted that the electroreduction of CO₂ to CO takes place in three steps: (1) adsorption of CO₂; (2) hydrogenation of CO₂ to *COOH; and (3) reduction of *COOH to CO [35]. In the first reaction step, the addition of CeO_x increases the surface area and ECSA of the catalyst, so the adsorption of CO₂ on the catalyst surface is enhanced. In addition, the presence of defects in CeO_x can also facilitate the adsorption of CO₂ on both CeO_x and Cu sites [23,36]. The second reaction step requires a stable adsorption configuration for *COOH to make the reaction pathway thermodynamically favorable. Recently, using density functional theory (DFT), researchers have found that *COOH prefers to adsorb at the interface of two different metal atoms [8,10]. Thus, we suggest that at the Cu–CeO_x interface, the C atom binds to an interfacial Cu site and the O atom binds to the metal

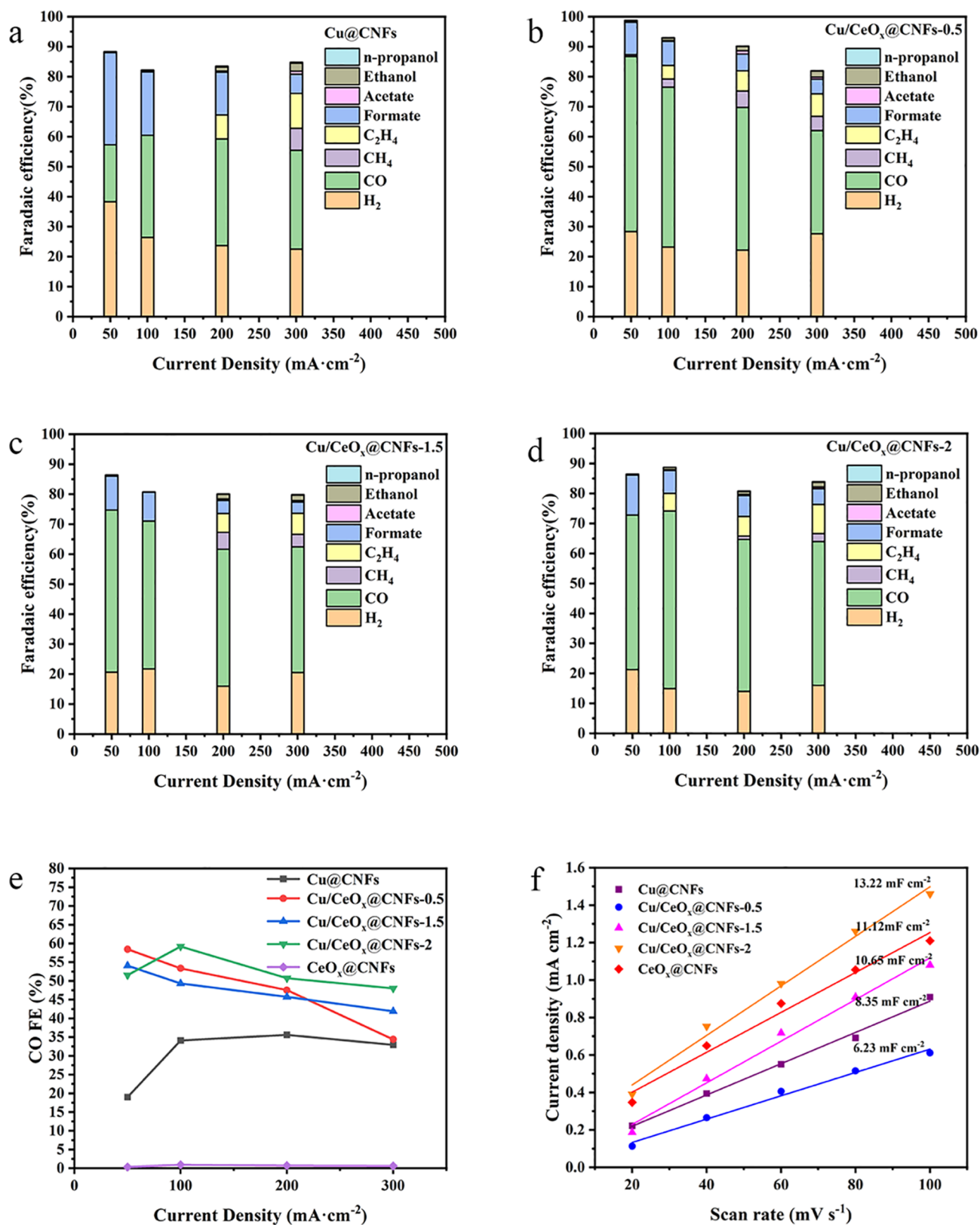


