

# Diagnostics for large area RF plasma reactors

Alan Howling

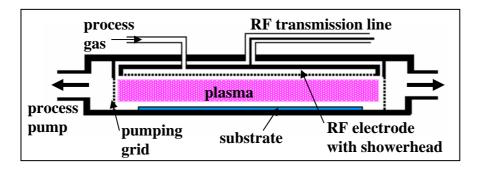
Ecole Polytechnique Fédérale de Lausanne (EPFL), Switzerland Center for Research in Plasma Physics (CRPP)

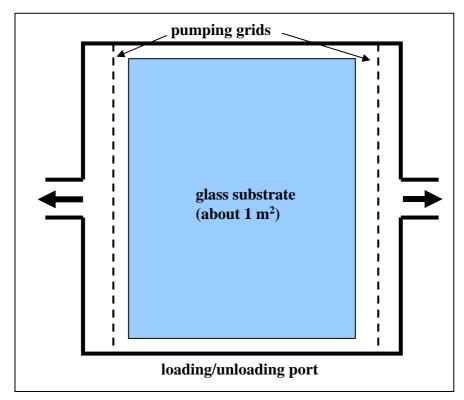
start by acknowledging:

Christoph Hollenstein, Laurent Sansonnens, & co.

# Schematic drawing of a rectangular parallel plate RF capacitive plasma reactor:



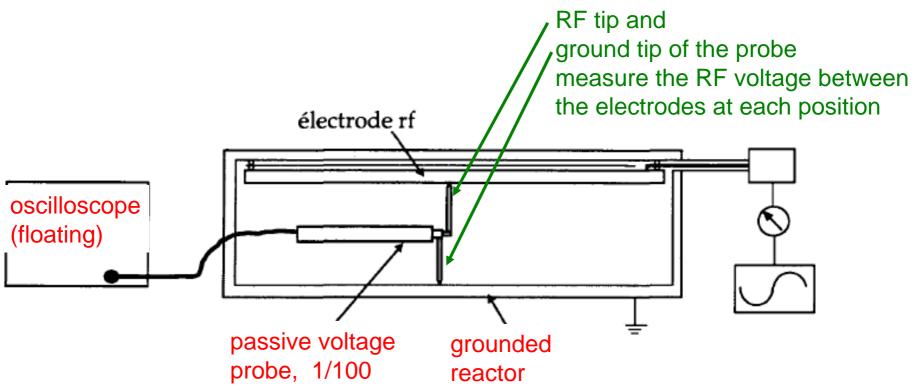




#### RF inter-electrode voltage in vacuum



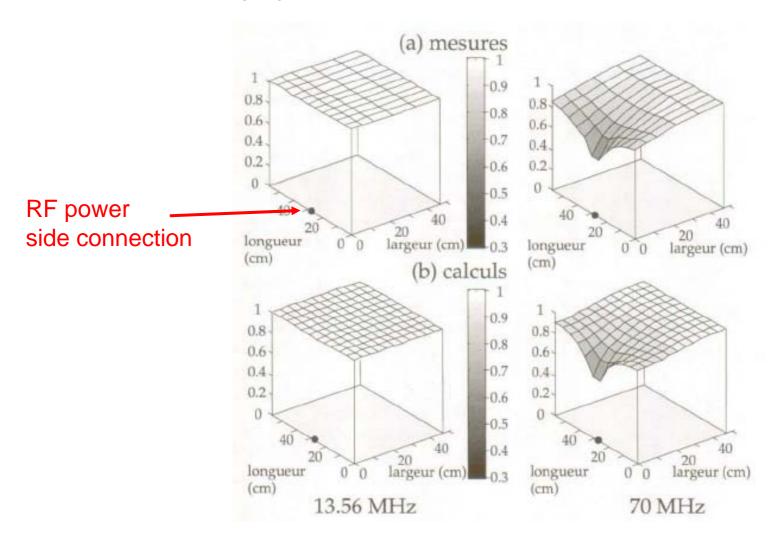
Plasma Sources Sci. Technol. 6 (1997) 170-178.



