

Variant and Invariant States for Reaction Systems

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TFMST 2013, Lyon

- Concept of Variants and Invariants
- Concept of Vessel Extents
 - Each extent linked to the corresponding rate process
 - Presence of outlet(s) → vessel extents
 - Vessel extents of reaction, mass transfer, heat transfer
- Applications
 - Model reduction
 - Static state reconstruction
 - Incremental kinetic identification
- Conclusions

Homogeneous reaction systems

Balance equations

Homogeneous reaction system consisting of S species, R independent reactions, p inlet streams, and 1 outlet stream

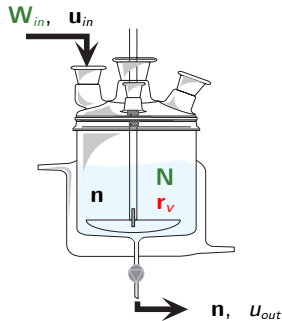
Mole balances for S species

$$\dot{\mathbf{n}}(t) = \mathbf{N}^T \mathbf{r}_v(t) + \mathbf{W}_{in} \mathbf{u}_{in}(t) - \omega(t) \mathbf{n}(t), \quad \mathbf{n}(0) = \mathbf{n}_0$$

$$(S) \quad (S \times R) \quad (R) \quad (S \times p) \quad (p)$$

$$\mathbf{r}_v(t) = V(t) \mathbf{r}(t) \quad \text{considered as endogenous signal}$$

$$\omega(t) = \frac{u_{out}(t)}{m(t)}$$



Global macroscopic view

Generally valid regardless of temperature, catalyst, solvent, etc.

Reaction variants and reaction invariants in the literature¹

- Linear transformation using \mathbf{N} :

$$\begin{bmatrix} \mathbf{y}_r(t) \\ \mathbf{y}_{iv}(t) \end{bmatrix} = \begin{bmatrix} \mathbf{N}^{\text{T}+} \\ \mathbf{P}^{\text{T}} \end{bmatrix} \mathbf{n}(t) \quad \text{with} \quad \mathbf{N} \mathbf{P} = \mathbf{0}_{\text{R} \times (\text{S}-\text{R})}$$

- Reaction variants \mathbf{y}_r and reaction invariants \mathbf{y}_{iv} describe the reactor state:

$$\begin{aligned} \dot{\mathbf{y}}_r(t) &= \mathbf{r}_v(t) + \mathbf{N}^{\text{T}+} \mathbf{W}_{in} \mathbf{u}_{in}(t) - \omega(t) \mathbf{y}_r(t) & \mathbf{y}_r(0) &= \mathbf{N}^{\text{T}+} \mathbf{n}_0 \\ \dot{\mathbf{y}}_{iv}(t) &= \mathbf{P}^{\text{T}} \mathbf{W}_{in} \mathbf{u}_{in}(t) - \omega(t) \mathbf{y}_{iv}(t) & \mathbf{y}_{iv}(0) &= \mathbf{P}^{\text{T}} \mathbf{n}_0 \end{aligned}$$

- \mathbf{y}_r are reaction and flow variants
 - \mathbf{y}_{iv} are reaction invariants but flow variants
 - \mathbf{y}_r are pure reaction variants and \mathbf{y}_{iv} are true invariants only for batch reactors (with $\mathbf{u}_{in} = \mathbf{0}$, $\omega = 0$)
- Can we compute pure reaction variants and true invariants for open reactors?

¹Asbjornsen et al. (1970), *Chem. Eng. Sci.*, 25:1627-1639.

Vessel extents and true invariants

- Assumption: $\text{rank}([\mathbf{N}^T \mathbf{W}_{in} \mathbf{n}_0]) = R + p + 1$. Linear transformation:

$$\mathbf{x}(t) := \begin{bmatrix} \mathbf{x}_r(t) \\ \mathbf{x}_{in}(t) \\ x_{ic}(t) \\ \mathbf{x}_{iv}(t) \end{bmatrix} = \begin{bmatrix} \mathbf{R} \\ \mathbf{F} \\ \mathbf{c}^T \\ \mathbf{Q} \end{bmatrix} \mathbf{n}(t) = \mathcal{T} \mathbf{n}(t)$$

