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# Yard Optimization at Sea Container Terminals

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# Outline

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- Introduction
- Terminal overview
- Terminal operations
- Issues in yard management
- Transshipment: a new approach
- Conclusions

# Introduction

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- Growth of container sea-freight transportation.
- Competition among terminals in terms of:
  - Service (ship's turnaround time);
  - Productivity (TEUs per year).
- Issues: traffic, congestion and capacity limits.
- OR techniques can improve the efficiency of terminal operations.

# Terminal Overview



# Terminal Operations

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- Ship-to-Shore  
Berth Allocation; Quay Cranes Scheduling; Ship Loading Plan.
- Transfer  
Quay-Yard; Yard-Yard; Yard-Gate.
- Storage  
Yard Management (Block and Bay Allocation); Yard Crane Deployment
- Delivery and Receipt  
Gate management; Interface with trains and trucks.

In addition to the traditional flow: transshipment containers.

*Vis and de Koster (2003); Steenken et al. (2004); Henesey (2006)*

# Issues in Yard Management

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- The yard serves as a buffer for loading, unloading and transshipping containers.
- The yard is usually the bottleneck of the terminal: traffic, congestion and capacity issues originate from here.
- Crucial issue: the “schedule” of the outgoing flow is unknown to the terminal.
  - Import/export terminals: yard management is strictly connected to gate operations (trucks).
  - Transshipment terminals: yard management is strictly connected to mother vessels and feeders.

# Transshipment: An Overview

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- Containers are exchanged between mother vessels and feeders.
- Market players: the terminal interacts with big shipping companies and feeders.
- Peculiarities of the transshipment flow:
  - Arrival and departure positions and times can be known in advance;
  - Concurrency of loading and unloading operations.
- Definition of new transshipment-related problems:
  - Service Allocation Problem (*Cordeau et al., 2007*);
  - Group Allocation Problem (*Moccia and Astorino, 2007*).
  - Short Sea Shipping: Barge Rotation Planning (*Douma et al., 2007*).

# Transshipment: A New Approach

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- Interactions of the terminal with the other market players:
  - ▶ Negotiation between terminal and feeders on the arrival time.
- Global optimization vs hierarchical optimization:
  - ▶ Simultaneous assignment of berths and blocks in the yard to the feeders.
- Control on crucial issues and objectives:
  - ▶ Minimize the total distance quay-yard;
  - ▶ Minimize congestion in yard blocks;
  - ▶ Balance workload among yard blocks.



# Transshipment: A New Approach

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Research plan on 2 levels:

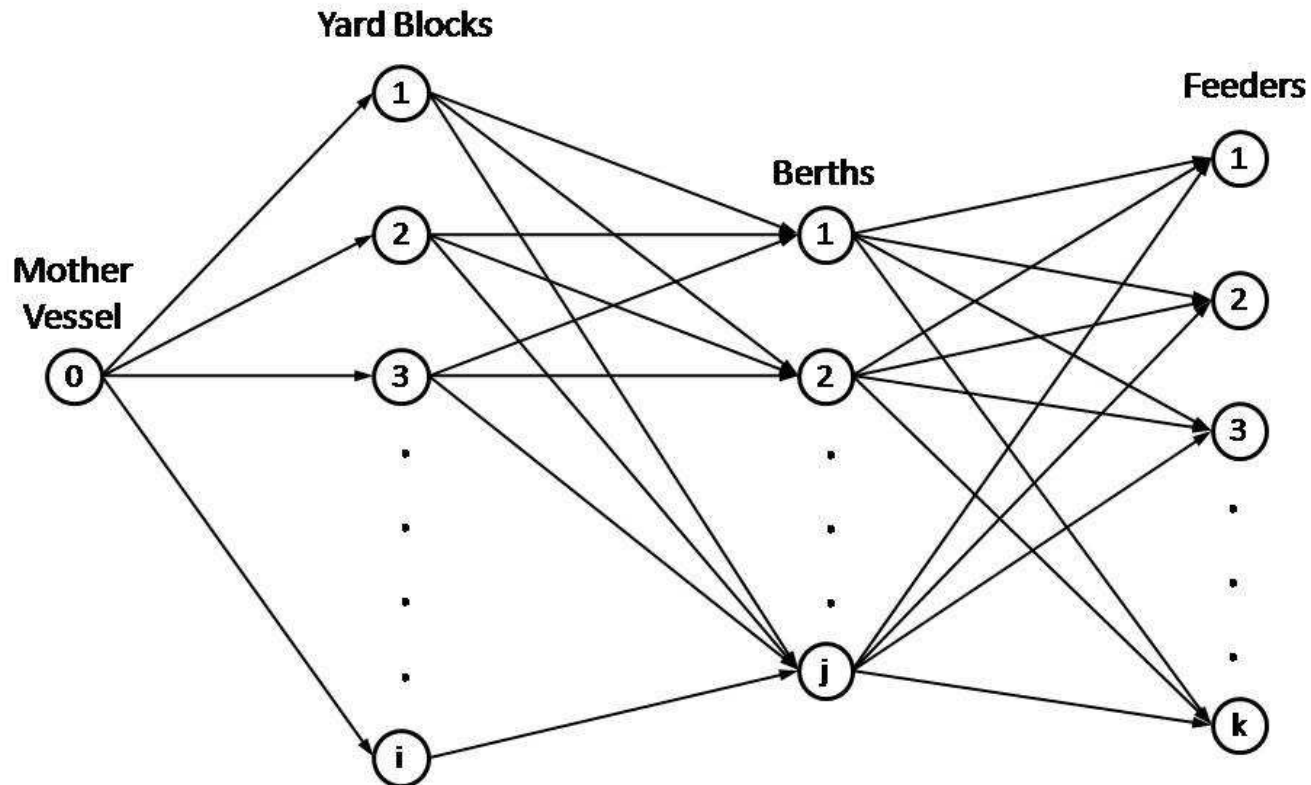
- Optimization framework:
  1. Berth & Block Allocation Problem (BBAP);
  2. Scheduling of feeders.
    - we assume that the terminal can decide the schedule of feeders;
    - iterative procedure to find a feasible scheduling.
- Negotiation framework:
  - Game theory;
  - Pricing policies and strategies.
    - we aim to support the terminal in its negotiation with feeders.

# Berth & Block Allocation Problem (BBAP)

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- We consider the flow of containers from one mother vessel to several feeders;
  - We associate a container group to each feeder;
  - Each container group must transit by a yard block and a berth;
  - Capacity limits on space (blocks) and time (berths).
- ▶ We can associate a network to the problem.

# The Transshipment Network



We can find the optimal berth-block assignment by solving a multicommodity flow problem on the transshipment network.

# Conclusions

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- Focus on yard management and its interactions with:
  - gate operations;
  - transshipment flow.
- A new approach in the optimization of transshipment operations:
  - combined assignment of berths and blocks to feeders (BBAP);
  - scheduling of feeders.
- Pricing policies to support the terminal in the negotiation with feeders.

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