### RF inter-electrode voltage in vacuum



Plasma Sources Sci. Technol. 6 (1997) 170-178.

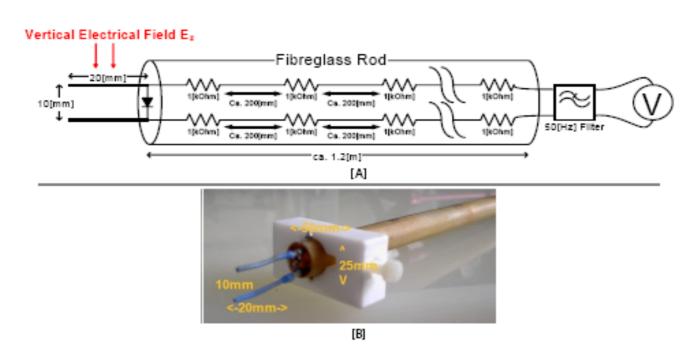






## using a diode probe

J. Appl. Phys. **95** 4559 (2004)



#### probe inserted through holes in a side wall

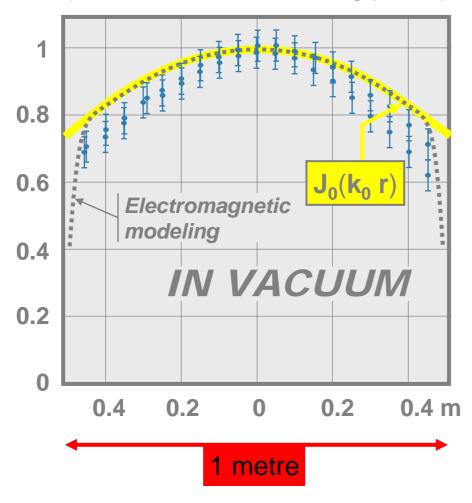






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E-field relative profile at 100 MHz (bench test with scanning probe)





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#### 81 surface probes for DC voltage and current measurements

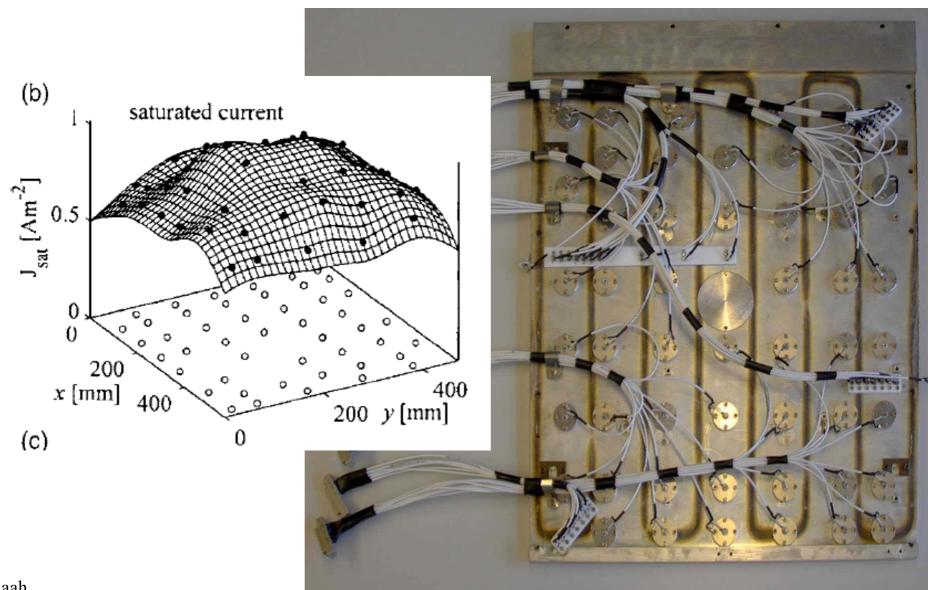


<b>63</b>	<u>6</u> 6	(D)	H1 0 : 0 : 0 : 0 : 0 :	(3)		<b>(7)</b>	૦°૦° લે
62	(D5)	©8 57 cm	Н8 📵	@	6	(10)	° <i>C</i>
• @	<b>(</b> 24)	67	<b>61</b> )	©	©	9	<u>C12</u>
(A3)	(A4)	(11)	610	47 cm	• F11 (4)	<b>(</b> 8)	
(A2)	(A5)	(410)	(B2)	(B4)	o F10 (B6) o F9	<b>B</b> 9	(B12)
(A1)	(A6)	(A9)	(B1)		• F8 (B5)	(B8)	(B11)
000	(4) (A)	(A8)	(A12)	B3)	0 : 0 : 0 : 0 F1	B7)	(B10)