Fig. 4. Faradaic efficiencies of (a) Cu@CNFs, (b) Cu/CeO_x@CNFs-0.5, (c) Cu/CeO_x@CNFs-1.5, and (d) Cu/CeO_x@CNFs-2. (e) FE of CO for various samples. (f) Electric double layer capacitance.

Cu site (which has a greater oxygen affinity) to form a stabilized *COOH adsorption structure. Reduction of *COOH to *CO is usually an energetically downhill step [8,35], and therefore is not significantly affected by the addition of CeO_x. Apart from the CO₂ to CO reaction, CeO_x

can also influence the HER and other CO₂RR pathways. For example, at the Cu–CeO_x interface, Cu sites have comparatively weaker binding energies towards *H [10], which explains the lower H₂ selectivity on Cu/CeO_x@CNFs-n catalysts compared with Cu@CNFs. On the other

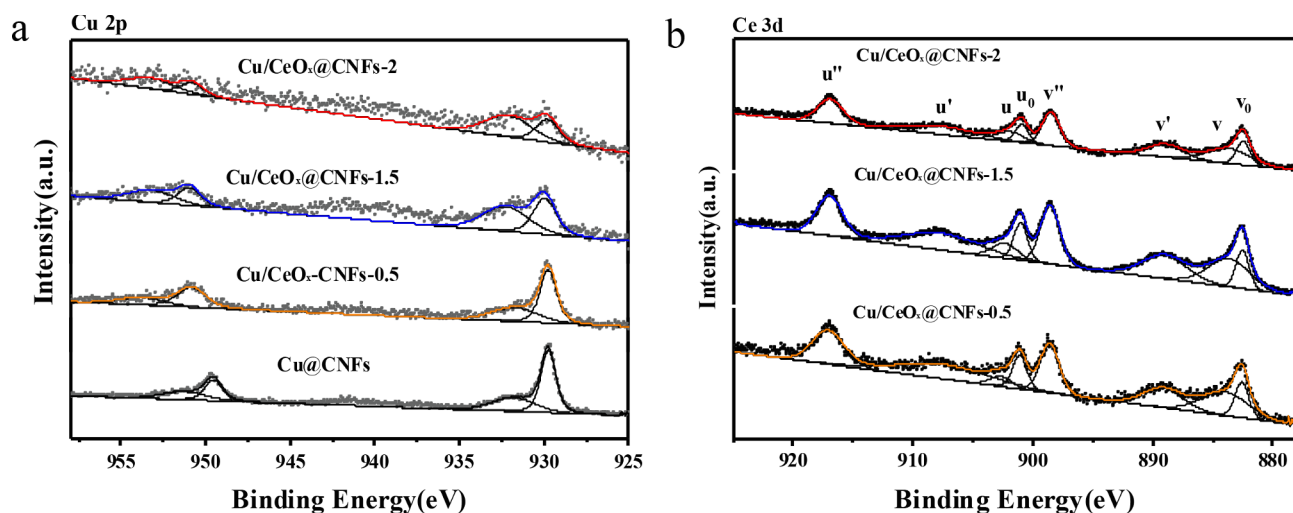


Fig. 5. XPS spectra of (a) Cu 2p and (b) Ce 3d for Cu@CNFs, Cu/CeO_x@CNFs-0.5, Cu/CeO_x@CNFs-1.5, and Cu/CeO_x@CNFs-2.

