Reduction in the Interfacial Trap Density of Mechanochemically Synthesized MAPbI₃

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ABSTRACT

Organo-lead halide perovskites have emerged as a promising light harvesting materials for solar cells. The ability to prepare high quality films with a low concentration of defects is essential for obtaining high device performance. Here, we advance the procedure for the fabrication of efficient perovskite solar cells (PSCs) based on mechanochemically synthesized MAPbI₃. The use of mechano-perovskite for the thin film formation provides a high degree of control of the stoichiometry and allows for the growth of relatively large crystalline grains. The best device achieved a maximum PCE of 17.5% from a current-voltage scan (J-V), which stabilized at 16.8% after 60 sec of maximum power point tracking. Strikingly, PSCs based on MAPbI₃ mechanoperovskite exhibit lower “hysteretic” behaviour in comparison to that comprising MAPbI₃ obtained from the conventional solvothermal reaction between
PbI$_2$ and MAI. To gain a better understanding of the difference in $J$–$V$ hysteresis we analyze the charge/ion accumulation mechanism and identify the defect energy distribution in the resulting MAPbI$_3$ based devices. These results indicate that the use of mechanochemically synthesized perovskites provides a promising strategy for the formation of crystalline film demonstrating slow charge recombination and low trap density.

**INTRODUCTION**

In the past few years, hybrid organic–inorganic lead halide perovskites have emerged as one of the most promising materials for next generation solar cells owing to their simple solution-processed technique and high efficiency.$^{1,2}$ Since perovskite solar cells (PSCs) were first introduced by the Miyasaka group in 2009,$^3$ the power conversion efficiency (PCE) has been improved from 3.8% to more than 22% in 2017.$^{4,5,6}$ To develop high-performance PSCs, one challenge is morphology and quality control of the perovskite thin films.$^{7,8,9}$ Full film coverage on the substrate surface reduces shunting paths and improves light absorption,$^{10}$ while a low concentration of defects mitigates the photocurrent–voltage ($J$–$V$) hysteresis by suppressing the charge trapping.$^{11,12}$ Moreover, the crystal structure and intrinsic electronic properties of MAPbI$_3$ have been proposed to possibly influence on the photovoltaic parameters.$^{13}$ Very recently, the existence of crystallographic twin domains in thin film has been also suggested to play a role in the photovoltaic properties of MAPbI$_3$.$^{14}$

Most of the reported perovskite solar cells are based on methylammonium lead triiodide (MAPbI$_3$) due to a long electron/hole diffusion length, high absorption coefficient, and excellent defect tolerance.$^{15,16}$ One commonly used method to prepare MAPbI$_3$ thin films is the facile one-step spin-coating using a precursor composed from MAI and PbI$_2$ mixture in a organic solvent (see Scheme 1, *path 1*).$^{17,18}$ However, it is challenging to obtain highly crystalline perovskite films with full surface coverage using this procedure.$^{19}$ Thus, several modifications including solvent engineering,$^{20}$ fast deposition-crystallization$^{21}$ and the addition of different additives$^{22-26}$ have been developed. These
complex preparation methods are sensitive to small changes in the precursors composition and thus reproducibility remains an issue for improving MAPbI$_3$ films$^{24}$ towards the highest performing multication perovskites.$^5$

Another (less often explored) way to fabricate thin film through one-step deposition method is to use powdered crystalline MAPbI$_3$ perovskite as precursor (see Scheme 1, path 2)$^{27,28}$ Using this approach, Wang et al. reported on large grained MAPbI$_3$ films starting from powdered single-crystals.$^{27}$ Importantly, the corresponding devices exhibited a higher degree of reproducibility, albeit at a low efficiency 11.7%. Recently, we utilized mechanochemically synthesized polycrystalline MAPbI$_3$ powder as precursor to fabricate solar cell devices via a one-step deposition method in DMF to enable perovskite thin films with higher phase purity and superior photovoltaic performance (with a PCE of 9.1%) as compared to conventional solution processed devices.$^{28}$ These works demonstrated that the use of perovskite powders for thin film formation has advantages in providing a higher degree of control of the stoichiometry, high reproducibility, stability and material phase purity. Moreover, $J$–$V$ hysteresis in the fabricated MAPbI$_3$ devices was reduced compared to solution-processed solid-state photovoltaic devices which was attributed to the presence of the lower number of defects in particular electron or hole traps. However, the physical origin of such behavior has not been thoroughly investigated.