- Vessel extents** of reaction \mathbf{x}_r and flow \mathbf{x}_{in} , discounting factor x_{ic} , and invariants \mathbf{x}_{iv} :

$$\dot{\mathbf{x}}_r(t) = \underbrace{\mathbf{R}\mathbf{N}^T}_{\mathbf{I}_R} \mathbf{r}_v(t) + \underbrace{\mathbf{R}\mathbf{W}_{in}}_{\mathbf{0}} \mathbf{u}_{in}(t) - \omega(t) \mathbf{x}_r(t) \quad \mathbf{x}_r(0) = \mathbf{0}_R$$

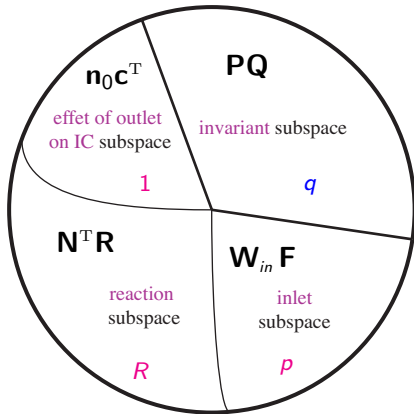
$$\dot{\mathbf{x}}_{in}(t) = \underbrace{\mathbf{F}\mathbf{N}^T}_{\mathbf{0}} \mathbf{r}_v(t) + \underbrace{\mathbf{F}\mathbf{W}_{in}}_{\mathbf{I}_p} \mathbf{u}_{in}(t) - \omega(t) \mathbf{x}_{in}(t) \quad \mathbf{x}_{in}(0) = \mathbf{0}_p$$

$$\dot{x}_{ic}(t) = \underbrace{\mathbf{c}^T \mathbf{N}^T}_{\mathbf{0}} \mathbf{r}_v(t) + \underbrace{\mathbf{c}^T \mathbf{W}_{in}}_{\mathbf{0}} \mathbf{u}_{in}(t) - \omega(t) x_{ic}(t) \quad x_{ic}(0) = 1$$

$$\dot{\mathbf{x}}_{iv}(t) = \underbrace{\mathbf{Q}\mathbf{N}^T}_{\mathbf{0}} \mathbf{r}_v(t) + \underbrace{\mathbf{Q}\mathbf{W}_{in}}_{\mathbf{0}} \mathbf{u}_{in}(t) - \omega(t) \mathbf{x}_{iv}(t) \quad \mathbf{x}_{iv}(0) = \mathbf{0}_q$$

$$q = S - R - p - 1$$

Four subspaces



$$\mathbf{x}(t) = \mathcal{T} \mathbf{n}(t) \quad \mathcal{T} = [\mathbf{N}^T \quad \mathbf{W}_{in} \quad \mathbf{n}_0 \quad \mathbf{P}]^{-1}$$

\mathbf{P} orthogonal to \mathbf{N}^T , \mathbf{W}_{in} and \mathbf{n}_0

$$\dot{x}_{r,i}(t) = r_{v,i}(t) - \omega(t) x_{r,i}(t) \quad x_{r,i}(0) = 0$$

$$\dot{x}_{in,j}(t) = u_{in,j}(t) - \omega(t) x_{in,j}(t) \quad x_{in,j}(0) = 0$$

$$\dot{x}_{ic}(t) = -\omega(t) x_{ic}(t) \quad x_{ic}(0) = 1$$

$$\mathbf{x}_{iv} = \mathbf{P}^T \mathbf{n}(t) = \mathbf{0}_q$$

S-dimensional space, $R + p + 1$ variants

amount that is still in the reactor

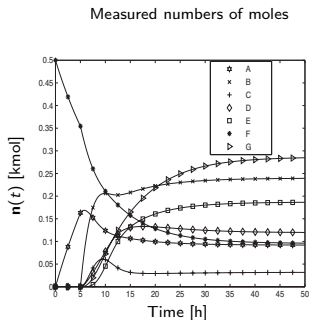
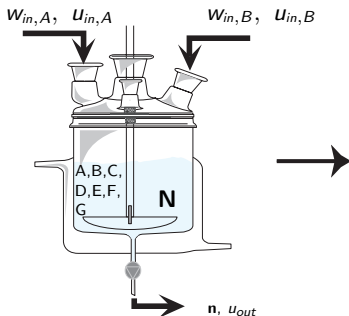
$$\mathbf{n}(t) = \mathbf{N}^T \mathbf{x}_r(t) + \mathbf{W}_{in} \mathbf{x}_{in}(t) + \mathbf{n}_0 x_{ic}(t)$$