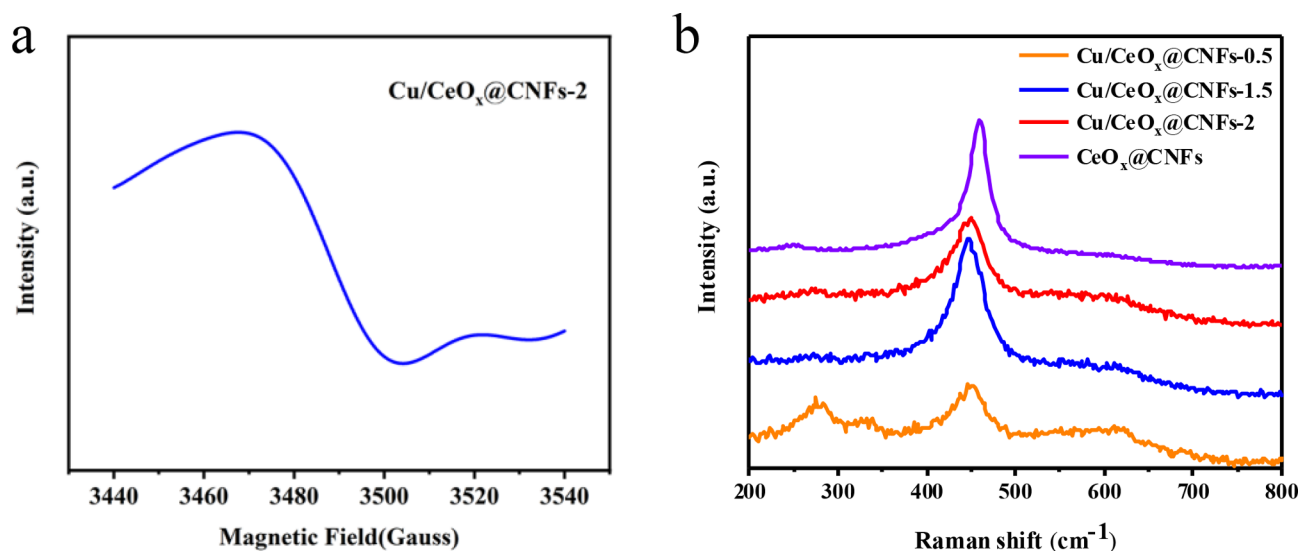


Fig. 6. (a) EPR spectra of Cu/CeO_x@CNFs-2 and (b) Raman spectra of Cu@CNFs, Cu/CeO_x@CNFs-0.5, Cu/CeO_x@CNFs-1.5, and Cu/CeO_x@CNFs-2.

hand, *OCHO may adsorb too strongly at the Cu–CeO_x interface, thus limiting the production of formate. In addition, increased coverage of CeO_x on Cu (Table S1) could block some of the Cu sites, reducing the chance of C–C coupling and leading to decreased C₂₊ product selectivity.

4. Conclusions

In summary, we developed a facile and scalable electrospinning method to synthesize carbon nanofibers decorated with abundant metal–metal oxide interfaces for CO₂RR. Addition of ceria was found to enhance the activity and CO-selectivity as well as decrease the selectivity of HER. With an optimized Cu:Ce ratio, the Cu/CeO_x@CNFs-2 catalyst exhibited a high selectivity towards CO₂RR (up to 85.2%) and CO (up to 59.2%) at -0.6 V (vs. RHE), with a high current density of 100 mA cm^{-2} . The improved catalytic performance has been attributed to the high surface area of the catalyst and the synergy between Cu and CeO_x, including improved CO₂ adsorption ability and optimized adsorption strength towards different reaction intermediates. This work suggests an approach for the future design and application of metal–oxide-based catalysts for the electroreduction of CO₂.

CRediT authorship contribution statement

Xin Zong: Conceptualization, Resources, Writing - original draft. **Jie Zhang:** Validation. **Jinqiu Zhang:** Writing - review & editing, Supervision. **Wen Luo:** Writing - review & editing, Supervision. **Andreas Züttel:** Funding acquisition. **Yueping Xiong:** Supervision, Project administration, Funding acquisition.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.elecom.2020.106716>.

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