Scheme 1. Schematic procedure for the one-step spin-coating deposition method of precursors composed from MAI and PbI$_2$ mixture (path 1) and powdered crystalline perovskites (path 2).
Herein we report on development of a procedure to fabricate efficient PSCs based on mechanochemically synthesized MAPbI$_3$ by using antisolvent deposition method, which provides devices with a maximum PCE of 17.5% and open circuit voltage of 1.09 V. Moreover, PSCs based on MAPbI$_3$ mechanoperovskite exhibit lower “hysteretic” behaviour during current density-voltage measurements compared to devices comprising MAPbI$_3$ perovskites obtained from the conventional solvothermal reaction between PbI$_2$ and MAI. To gain a better understanding of the difference in $J$–$V$ hysteresis and to characterize and identify the defect energy level distribution in the resulting MAPbI$_3$ based devices we used admittance spectroscopy and Mott-Schottky analysis. The use of mechanochemically synthesized MAPbI$_3$ provides a crystalline film demonstrating slow charge recombination and low trap density. Moreover, our detailed spectroscopical investigations shed light on the fundamental mechanisms underlying the interfacial phenomenon leading to hysteresis.

RESULTS AND DISCUSSION

Initially, we prepared the stock solution of MAPbI$_3$ mechanoperovskite (referred to as MAPbI$_3$(m)) and a mixture composed of equimolar amounts of MAI and PbI$_2$ (hereinafter referred to as MAPbI$_3$(s)) in an organic solvent. Thereafter these solutions were used to prepare thin films via the fast crystallization deposition method$^{21}$ (for more details of perovskite films formation see Experimental Section). To evaluate the quality of thin films we characterized their morphological properties. Finally, we fabricated solar cell devices from MAPbI$_3$(m) and MAPbI$_3$(s) precursors using a stack of glass/fluorine-doped tin oxide/compact TiO$_2$/mesoporous TiO$_2$/perovskite/spiro-OMeTAD/gold architecture and compared their photovoltaic as well as spectroscopic properties.

*Synthesis and film characterization.* MAPbI$_3$(m) was prepared by neat grinding of MAI and PbI$_2$ according to the previously reported procedure.$^{28}$ The stock solution of MAPbI$_3$(m) particles was prepared by dissolving them in dimethyl sulfoxide (DMSO) by vigorous stirring at 60°C.
Similarly, a perovskite stock solution of MAPbI$_3$(s) was prepared by dissolving equimolar amounts of PbI$_2$ and MAI in DMSO at 60°C. These processes resulted in the formation of yellow solutions suggesting the formation of PbI$_2$–DMSO adducts.$^{29}$ The X-ray diffraction (XRD) patterns of the resulting MAPbI$_3$ films are compared in Figure S1. Both the perovskite MAPbI$_3$ films show strong diffraction peaks for (110), (220) and (310) at 2θ of 14.1°, 28.4° and 31.8°, indicating the typical tetragonal phase of perovskite.$^{30}$ Furthermore, there are no detectable MAI or PbI$_2$ phase peaks, confirming that the samples are also compositionally pure. Scanning electron microscopy (SEM) was used to investigate the grain size and the surface morphology, which are known to influence the device performance.$^{31,32,33}$ The top-view SEM image of MAPbI$_3$(m) and MAPbI$_3$(s) are shown in Figure 1. These SEM images clearly show the compact and pin-hole free surface coverage with large grains in the range of 100–350 nm. The average grain size of perovskites in MAPbI$_3$(m) and MAPbI$_3$(s) based films is estimated to be ~200 nm and 180 nm, respectively (for corresponding crystal-size distributions histograms see Figure S2).

**Figure 1.** Top view SEM image of perovskite films (a) MAPbI$_3$(m) and (b) MAPbI$_3$(s) on FTO/compact TiO$_2$/mesoporous TiO$_2$.