reactor 47 x 57 cm<sup>2</sup>



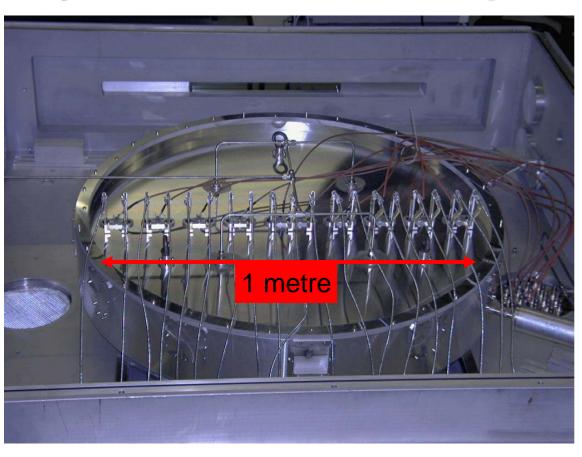
JOURNAL OF APPLIED PHYSICS 97, 123308 (2005)

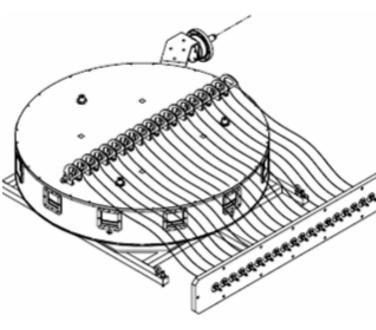




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# Cylindrical reactor experiment

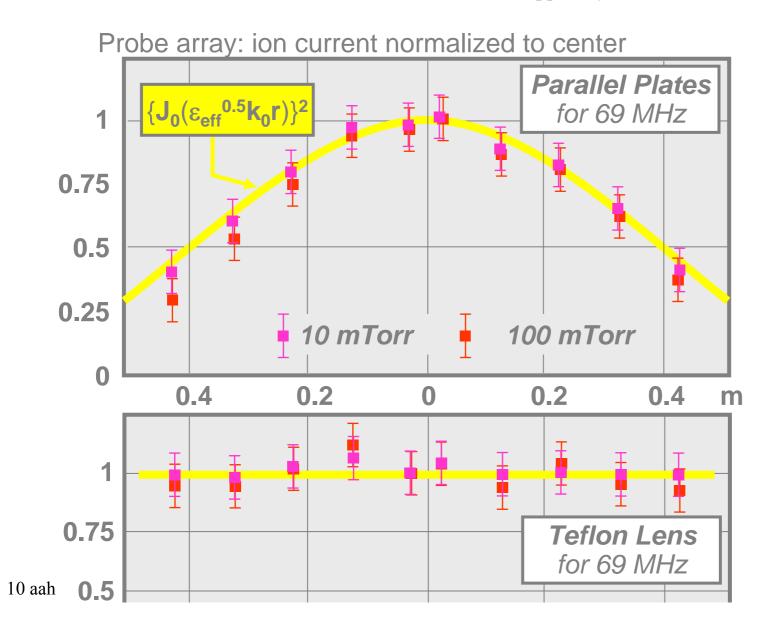




optical emission & surface electrostatic probes

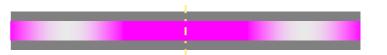


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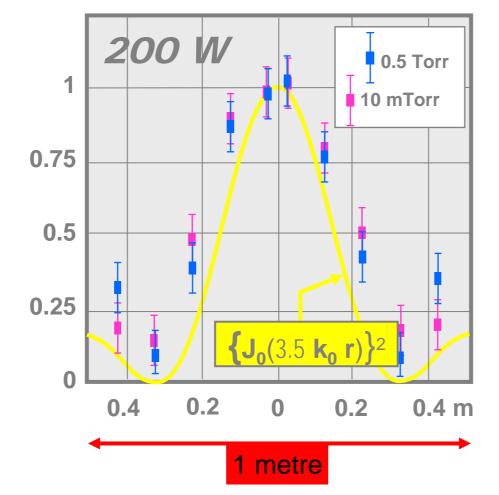