¹ Bhatt et al. (2010), *I&EC Research*, 49:7704-7717

Homogeneous CSTR – Experimental data

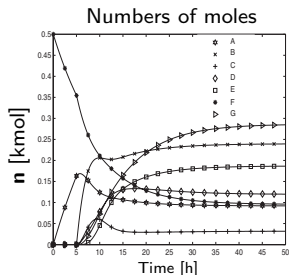
- Ethanolysis reaction with seven species ($S = 7$), three reactions ($R = 3$), two inlets ($p = 2$) and one outlet
- Stoichiometric matrix (\mathbf{N}) and inlet-composition matrix (\mathbf{W}_{in}):

$$\mathbf{N} = \begin{bmatrix} -1 & -1 & 1 & 1 & 0 & 0 & 0 \\ 0 & -1 & -1 & 1 & 1 & 0 & 0 \\ 0 & -1 & 0 & -1 & 0 & 1 & 1 \end{bmatrix} \quad \mathbf{W}_{in} = \begin{bmatrix} w_{in,A} & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & w_{in,B} & 0 & 0 & 0 & 0 & 0 \end{bmatrix}^T$$



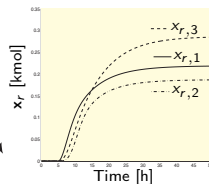
Reaction extents ?

Homogeneous CSTR – Computation of extents

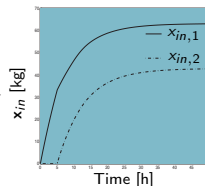


N W_{in} n_0
 $\mathcal{T} = \begin{bmatrix} R \\ F \\ c^T \\ Q \end{bmatrix}$

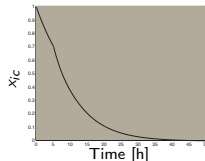
Extents of reaction



Extents of inlet



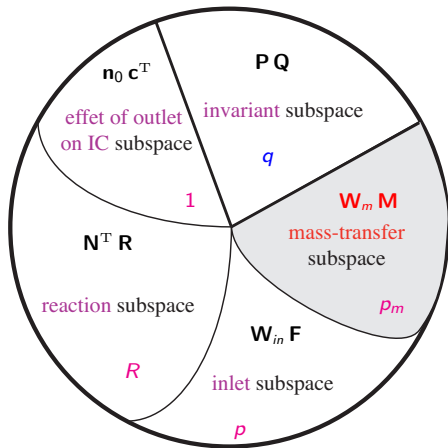
Effect of outlet on IC



¹ Bhatt et al. (2010), *I&EC Research*, 49:7704-7717

Extension to fluid-fluid reaction systems

For one of the phases



S -dimensional space

$R + p_m + p + 1$ variants

$$\dot{\mathbf{x}}_r(t) = \mathbf{r}_v(t) - \omega(t) \mathbf{x}_r(t) \quad \mathbf{x}_r(0) = \mathbf{0}_R$$

$$\dot{\mathbf{x}}_m(t) = \zeta(t) - \omega(t) \mathbf{x}_m(t) \quad \mathbf{x}_m(0) = \mathbf{0}_{p_m}$$

$$\dot{\mathbf{x}}_{in}(t) = \mathbf{u}_{in}(t) - \omega(t) \mathbf{x}_{in}(t) \quad \mathbf{x}_{in}(0) = \mathbf{0}_p$$

$$\dot{x}_{ic}(t) = -\omega(t) x_{ic}(t) \quad x_{ic}(0) = 1$$

$$\mathbf{x}_{iv} = \mathbf{P}^T \mathbf{n}(t) = \mathbf{0}_q$$

$$\mathbf{n}(t) = \mathbf{N}^T \mathbf{x}_r(t) + \mathbf{W}_m \mathbf{x}_m(t) + \mathbf{W}_{in} \mathbf{x}_{in}(t) + \mathbf{n}_0 x_{ic}(t)$$