**Device characterization.** The mesoporous TiO$_2$-based PSC was selected as the device structure. The cross-sectional SEM images of PSCs prepared with an MAPbI$_3$(m) and MAPbI$_3$(s)
based films showed a well-defined structure with clear and flat interfaces (Figure S3). In both devices, the thickness of the perovskite layers was measured at ~200 nm. The current density-voltage ($J\text{-}V$) characteristics of standard mesoporous PSCs with MAPbI$_3$(m) and MAPbI$_3$(s) under 1 Sun illumination (AM 1.5G) in forward and backward direction is shown in Figure 2a. The best performing MAPbI$_3$(m) and MAPbI$_3$(s) based device demonstrates a PCE of 17.58% and 17.91%, respectively (for the statistic histogram of photovoltaic parameters from the collected devices see Figure S5 and see Figure S6 for dark $J\text{-}V$ characteristics of MAPbI$_3$(m) and MAPbI$_3$(s) devices). The performance of MAPbI$_3$(m) based device is limited by the lower photocurrent. The MAPbI$_3$(m) based device exhibits an open circuit voltage ($V_{oc}$) of 1.06 V, short-circuit current ($J_{sc}$) of 20.91 mA/cm$^2$, fill factor (FF) of 65% and power conversion efficiency (PCE) of 14.53% in the forward scan, whereas one observes a $V_{oc}$ of 1.09 V, $J_{sc}$ of 20.94 mA/cm$^2$, FF of 77% and PCE of 17.58% in the reverse scan. On the other hand, MAPbI$_3$(s) based device exhibits a $V_{oc}$ of 1.06 V, $J_{sc}$ of 21.32 mA/cm$^2$, FF of 62% and PCE of 14.09% in the forward scan, and a $V_{oc}$ of 1.07 V, $J_{sc}$ of 21.35 mA/cm$^2$, FF of 78% and PCE of 17.91% in the backward scan. Thus, the devices with MAPbI$_3$(m) perovskite particles and MAPbI$_3$(s) exhibit very similar performance in contrast to our pioneering report in which MAPbI$_3$(m) gave superior device performance.\textsuperscript{28} Moreover, the photovoltaic parameters in forward scan are the most affected in these two devices, while there is an insignificant difference observed in backward scan (Figure 2a). However, MAPbI$_3$(m) PSCs exhibit lower hysteresis and higher $V_{oc}$ compared to MAPbI$_3$(s) devices. We found that the hysteresis characteristics affect the FF (forward scan) in these two devices, but this effect is more pronounced in MAPbI$_3$(s) mainly at the maximum power point leading to a higher hysteresis (for statistics of $\Delta$PCE see Figure S7).\textsuperscript{34} In addition, we report the PCE evolution of the devices during a continuous operation at the
maximum power point (MPP) tracking for 60 sec under 1 sun conditions (Figure S8). The devices made with MAPbI$_3$(s) and MAPbI$_3$(m) show the stabilized PCE of 17.1% and 16.8%, respectively.

In principle, considering an efficient charge transport into the perovskite absorber layer and the kinetics at interface (TiO$_2$/perovskite) that facilitates charge accumulation, the net difference in $J$-$V$ characteristics through scanning in the forward and backward direction is analogous to the surface property of perovskite.$^{35,36}$ According to recent reports, the charge/ion accumulation at TiO$_2$/perovskite interface is intimately responsible for the hysteresis response of the devices.$^{37,38}$

Before exploring the charge/ion accumulation mechanism in the devices, the key parameters of solar cells such as series resistance ($R_s$), diode ideality factor ($m$) and dark reverse saturation current ($J_0$) were calculated. A series resistance of 13.5 Ω and 12 Ω were obtained from the real intercept in the high frequency region of complex impedance for MAPbI$_3$(s) and MAPbI$_3$(m) based perovskite solar cells, respectively (see Figure S9). A comparable value of $R_s$ and FF along with the similar structural property (XRD) signifies that MAPbI$_3$(m) exhibits structural and electrical properties similar to MAPbI$_3$(s). The effective ideality factor ($m_{\text{eff}}$) as a function of applied bias is shown in Figure 2b.
Figure 2. $J-V$ characteristics and ideality factors of perovskite solar cells. (a) Current density versus voltage characteristics of MAPbI$_3$(s) and MAPbI$_3$(m) based devices under 1 sun (1000 Wm$^{-2}$ AM1.5 illumination) at a scan speed of 0.01 V s$^{-1}$ in the backward and forward direction. (b) Effective ideality factor as a function of applied bias for MAPbI$_3$(s) and MAPbI$_3$(m) based devices.