## **EXPERIMENTS AT 100 MHz**



probe array ion saturation currents (normalized to the central values)

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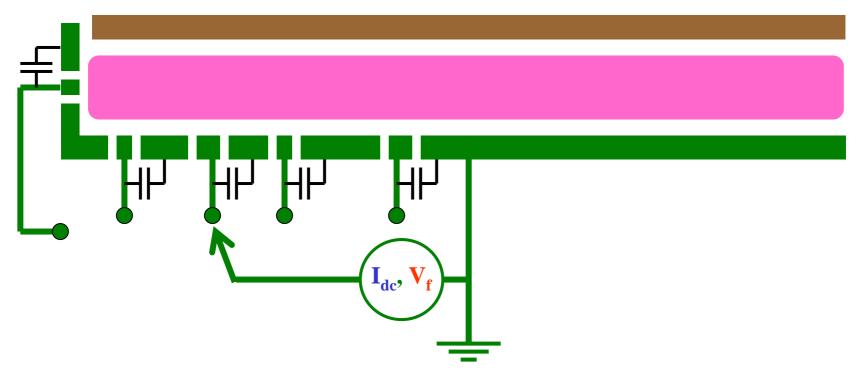
## surface electrostatic probes: (ii) DC floating voltage



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DC floating voltages give approx. variation in RF plasma potential

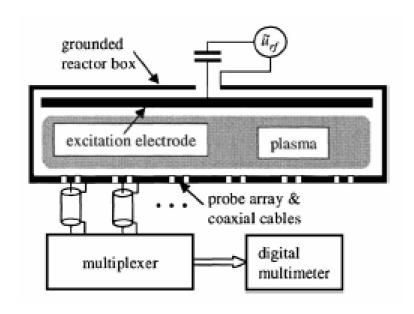
DC currents to grounded probes give DC current density profile,



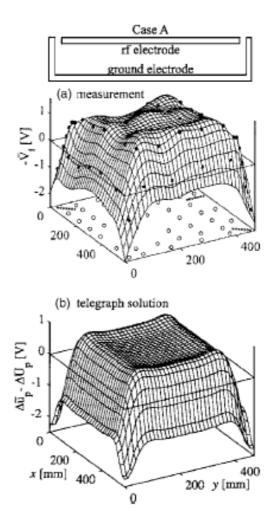
#### surface electrostatic probes: (ii) DC floating voltage



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perturbation to plasma RF potential due to sidewall area

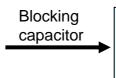


#### surface electrostatic probes: (iii) DC current, zero bias



#### Small area:

 $\overline{U}$  and  $\widetilde{U}$  constant over the electrode area



$$\frac{1}{T} \int_{0}^{T} (J_e + J_i) dt = 0 \rightarrow \overline{U} = \frac{T_e}{2} \ln \left( \frac{M_i}{2.3m_e} \right) + T_e \ln \left[ I_o \left( \frac{\widetilde{U}}{T_e} \right) \right]$$

Local ambipolarity for 0 time averaged conducting current on the electrode

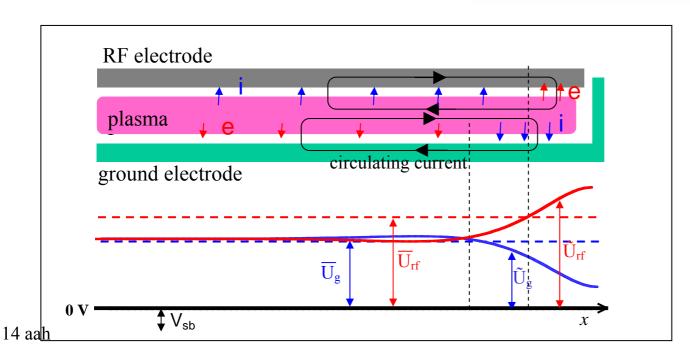
#### Large area:

 $\overline{U}$  constant, but  $\widetilde{U}$  varying according to the telegraph equation



Equation cannot be satisfied simultaneously over the electrode area

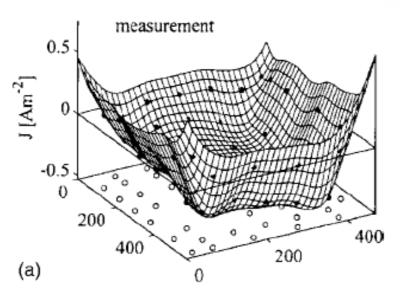
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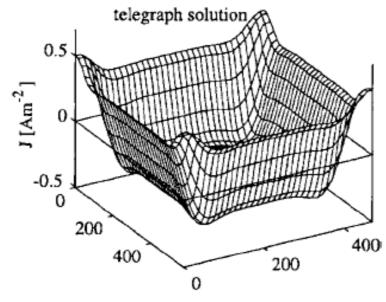


## surface electrostatic probes: (iii) DC current, zero bias



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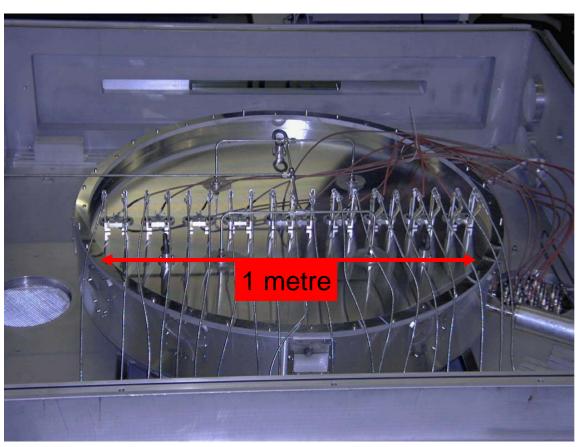