¹ Bhatt et al. (2010), *I&EC Research*, 49:7704-7717

Extension to reaction systems with heat balance equation

$$\mathbf{x}(t) := \mathcal{T} \begin{bmatrix} \mathbf{n}(t) \\ m(t) c_p T(t) \end{bmatrix} \quad \text{dimension } S + 1$$

- “Decoupled” system

$$\begin{aligned} \dot{\mathbf{x}}_r(t) &= \mathbf{r}_v(t) - \omega(t) \mathbf{x}_r(t) & \mathbf{x}_r(0) &= \mathbf{0}_R \\ \dot{x}_{ex}(t) &= q_{ex}(t) - \omega(t) x_{ex}(t) & x_{ex}(0) &= 0 \\ \dot{\mathbf{x}}_{in}(t) &= \mathbf{u}_{in}(t) - \omega(t) \mathbf{x}_{in}(t) & \mathbf{x}_{in}(0) &= \mathbf{0}_p \\ \dot{x}_{ic}(t) &= -\omega(t) x_{ic}(t) & x_{ic}(0) &= 1 \\ \mathbf{x}_{iv} &= \mathbf{0}_q \end{aligned}$$

- Application:** estimation of $q_{ex}(t)$ or identification of heat-transfer coefficients **independently of any kinetic information**

Model reduction

- Dimensionality

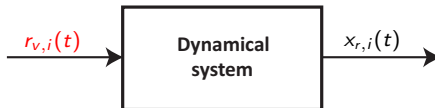
- $d := R + p + 1$, $\min(S, d)$ differential equations
- However, transformation assumes knowledge of \mathbf{n}_0 , i.e., S initial conditions

- Elimination of fast modes via singular perturbation

The reactions (and not the associated numbers of moles) exhibit fast or slow dynamic behavior

→ transformed decoupled model is well suited for input estimation:

$$\dot{x}_{r,i}(t) = r_{v,i}(t) - \omega(t) x_{r,i}(t) \quad x_{r,i}(0) = 0$$



Incremental kinetic identification via rates or extents

Computation of rates and extents

- Rates

$$r_{v,i}(t) = (\mathbf{N}^{\text{T}\dagger})_i \dot{\mathbf{n}}_a^{RV}(t) \quad (\text{at least } R \text{ measured species})$$

$$\text{with } \dot{\mathbf{n}}_a^{RV}(t) = \dot{\mathbf{n}}_a(t) - \mathbf{W}_{in,a} \mathbf{u}_{in}(t) + \omega(t) \mathbf{n}_a(t)$$

→ differentiation of sparse and noisy signal $\mathbf{n}_a(t)$

- Vessel extents

$$x_{r,i}(t) = (\mathbf{N}^{\text{T}\dagger})_i \mathbf{n}_a^{vRV}(t) \quad (\text{at least } R \text{ measured species})$$

$$\text{with } \mathbf{n}_a^{vRV}(t) := \mathbf{n}_a(t) - \mathbf{W}_{in,a} \mathbf{x}_{in}(t) - \mathbf{n}_{0,a} x_{ic}(t)$$

$$x_{r,i}(t) = \mathbf{R}_i \mathbf{n}_a(t) \quad (\text{at least } R + p + 1 \text{ measured species})$$

→ neither integration nor differentiation of the sparse and noisy signal $\mathbf{n}_a(t)$

Conclusions

- Transformation of numbers of moles to “decoupled” vessel extents
 - Transformation uses structural information \mathbf{N} , \mathbf{W}_{in} , \mathbf{W}_m and knowledge of \mathbf{n}_0
 - Effect of outlets is accounted for \rightarrow concept of vessel extent
 - Rates considered as time signals, e.g. $\mathbf{r}_v(t)$ and not $\mathbf{r}_v(\mathbf{c}, T)$
- Possible applications
 - Homogeneous and fluid-fluid reaction systems
 - Model reduction
 - Static state reconstruction
 - Incremental kinetic identification
 - Heterogeneous catalytic reaction systems?
 - Distributed reaction systems?