The saturated response of $m_{\text{eff}}$ for the investigated devices appears in the bias range of 0.93 to 1.02 V and corresponds to the average value of $m_{\text{eff}} = 1.8$ for MAPbI$_3$(s) and $m_{\text{eff}} = 1.76$ for MAPbI$_3$(m). The value of $m_{\text{eff}}$ close to 2 can be attributed to the dominance of Shockley-Read-
Hall recombination (SRH).\textsuperscript{39} By taking these experimentally determined values of $m_{\text{eff}}$, $J_0$ values of $8.33 \times 10^{-13}$ and $4.89 \times 10^{-13}$ A/cm$^2$ are obtained for MAPbI$_3$(s) and MAPbI$_3$(m) based solar cells, respectively.

Considering the fact that hysteresis phenomena may be related to the interfacial charge accumulation and is more prominent in MAPbI$_3$(s) than MAPbI$_3$(m) devices, impedance spectroscopy (IS) measurements were performed at zero bias under dark and illumination to investigate the ionic and electronic charge accumulation. As shown in Figure S8, Nyquist spectra in the dark exhibit a high frequency semicircle related to the electronic transport followed by the low frequency line due to ionic diffusion or ionic charge accumulation.\textsuperscript{40} We find that the Nyquist spectra of the studied devices drastically change under illumination and can be characterized by two distinguished semicircles in the high and low frequency regime. The capacitance that corresponds to ionic and electronic accumulation as a function of frequency can be obtained from the imaginary impedance and is shown in Figure 3. The capacitance in the range of $0.05 \ \mu F/cm^2$ to $0.1 \ \mu F/cm^2$ at high frequency is due to the electronic polarization and/or geometrical capacitance of perovskite, whereas the observed capacitance values of $1 \ \mu F/cm^2$ and $10 \ \mu F/cm^2$ for MAPbI$_3$(m) and MAPbI$_3$(s) at low frequency are due to the electrode polarization caused by ionic accumulation (under dark).\textsuperscript{41}
Figure 3. Frequency response of perovskite solar cells. Capacitance versus frequency spectra of MAPbI$_3$(s) and MAPbI$_3$(m) based devices under (a) dark and (b) light at the short circuit condition in the frequency range of 200 mHz to 1 MHz.

The higher value of capacitance at low frequency indicates the presence of more numerous electronic defect states at the interfaces. Contreras et al. have found that the dipole moment of the MA$^+$ is likely to determine its interaction with electron transport layer (ETL) that corresponds to the low frequency capacitance. Therefore, in the present case of having the same absorber perovskite layer, but synthesized by different routes, we speculate that the lower interfacial area and/or weaker chemical interaction between MAPbI$_3$(m) absorber layer with TiO$_2$ is likely to determine the interfacial capacitance. These results illustrate that the interfacial capacitance of
ETL/perovskite absorber layer along with the dipole moment of cations also depends upon the used synthesis route. Furthermore, the low frequency capacitance response under illumination increases to a value of 2 mF/cm$^2$ and 0.9 mF/cm$^2$ for MAPbI$_3$(s) and MAPbI$_3$(m) devices, respectively. Such high values of capacitance can not only originate from the ionic contribution, but also arise from electronic accumulation.\textsuperscript{35,41} Almost the same extent of change in the low frequency capacitance under illumination is observed. This reinforces the notion that illumination induces similar modifications at the ETL/perovskite interface. The analysis of $J$-$V$ characteristics with scan direction and capacitance vs frequency for MAPbI$_3$(s) and MAPbI$_3$(m) based devices reveals that accumulation of ionic charges at the interface (ETL/perovskite) affects the extent of hysteresis. In this regard, it has been shown that the formation of an electronic charge accumulation layer at open circuit causes a slight upward band bending with respect to the vacuum level and the net $V_{OC}$ of device can be determined from the contributions of electrostatic potential and built-in potential.\textsuperscript{42} Moreover, the accumulation of photogenerated charge carriers can also promote the recombination process. Therefore, an interplay between higher open circuit voltage and recombination process always exist in the PSCs.