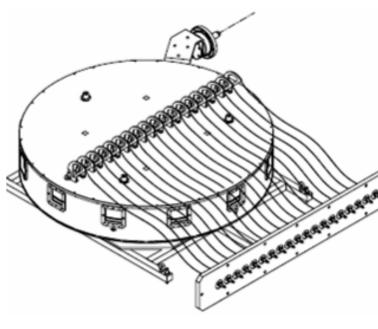


#### optical emission intensity: fibre optic probes



# J. Appl. Phys. **95** 4559 (2004) optical emission & surface electrostatic probes

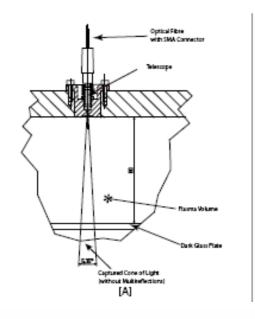




# Cylindrical reactor experiment

#### optical emission intensity: fibre optic probes

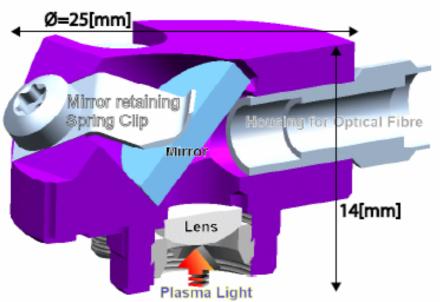






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fibre optic telescope

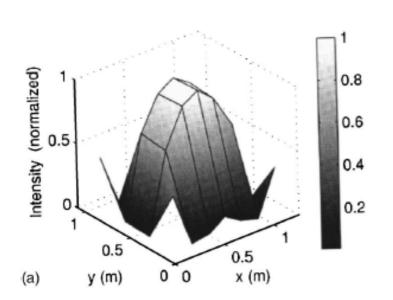


fibre optic telescope, for right-angle view

#### optical emission intensity: fibre optic probes

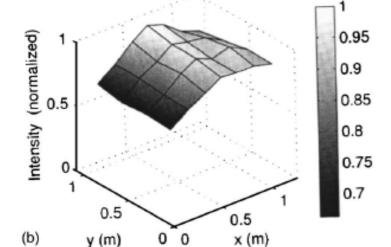






# Optical emission 2D profiles in a rectangular reactor:

#### Parallel plates

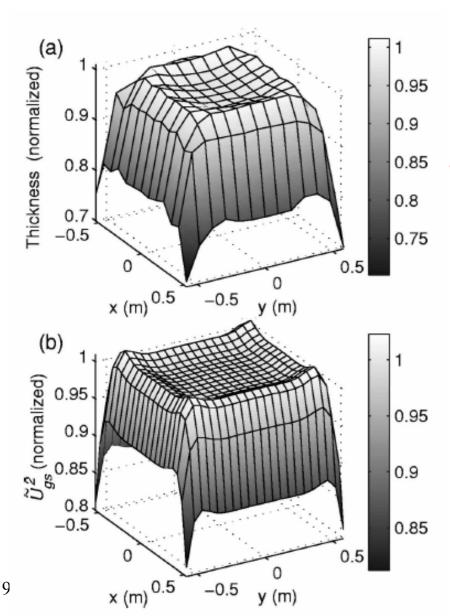


#### With lens

Fig. 3. Normalized plasma emission profile averaged over the vertical interelectrode gap for (a) the parallel plate reactor configuration, and (b) the shaped electrode reactor configuration. The plasma conditions are 66.7% argon 33.3% hydrogen gas mixture at 0.132 mbar, 67.8 MHz excitation frequency, and 300 W input power.

#### ex situ film thickness measurements





922 J. Vac. Sci. Technol. A 23(4), Jul/Aug 2005

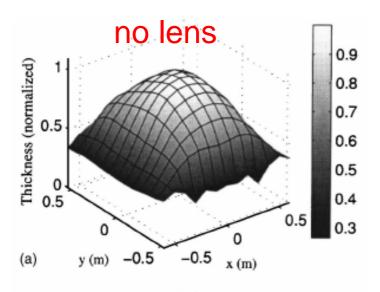
Film thickness measurements, ex situ, telegraph effect

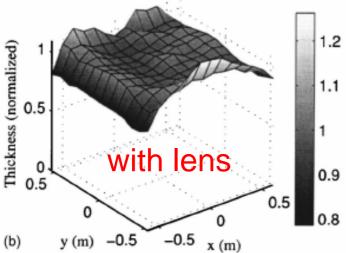
Plasma non-uniformity convoluted with gas flow non-uniformity etc.

telegraph model

#### ex situ film thickness measurements







1425 J. Vac. Sci. Technol. A 24(4), Jul/Aug 2006

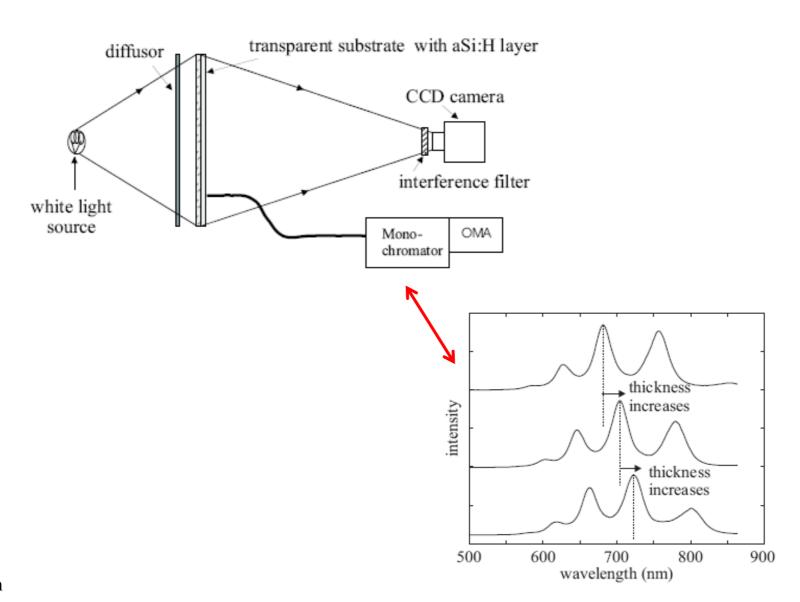
# Film thickness measurements, ex situ, standing wave correction

Plasma non-uniformity convoluted with gas flow non-uniformity etc.