In order to investigate the influence of formed accumulation zone at the vicinity of interface on the transport and recombination phenomena in MAPbI$_3$(s) and MAPbI$_3$(m) based solar cells, intensity-modulated photocurrent and photovoltage (IMPS and IMVS) spectroscopy measurements were performed. Figure 4a-b shows the imaginary IMPS vs frequency as a function of bias for MAPbI$_3$(s) and MAPbI$_3$(m) devices, respectively. Here the bias refers to photovoltage generated (open circuit potential) during various illumination intensities (from 0.5 to 1 Sun).
**Figure 4.** Frequency response of perovskite solar cells at short circuit and open circuit conditions. (a) and (b) IMPS measurements of a MAPbI₃(m) and MAPbI₃(s) based perovskite solar cells in the frequency range of 200 mHz to 300 kHz under short circuit condition at different illumination. (c) and (d) IMVS measurements of a MAPbI₃(m) and MAPbI₃(s) based perovskite solar cells under open circuit condition at different illumination intensities. The arrow shows the increase in illumination and corresponding voltage across cells.

Recent studies on the IMPS response of perovskite solar cells show that the peak at high frequency $10^4$ Hz can be attributed to the charge transport by the perovskite absorber layer,
whereas the peak at low frequency ~1 Hz has been associated with the ionic movement.\textsuperscript{43,44,45} From the high frequency response centered at ~10\textsuperscript{4} Hz with weak bias dependence, it could be expected that the transport and diffusion across the absorber layer or absorber/HTM interface in the studied devices are similar and cannot limit their performance. Thus, it becomes important to recognize the physical origin of high frequency spectra before assigning to the transport phenomena; thereby taking the values of R\textsubscript{S} and \tau\textsubscript{HF} (from high frequency intercept of IS), the obtained capacitance equivalent to geometrical capacitance (C\textsubscript{g}) signifies \tau\textsubscript{HF} to be dominated by C\textsubscript{g}. The low frequency component with the maximum in the range of 800 mHz to 1 Hz for MAPbI\textsubscript{3}(s) corresponds to the time constant of 0.18 s and diffusion coefficient of 9.4\times10\textsuperscript{-10} cm\textsuperscript{2}s\textsuperscript{-1}. Similarly, the low frequency component with the maximum in the range of 1 Hz to 3 Hz for MAPbI\textsubscript{3}(m) corresponds to the time constant of 0.10 s and diffusion coefficient of 1.7\times10\textsuperscript{-9} cm\textsuperscript{2}s\textsuperscript{-1}. The net effective charge carrier transport across the solar cells measured by current transient technique at short circuit condition is shown in the Figure S10. The shortened current decay response in MAPbI\textsubscript{3}(s) illustrates faster charge transport than in MAPbI\textsubscript{3}(m). This means that for almost the same absorption coefficient and charge transport at TiO\textsubscript{2}/perovskite interface, the lower charge transport into the absorber layer limits the photocurrent observed in the MAPbI\textsubscript{3}(m) device. Figure 4c-d shows the IMVS response of both the solar cells in frequency domain as a function of bias near the open circuit voltage. Interestingly, the low and high frequency response of IMVS exhibits an opposite behavior in comparison to the IMPS response. We observe the bias dependence in the high frequency spectra region and insignificant bias dependence in the low frequency spectra region. This fact suggests the difference in the recombination mechanism depending upon the applied bias and material property. In both the solar cells, the low frequency peak with the maxima at 1 Hz corresponds to the time response of 0.16 s. A time constant of this
order cannot be considered as carrier lifetime, rather it may be speculated to be the recombination at the surface trap states, where the overall recombination takes place between the surface captured electron and hole.

The life time obtained from the high frequency as a function of applied bias are presented in Figure S11. An inverse proportionality between the life time and bias is obtained. It is important to note that the capacitance in the frequency range $>10^4$ Hz under dark and illumination condition remains unchanged due to dominance of geometrical capacitance rather than the chemical; therefore the obtained characteristic life time has no physical meaning. On the basis of the above mentioned analysis, it is found that the most significant part of charge transport and recombination occurs at the TiO$_2$/perovskite interface, which is almost similar for the studied devices. Thermal admittance spectroscopy was used to identify the difference between the two synthesis routes in terms of defect energy level and their defect density. This measurement allows to monitor the interfacial electronic defect states, which causes an electron and hole recombination. The capacitance vs frequency plot under dark condition in the frequency range of 200 mHz to 1 MHz as a function of temperature were measured to obtain the defect activation energy. The defect activation energy was calculated by fitting the Arrhenius plot with the expression $E_\omega = k_B T \ln(\omega_0/\omega)$ where, $k_B$, $T$ are Boltzmann’s constant and temperature, and $\omega_0$ is the attempt to escape frequency. The activation energy of 17 meV and 21 meV were calculated for MAPbI$_3$(s) and MAPbI$_3$(m) based devices, which is close to the value quoted by Marco et al.$^{46}$ as well as Meloni and Heo et al.$^{47,48}$ It has been shown that the iodine vacancies at this energy level are most detrimental for charge trapping and recombination. The density of traps or defects were calculated by the equation $N_t = \left(-\frac{V_{bi}}{q W}\right) \left(\frac{\partial c}{\partial \omega}\right) _\omega / K_B T$ where $V_{bi}$ and $W$ are the built-in potential and depletion width. The density of defect states shown in Figure 5 depicts a
large variation in the order of $N_e$ from $10^{16}$ to $10^{19}$ cm$^{-3}$eV$^{-1}$ with the corresponding energy levels from 0.1 to 0.6 eV. The deeper defect energy level with the maximum at 0.48 eV for MAPbI$_3$(s) and 0.52 eV in MAPbI$_3$(m) devices can be ascribed to the movement of iodine vacancies, as was observed by Eames et al.\textsuperscript{49} We find that the defect density at deeper defect levels mostly located on the surface of perovskite absorber layer is nearly an order of magnitude lower in MAPbI$_3$(m) based device. Thus, a significant lower defect density is consistent with the lower hysteresis observed in MAPbI$_3$(m) based device and with an overall advantage of higher $V_{OC}$.

**Figure 5.** (a) Defect densities distribution in MAPbI$_3$(m) and MAPbI$_3$(s) based perovskite solar cells deduced from capacitance vs frequency at 300 K plotted vs. energy. The lower and higher energies corresponds to an shallow and deeper defect energy level. (b) Mott-Schottky plot
in MAPbI₃(m) and MAPbI₃(s) based perovskite solar cells. Capacitance was measured at 2 kHz oscillation frequency with 20 mV AC amplitude.

However, a similar integrated defect density of the order of 10¹⁶ cm⁻³ with the maxima at 0.17 eV and 0.21 eV were obtained for MAPbI₃(s) and MAPbI₃ (m) based devices, respectively. Figure 5b shows the Mott Schottky (MS) plot at 2 kHz in the forward scan for the studied devices. It should be noted here that the shown plot at bias > 0.6 V is not from the depletion capacitance, but from interfacial surface capacitance (Cₛ). Recently, it has been shown that the defect density in the perovskite absorber layer is detected by MS only if the absorber layer contains a higher defect density than the surface defects.⁵⁰ Using ϵ = 30,⁵⁰ defect densities of 2.76 × 10¹⁸ and 5.57 × 10¹⁷ cm⁻³ were obtained for MAPbI₃(s) and MAPbI₃(m) devices, respectively. These values are also consistent with the evidence for deeper energy levels (see Figure 5a). This observation means that the use of MAPbI₃ mechanoperovskite for the thin film preparation can efficiently reduce the interfacial defect density explaining the lower hysteresis. Moreover, the built in potential were calculated by taking the intercept at X-axis and a comparable values of ~0.95 V is obtained for each of device.

**CONCLUSION**

In conclusion, we developed a procedure to fabricate efficient PSCs based on mechanochemically synthesized MAPbI₃. The perovskite thin film processed via fast one-step deposition-crystallization method exhibited uniform, smooth and complete surface coverage with a relatively large crystal grains. The cell derived from MAPbI₃(m) and MAPbI₃(s) showed a stabilized PCE of 16.8 % and 17.1 % under maximum power point tracking, respectively. In both
devices, the value of the effective ideality factor $m_{\text{eff}}$ close to 2 was attributed to Shockley-Read-Hall recombination (SRH). The analysis of $J-V$ characteristics with scan direction and capacitance vs frequency of MAPbI$_3$(s) device reveals that accumulation of excess ionic charges at the interface (ETL/perovskite) affects the extent of hysteresis. It was also found that the defect density on the surface of perovskite absorber layer is nearly an order of magnitude lower in MAPbI$_3$(m) as that of MAPbI$_3$(s) based device that could also be correlated with the observed lower hysteresis. Hence, we believe that the lower hysteresis in MAPbI$_3$(m) based device is facilitation of better quality of the perovskite that reduces recombination at interfaces, as shown by the higher $V_{\text{oc}}$ value.