## ex situ film thickness measurement: interferogram



Plasma Sources Sci. Technol. 6 (1997) 170-178.



#### ex situ film thickness measurement: interferogram





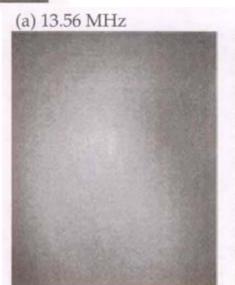


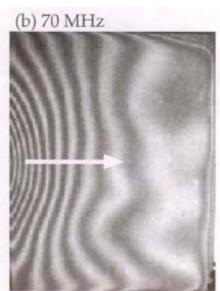
non-uniformity due to powder

Plasma Sources Sci. Technol. 6 (1997) 170-178.

37 cm x 47 cm

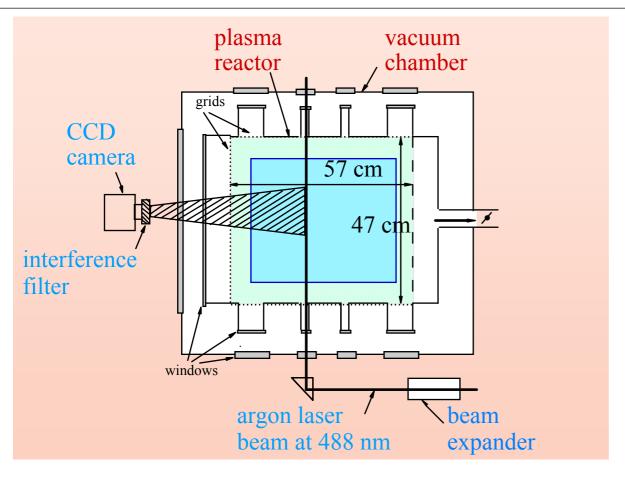
non-uniformity due to standing wave (VHF frequency)



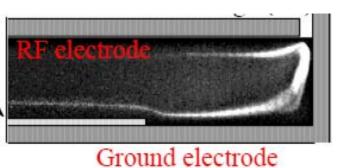


## light scattering from powder





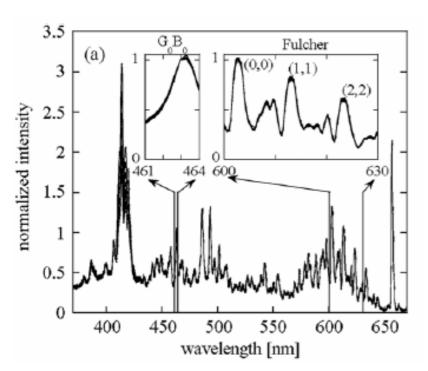
MRS Symp. Proc. Vol. 507 Amorphous and Microcrystalline Silicon Technology, pp547-557 (1998).



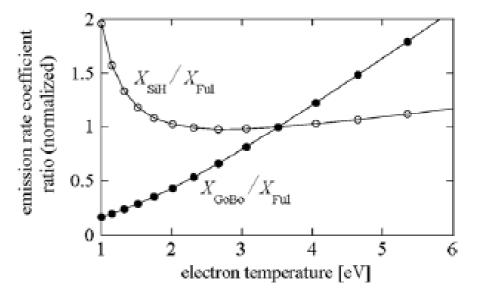
CCD Image

#### OES and electron temperature vs time





Plasma Sources Sci. Technol. **16** (2007) 679–696



H<sub>2</sub>\* emission is only from e+H<sub>2</sub> collisions, but H\* emission has several sources