Our result demonstrates that the direct thin film crystallization from the mechanoperovskite is a promising method for achieving solar cells with less hysteresis. This study also opens up new possibilities for the efficient and sustainable synthesis of other hybrid perovskites.

**EXPERIMENTAL SECTION**

**Materials and Methods.** Polycrystalline perovskite powders were synthesized by grinding an organic salt MAI (DyeSol) and PbI$_2$ (TCI) in an electric ball mill (Retsch Ball Mill MM-200, agat grinding jar with a volume of 10 ml and 1 agat ball, diameter size 10 mm) for 30 min at 30 Hz. 0.159 g of MAI (1 mmol) and 0.461 g (1.00 mmol) of PbI$_2$ were mixed to prepare the MAPbI$_3$ black powder. The synthesis was conducted in glove box under an argon atmosphere.

**Solar cell device fabrication.** The devices were prepared in line with our previous report and were made of a stacking of FTO/compact TiO$_2$-layer/mesoporous TiO$_2$/perovskite/ spiro-MeOTAD/Au. The 1.4 M stock solution of MAPbI$_3$ mechanoperovskite particles was prepared by dissolving grounded powder in anhydrous DMSO by vigorous stirring at 60°C. Perovskite stock reference solution in anhydrous DMSO was prepared from PbI$_2$ (0.64 g) by mixing it with MAI (0.22 g) in a molar ratio of 1 :
by vigorous stirring at 60°C. The perovskite solutions were deposited by spin coating in a two-step program at 1000 and 6000 rpm for 10 and 20 s respectively. During the second step, 100 μL of chlorobenzene was poured on the spinning substrate 10 s prior to the end of the program. The substrates were then annealed at 100 °C for 30 min in a dry box. Hole transporting material (HTM) solution was prepared by dissolving 74 mg spiro-MeOTAD in 1 ml chlorobenzene and additionally mixing it with 17.5 μL of lithium bis(trifluoromethylsulphonil)imide (stock solution Li-TFSI 520 mg·mL−1 in acetonitrile), 28.8 μL tert-butylpyridine and 29 μl of tris(2-(1H-pyrazol-1-yl)-4-tert-butylpyridine)cobalt(III) bis(trifluoromethylsulphonil) imide (stock solution FK 209, 300 mg·ml−1 in acetonitrile). HTM was deposited on top of the perovskite layer by spin coating at 4000 rpm for 20 s. Finally, 80 nm of gold top electrode was thermally evaporated under high vacuum.

**Device characterization.** The J–V characteristics of the devices were measured under 100 mW/cm² conditions using a 450 W Xenon lamp (Oriel), as a light source, equipped with a Schott K113 Tempax sunlight filter (Praezisions Glas & Optik GmbH) to match the emission spectra to the AM1.5G standard in the region of 350-750 nm. The current–voltage characteristics of the devices were obtained by applying external potential bias to the cell while recording the generated photocurrent using a Keithley (Model 2400) digital source meter. The J–V curves of all devices were measured by masking the active area with a metal mask of area 0.16 cm². AC measurements were performed using a potentiostat Biologic SP300 equipped with a frequency response analyser. IS measurements were performed in the DC bias range of 0 to open circuit voltage with an AC perturbation signal of 10 mV in the frequency range of 1 Hz to 100 kHz. IMVS and IMPS measurements were done by using a frequency response analyzer (FRA) combined with Bio-Logic SP300 potentiostat. The modulation current was set to be 10% of the DC background illumination intensity. The modulated cool white-LED array (12 V, 10W) light source was driven by a galvanostatic mode of Biologic SP-300.
ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website.

PXRD pattern of MAPbI$_3$ films; grain size distribution histograms; SEM cross section images; $J$-$V$ characteristics of devices under dark; Nyquist spectra of devices under dark and light at the zero bias; statistics histogram, current transient characteristics of devices under short circuit condition; high frequency extracted life time as a function of applied bias of devices. (PDF)

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